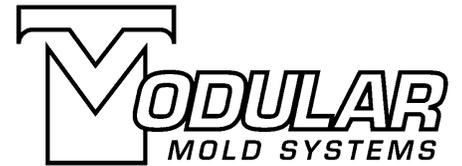
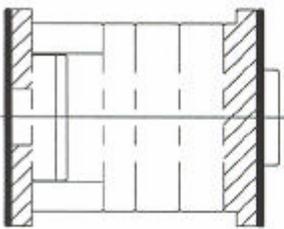
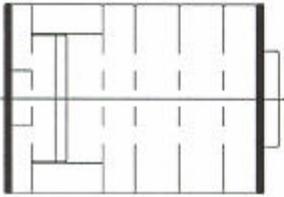


# 8" ROUND MATE®

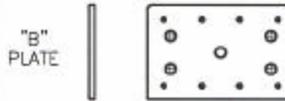
## EX2 Standard Components



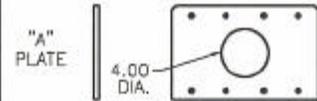
### INSULATOR BOARD



OPTIONAL

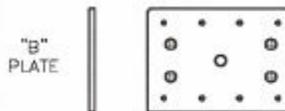


RMC-8053

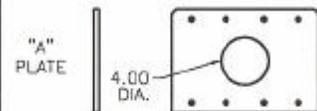


RMC-8052

USED WITH STANDARD CLAMP PLATE



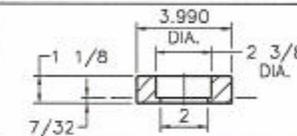
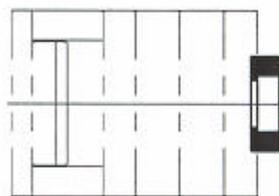
RMC-80531



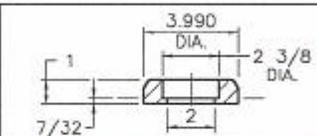
RMC-80521

USED WITH CLAMP PLATE OPTION

### EXTENDED LOCATING RING



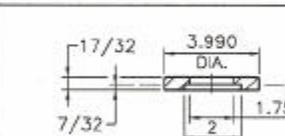
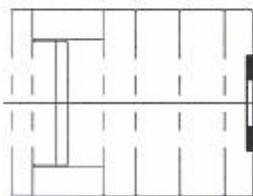
RMC-0073



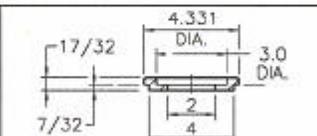
RMC-0071

USED WITH INSULATOR BOARD

### LOCATING RING

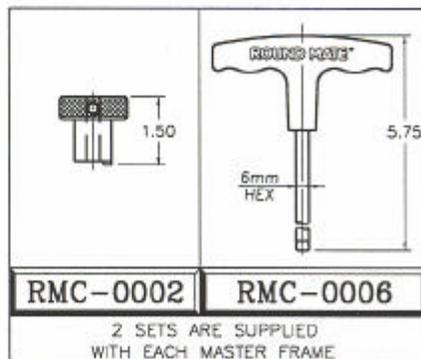


RMC-0070



RMC-0072

### RETAINER/LIFTER

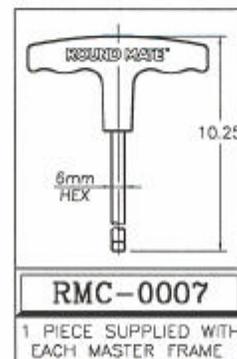


RMC-0002

RMC-0006

2 SETS ARE SUPPLIED WITH EACH MASTER FRAME

### EJECTOR RETAINER WRENCH

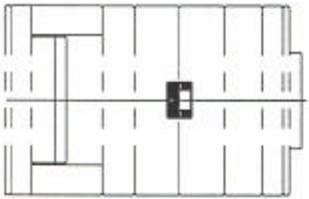
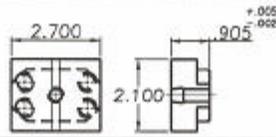
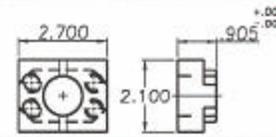
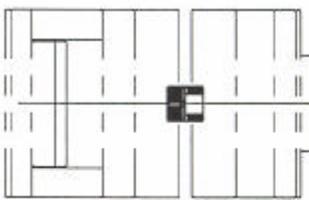
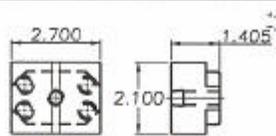
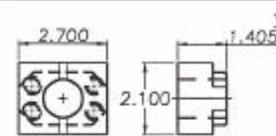
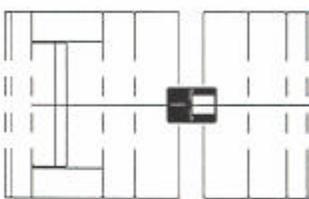
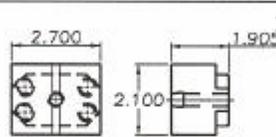
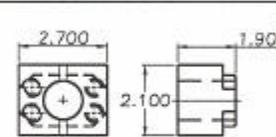


RMC-0007

1 PIECE SUPPLIED WITH EACH MASTER FRAME

# 8" ROUND MATE®

## EX2 Standard Components

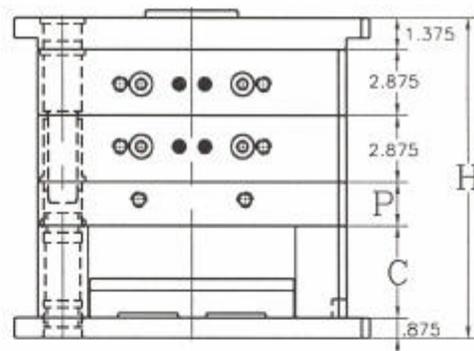
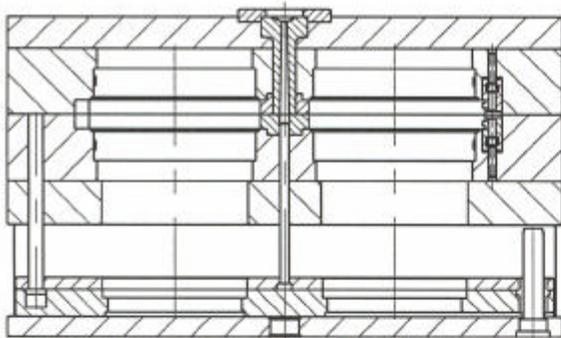
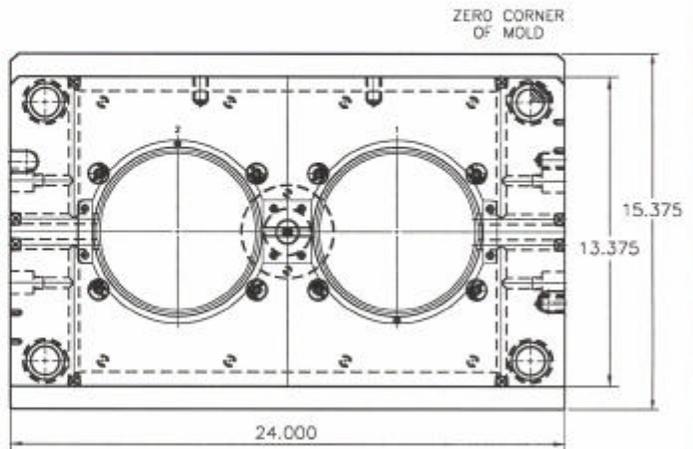
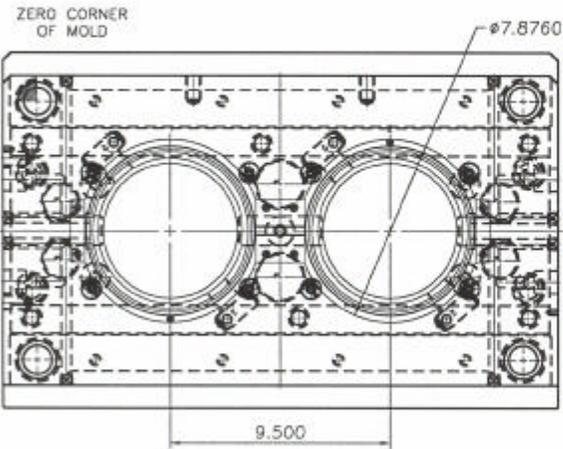
RUNNER BLOCKS		EJECTOR SIDE	COVER SIDE
	STANDARD	 2.700 2.100 .905 <sup>+0.005/-0.002</sup>	 2.700 2.100 .905 <sup>+0.005/-0.002</sup>
		<b>RMC-8211</b>	<b>RMC-8210</b>
	.500 STAND UP	 2.700 2.100 1.405 <sup>+0.005/-0.002</sup>	 2.700 2.100 1.405 <sup>+0.005/-0.002</sup>
		<b>RMC-82111</b>	<b>RMC-82101</b>
	1.000 STAND UP	 2.700 2.100 1.905 <sup>+0.005/-0.002</sup>	 2.700 2.100 1.905 <sup>+0.005/-0.002</sup>
		<b>RMC-82112</b>	<b>RMC-82102</b>

REPLACEMENT RUNNER BLOCKS ARE OVERSIZED  
AND WILL REQUIRE CUSTOM FITTING

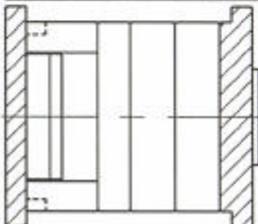
Notes:

# 8" ROUND MATE<sup>®</sup>

## EX2 Clamp Plate Option



### STANDARD 2 POSITION MASTER FRAME WITH CLAMP PLATE OPTION

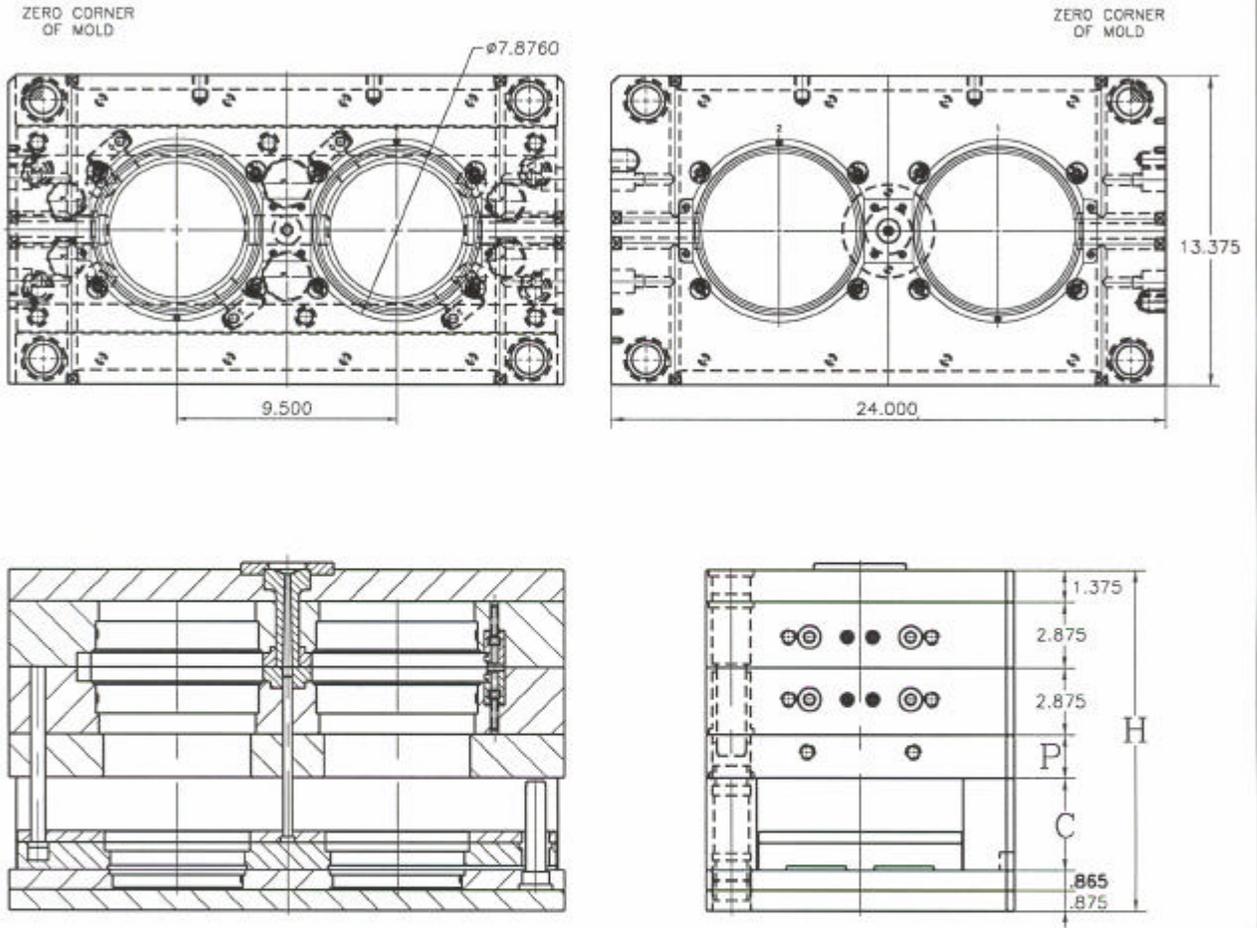
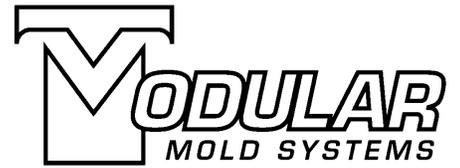


OPTION CODE	
E	NO CHANGE TO "H" (OVERALL BASE HEIGHT)

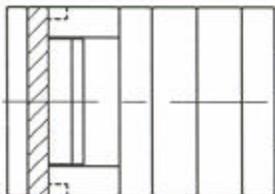
PLATES CAN BE SOLD SEPARATELY  
PLEASE CALL FOR DETAILS.

# 8" ROUND MATE®

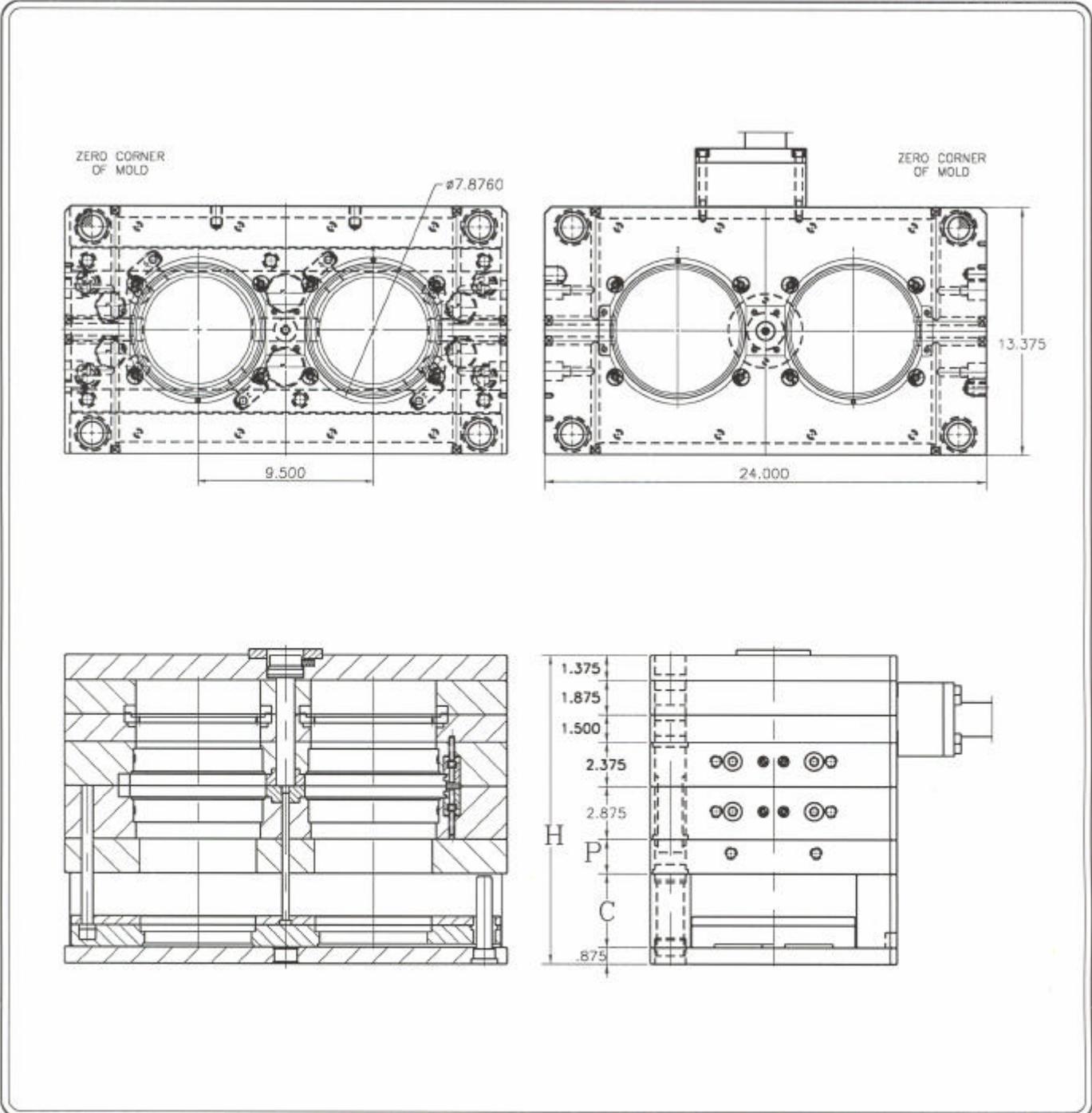
## EX2 Water Manifold Option



### STANDARD 2 POSITION MASTER FRAME WITH WATER MANIFOLD OPTION

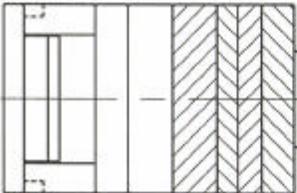


OPTION CODE	THIS OPTION ADDS .865 TO "H" (OVERALL BASE HEIGHT)
W	



**STANDARD 2 POSITION MASTER FRAME WITH COVER UNSCREWING OPTION**

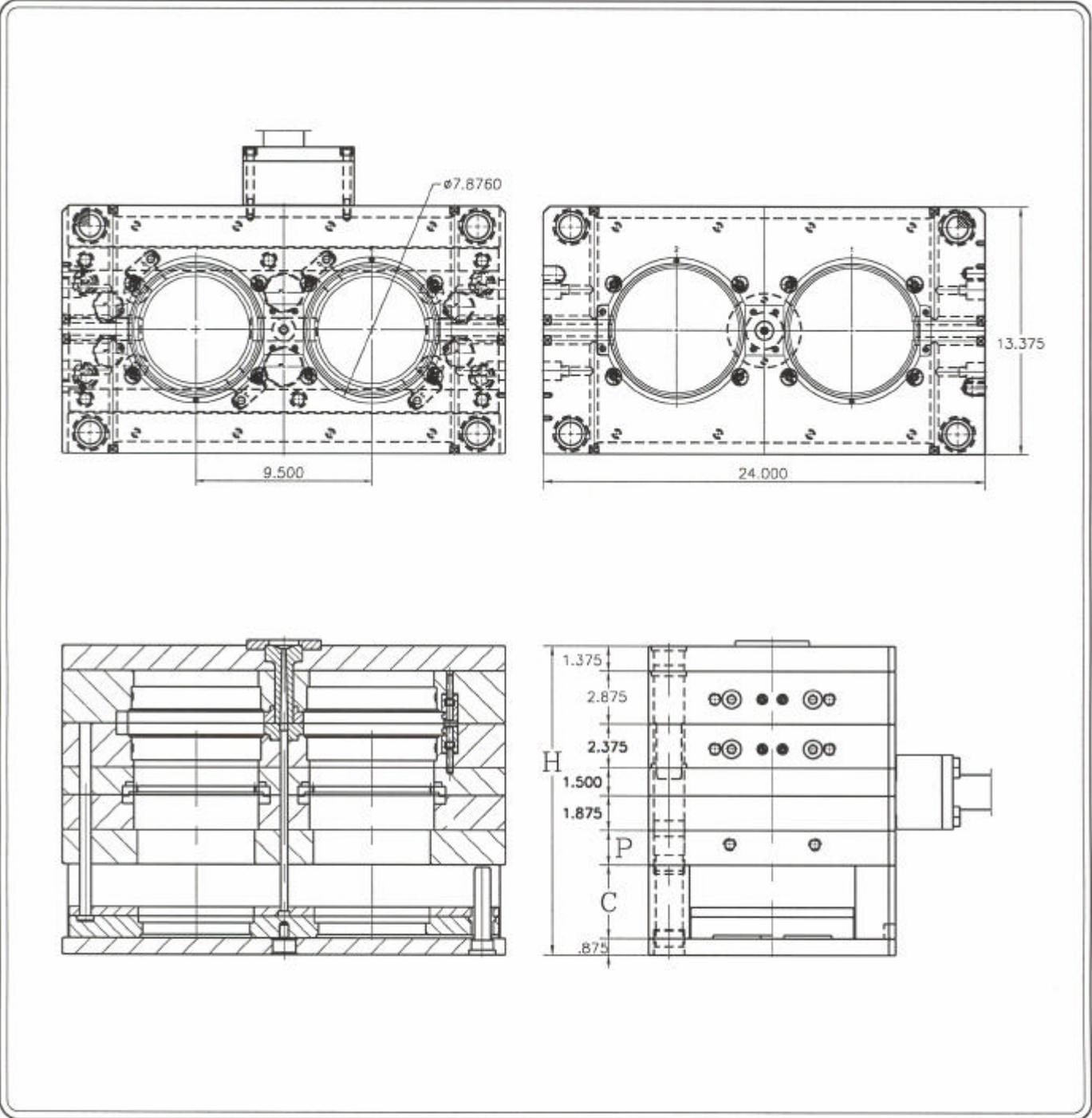
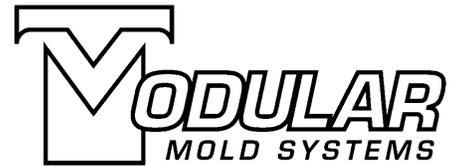
**MOTOR DRIVEN UNSCREWING COVER**



OPTION CODE		THIS OPTION ADDS 2.875 TO "H" (OVERALL BASE HEIGHT)
UA1	HYDRAULIC	
UA2	ELECTRIC	

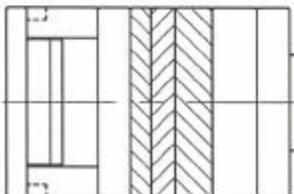
# 8" ROUND MATE®

## EX2 Ejector Unscrewing Option



### STANDARD 2 POSITION MASTER FRAME WITH EJECTOR UNSCREWING OPTION

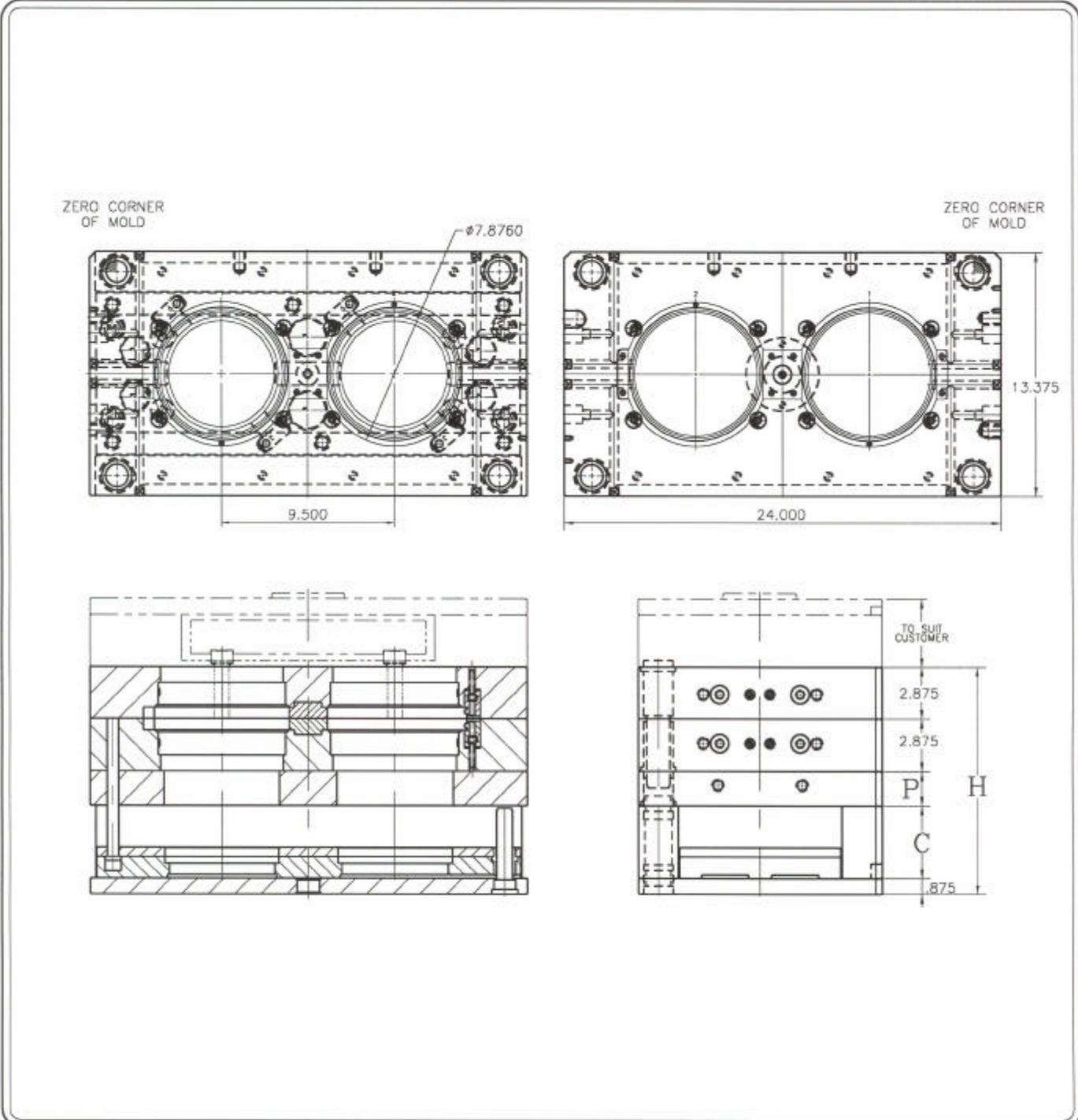
#### MOTOR DRIVEN UNSCREWING EJECTOR



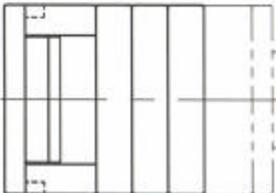
OPTION CODE		THIS OPTION ADDS 2.875 TO "H" (OVERALL BASE HEIGHT)
UB1	HYDRAULIC	
UB2	ELECTRIC	

# 8" ROUND MATE<sup>®</sup>

## EX2 Manifold Ready Option



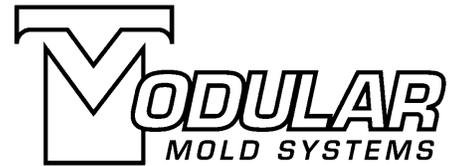
**STANDARD 2 POSITION MASTER FRAME WITH MANIFOLD READY OPTION**



OPTION CODE	THIS OPTION ADDS CUSTOMER MANIFOLD TO "H" (OVERALL BASE HEIGHT)
M	

**8" ROUND MATE®**

**EX2 Custom Master Frames**



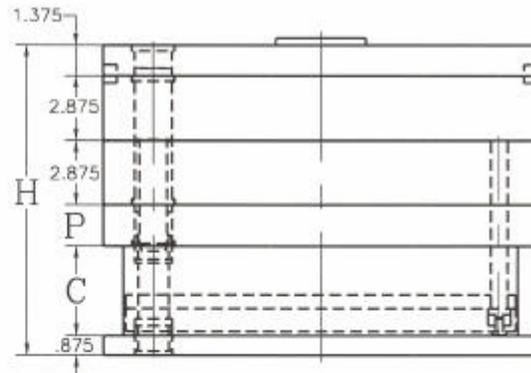
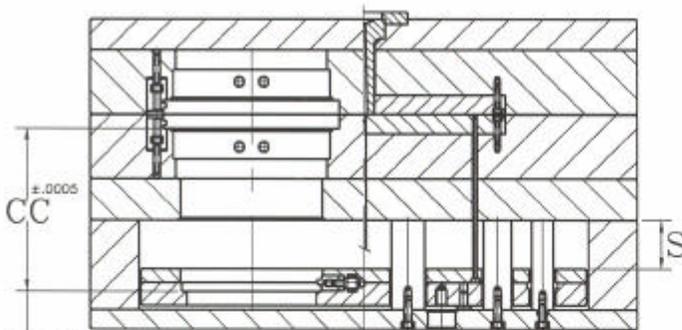
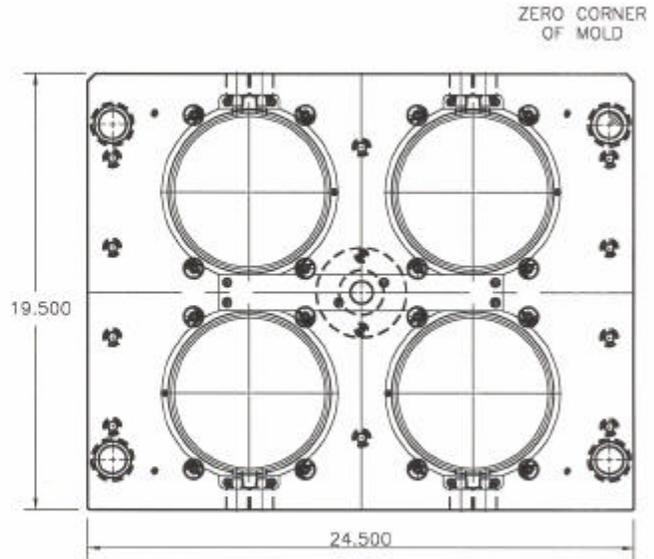
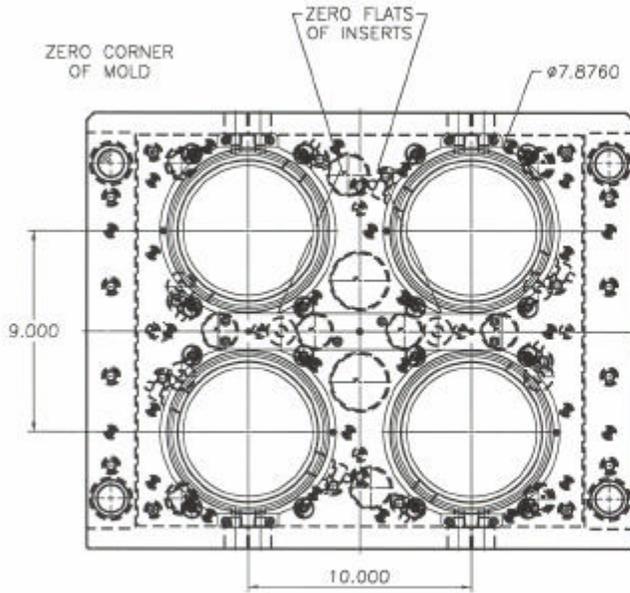
**The Following Additional Custom Master  
Frames are Available**

- EX2 and EX4 3-Plate Master Frame
- EX2 and EX4 Stripper “A” Master Frame
- EX2 and EX4 Stripper “B” Master Frame
- EX2 and EX4 3rd Flat Custom Master  
Frame available with  
Synventive Dynamic Feed  
System

Please call for Quoting Information

1-800-860-3974

1-419-675-3334

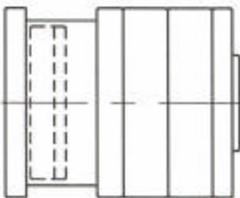


USE THIS DIMENSION FOR TOOLING INSERTS

MULTI-POSITION MASTER FRAMES ARE SUPPLIED WITH SPI STANDARD KNOCKOUT LOCATIONS. NON-STANDARD KNOCKOUT LOCATIONS WILL BE QUOTED UPON REQUEST.

WHEN ORDERING A MULTI-POSITION MASTER FRAME PLEASE SPECIFY: RUNNER SIZE; RUNNER BLOCK HEIGHT; SPRUE BUSHING "R" & "O" DIM.; LOCATING RING TYP

### STANDARD 4 POSITION MASTER FRAME



STYLE #	C	CC	H	S	P
RMF-0843	3	5.3125	11.875	1.187	.875
RMF-0844	4	7.3125	13.875	2.187	1.875
RMF-0845	5	8.3125	14.875	3.187	1.875