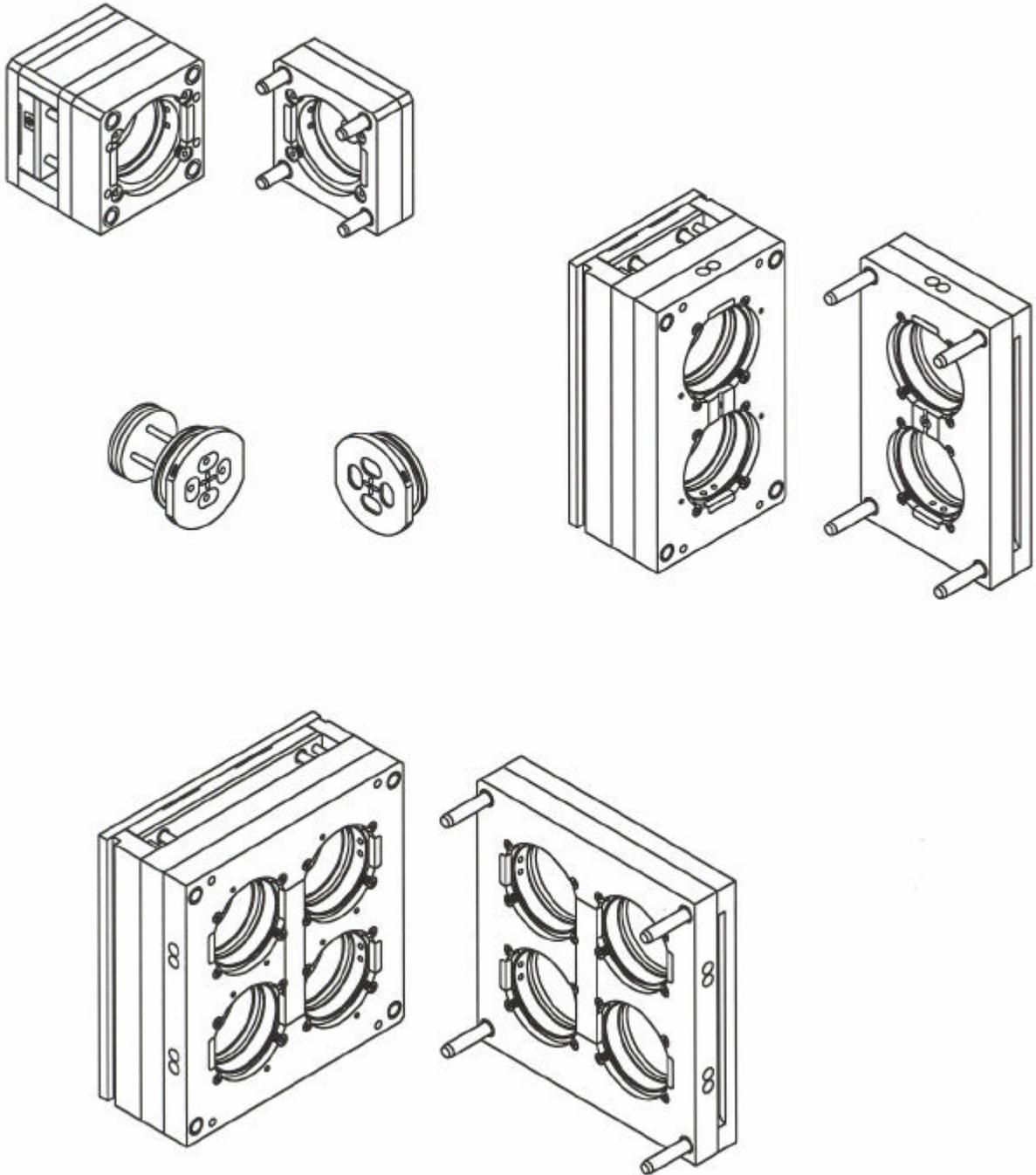
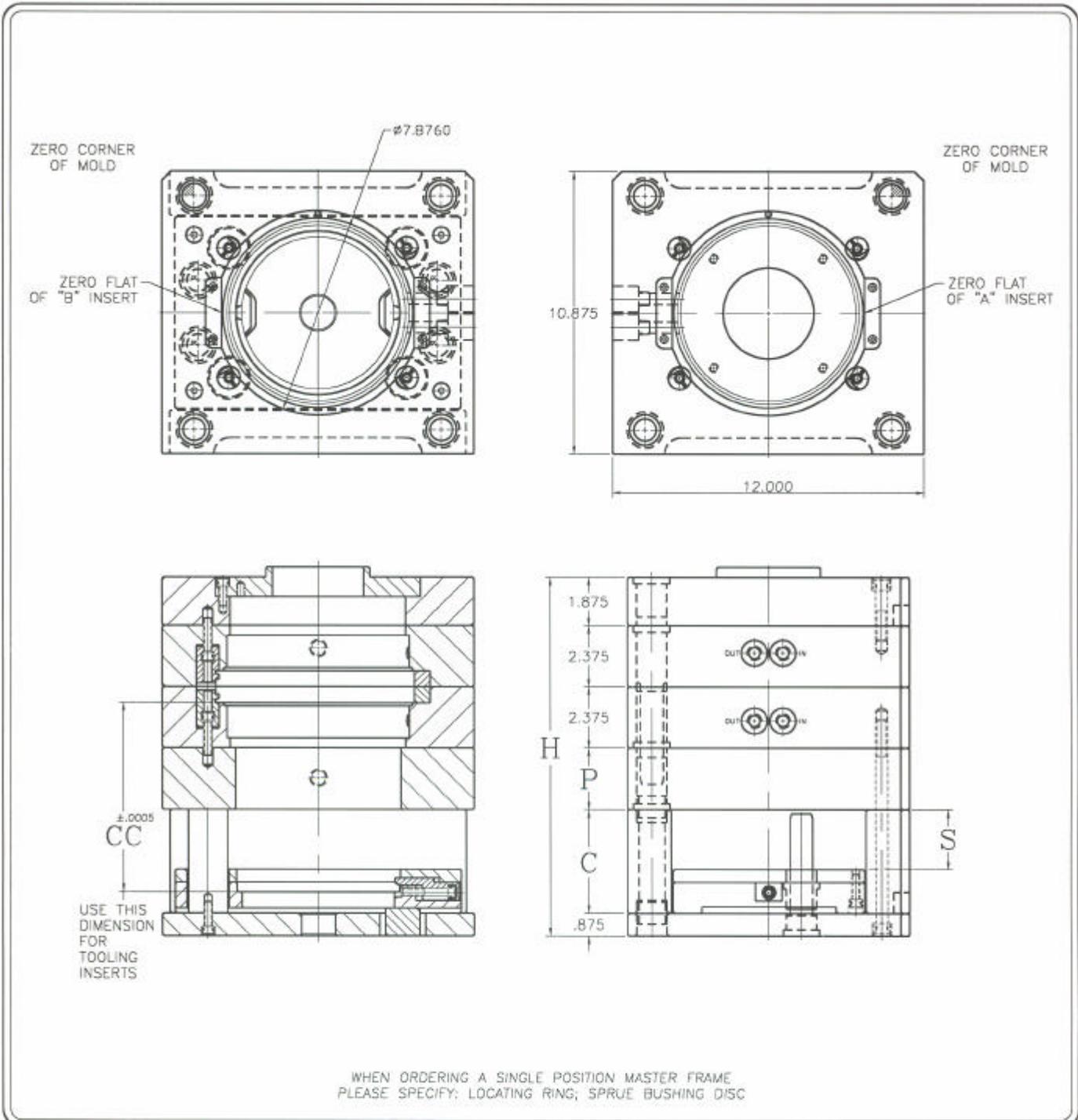


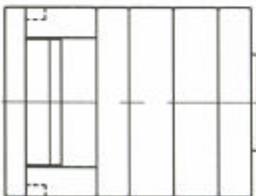
8" Round Mate Original & EX Series



8" ROUND MATE® Standard Master Frame



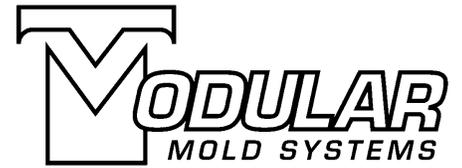
STANDARD MASTER FRAME



STYLE #	C	CC	H	P	S
RMF-0813	3	5.3125	11.875	1.375	1.312
RMF-0814	4	7.3125	13.875	2.375	2.312
RMF-0815	5	8.3125	14.875	2.375	3.312

8" ROUND MATE®

Standard Components



INSULATOR BOARD

RMC-8051	RMC-8050
USED WITH STANDARD CLAMP PLATE	

OPTIONAL

RMC-80511	RMC-80501
USED WITH CLAMP PLATE OPTION	

EXTENDED LOCATING RING

RMC-8022	RMC-8023
USED WITH INSULATOR BOARD	

MOUNTING SCREWS INCLUDEDMAT'L 4140

LOCATING RING

RMC-8020	RMC-8021

MOUNTING SCREWS INCLUDEDMAT'L 4140

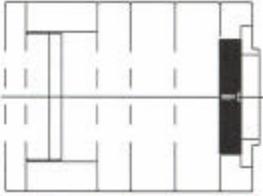
EXTENDED NOZZLE DISC

RMC-8038

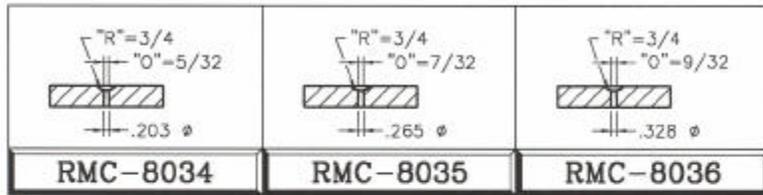
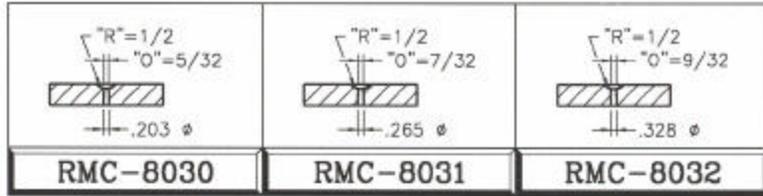
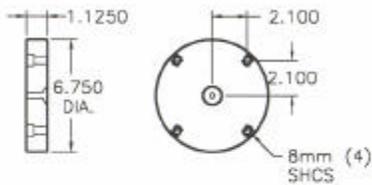
MOUNTING SCREWS INCLUDEDMAT'L 6150 H.T.

8" ROUND MATE® Standard Components

SPRUE BUSHING DISC



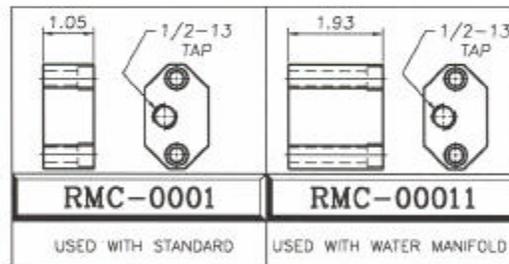
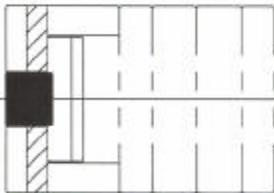
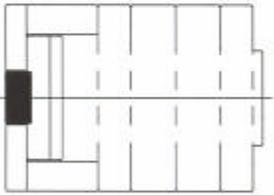
SPRUE BUSHING DISC AND EXTENDED NOZZLE DISC BOLT INTO MASTER FRAME WITH BOLT PATTERN SHOWN



MOUNTING SCREWS INCLUDED

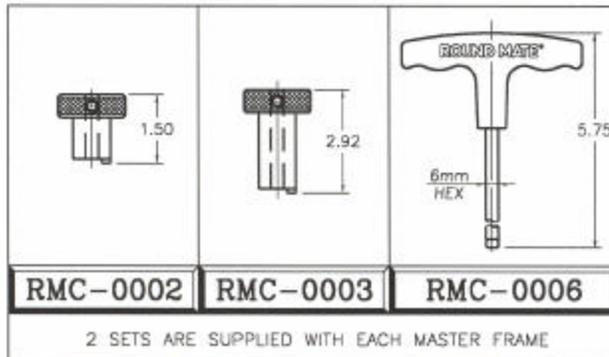
MAT'L 6150 H.T.

EJECTOR K.O. MOUNTING BLOCK



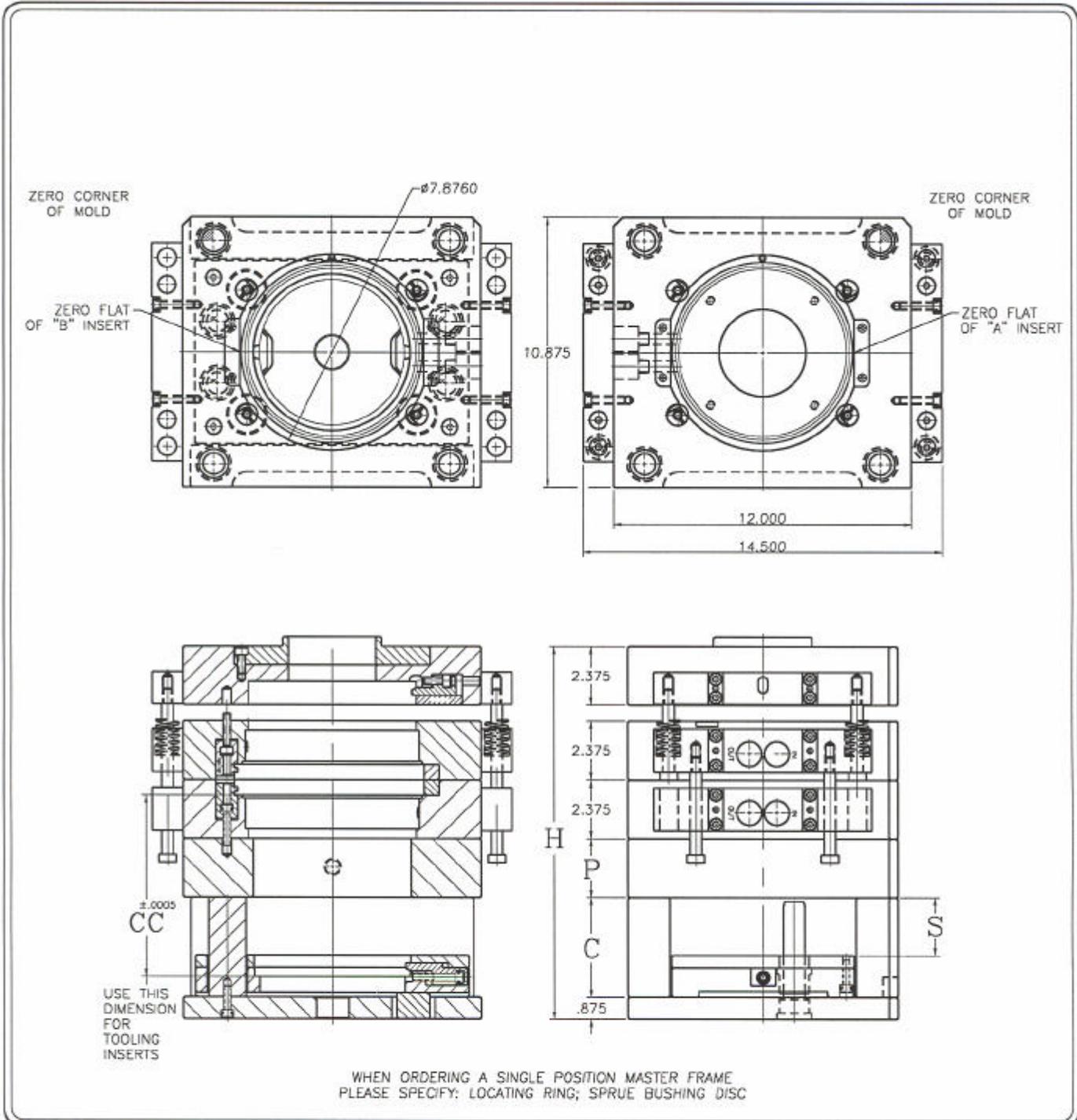
PACKAGE OF 2 2 K.O. BLOCKS INCLUDED WITH MASTER FRAME MAT'L 4140

RETAINER/LIFTER - EJECTOR RETAINER WRENCH

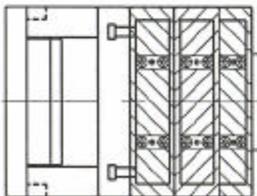


Notes:

8" ROUND MATE® Stripper "A" Master Frame



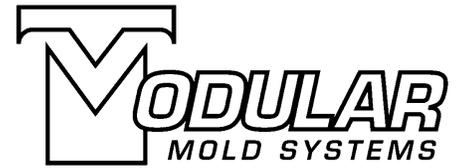
STANDARD MASTER FRAME WITH STRIPPER A



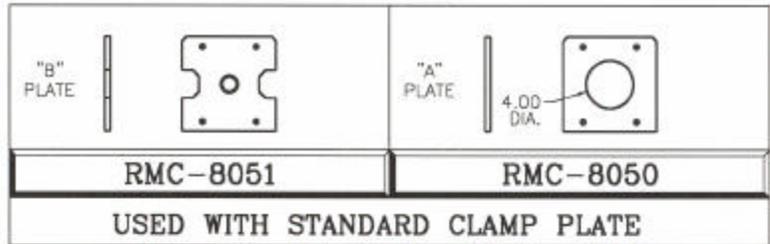
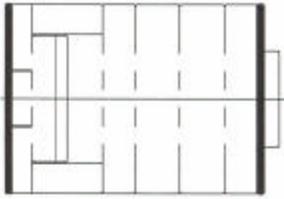
STYLE #	C	CC	H	P	S
RMF-5813	3	5.3125	12.375	1.375	1.312
RMF-5814	4	7.3125	14.375	2.375	2.312
RMF-5815	5	8.3125	15.375	2.375	3.312

8" ROUND MATE®

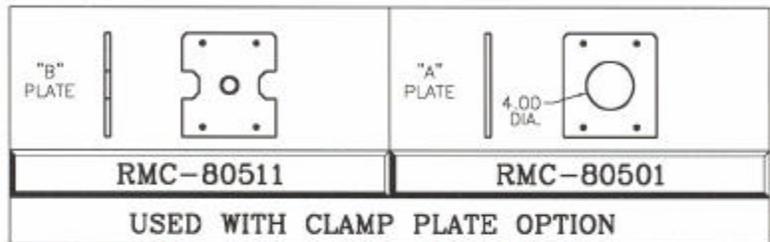
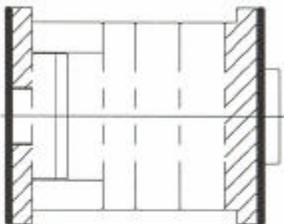
Stripper "A" Components



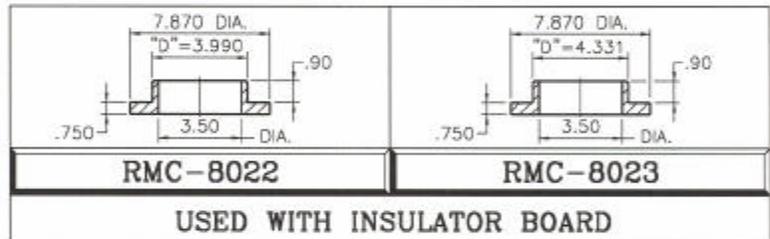
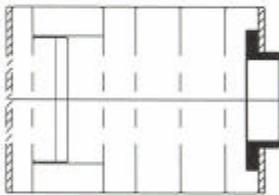
INSULATOR BOARD



OPTIONAL



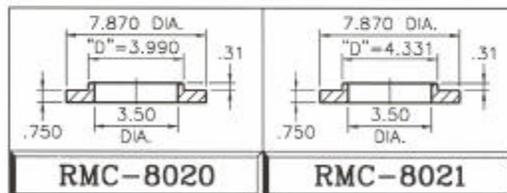
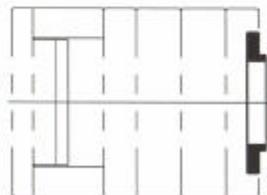
EXTENDED LOCATING RING



MOUNTING SCREWS INCLUDED

MAT'L 4140

LOCATING RING

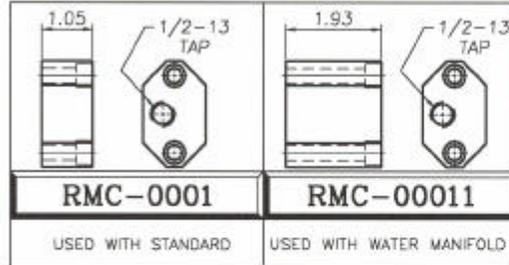
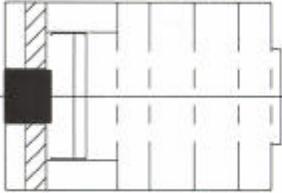
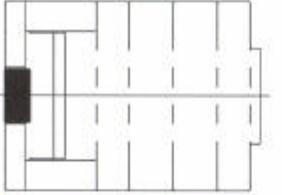


MOUNTING SCREWS INCLUDED

MAT'L 4140

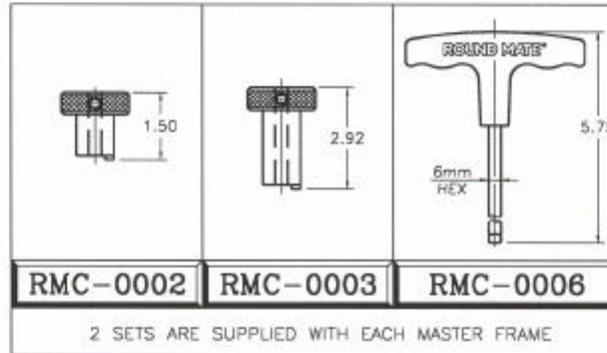
8" ROUND MATE® Stripper "A" Components

EJECTOR K.O. MOUNTING BLOCK



PACKAGE OF 2 2 K.O. BLOCKS INCLUDED WITH MASTER FRAME MAT'L 4140

RETAINER/LIFTER - EJECTOR RETAINER WRENCH

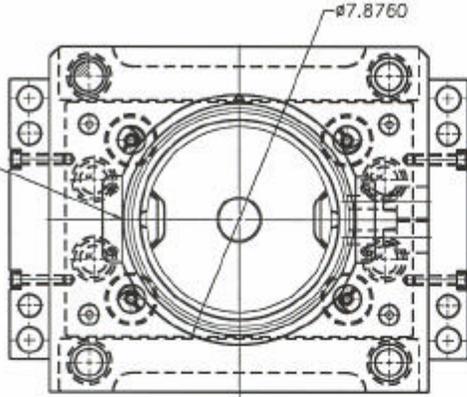


Notes:

8" ROUND MATE® Stripper "B" Master Frame

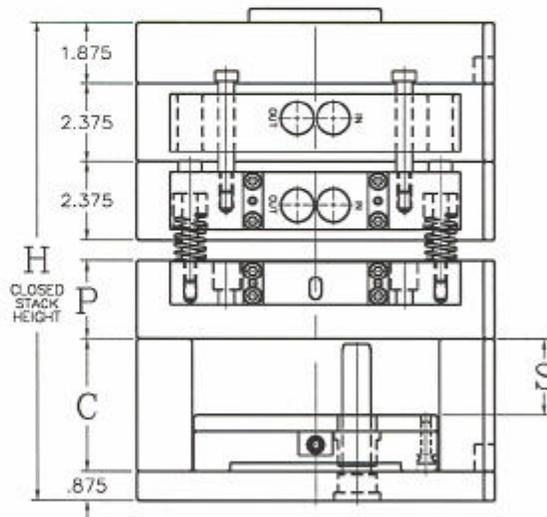
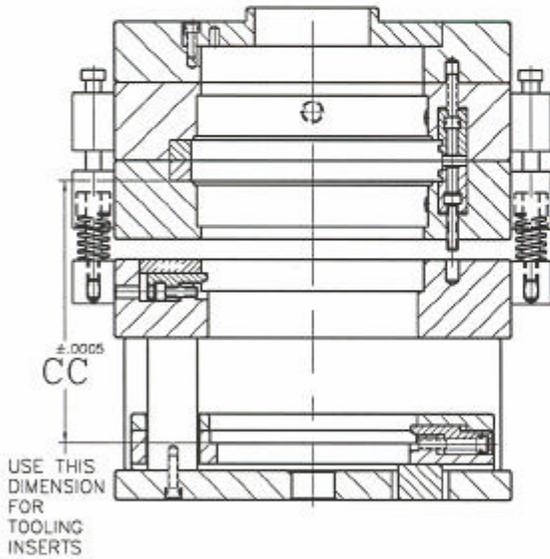
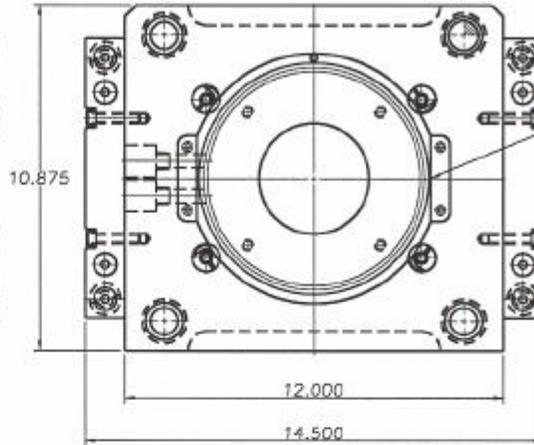
ZERO CORNER
OF MOLD

ZERO FLAT
OF "B" INSERT



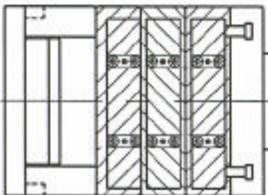
ZERO CORNER
OF MOLD

ZERO FLAT
OF "A" INSERT



WHEN ORDERING A SINGLE POSITION MASTER FRAME
PLEASE SPECIFY: LOCATING RING; SPRUE BUSHING DISC

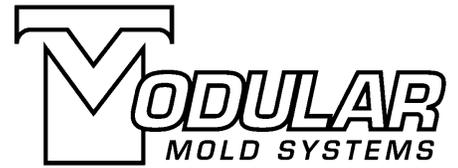
STANDARD MASTER FRAME WITH STRIPPER B



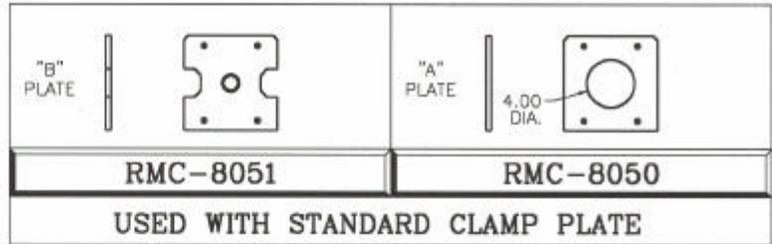
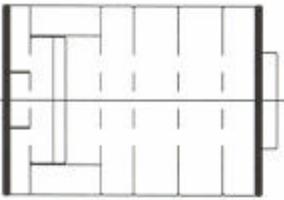
STYLE #	C	CC	H	P	S
RMF-6813	3	5.3125	11.875	1.375	1.312
RMF-6814	4	7.3125	13.875	2.375	2.312
RMF-6815	5	8.3125	14.875	2.375	3.312

8" ROUND MATE®

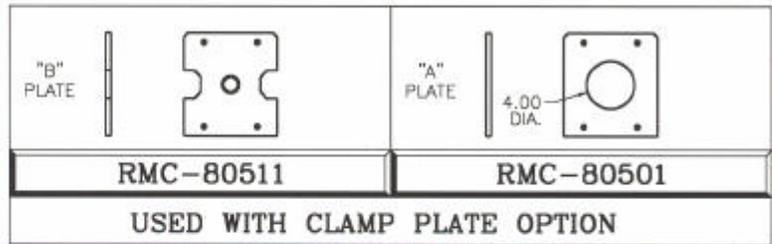
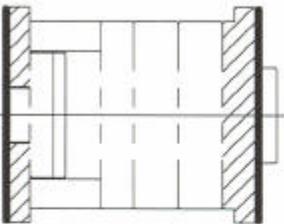
Stripper "B" Components



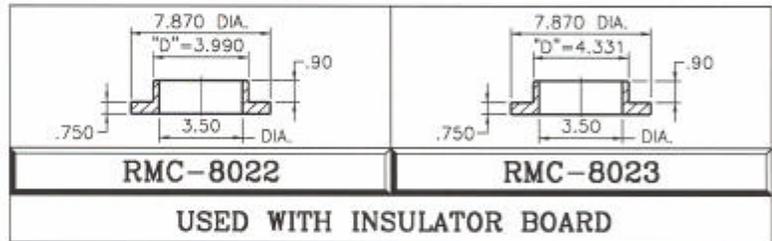
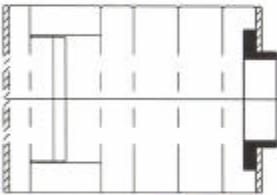
INSULATOR BOARD



OPTIONAL



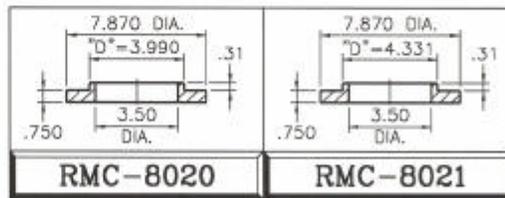
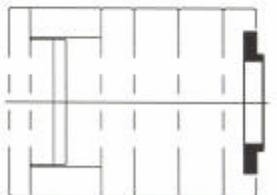
EXTENDED LOCATING RING



MOUNTING SCREWS INCLUDED

MAT'L 4140

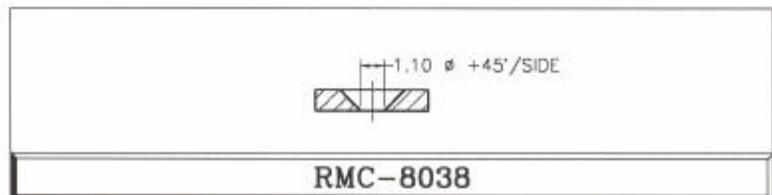
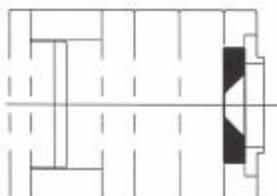
LOCATING RING



MOUNTING SCREWS INCLUDED

MAT'L 4140

EXTENDED NOZZLE DISC

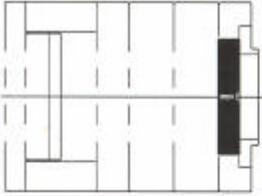


MOUNTING SCREWS INCLUDED

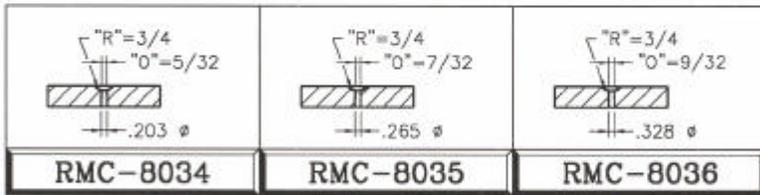
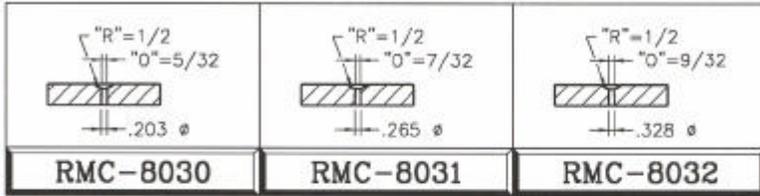
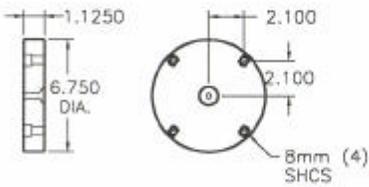
MAT'L 6150 H.T.

8" ROUND MATE® Stripper "B" Components

SPRUE BUSHING DISC



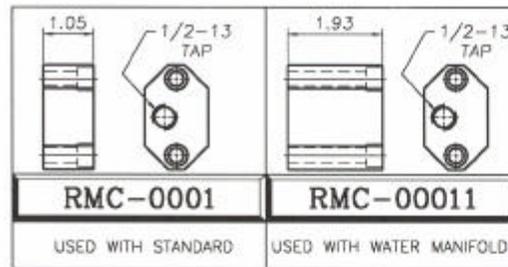
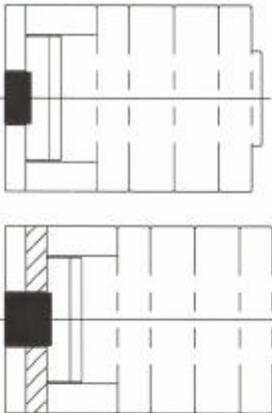
SPRUE BUSHING DISC AND EXTENDED NOZZLE DISC BOLT INTO MASTER FRAME WITH BOLT PATTERN SHOWN



MOUNTING SCREWS INCLUDED

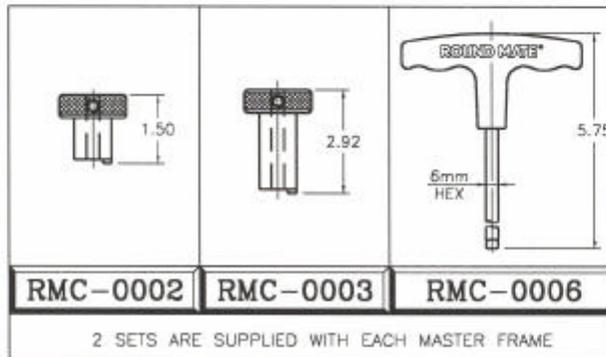
MAT'L 6150 H.T.

EJECTOR K.O. MOUNTING BLOCK



PACKAGE OF 2 2 K.O. BLOCKS INCLUDED WITH MASTER FRAME MAT'L 4140

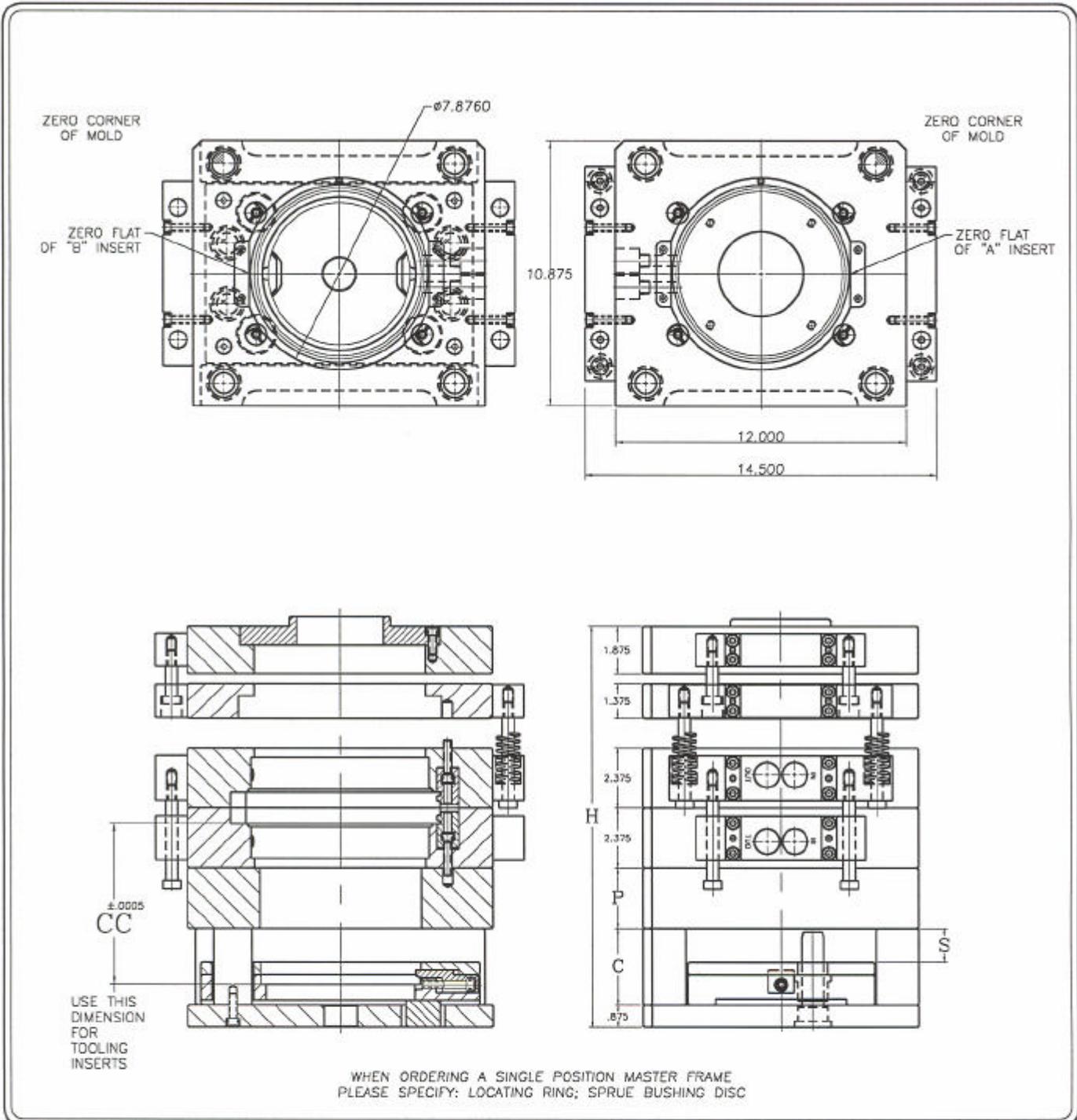
RETAINER/LIFTER - EJECTOR RETAINER WRENCH



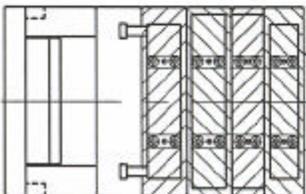
Notes:

8" ROUND MATE[®]

3-Plate Master Frame



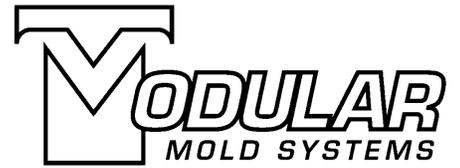
STANDARD MASTER FRAME WITH 3 PLATE WITH SPRUE GATING



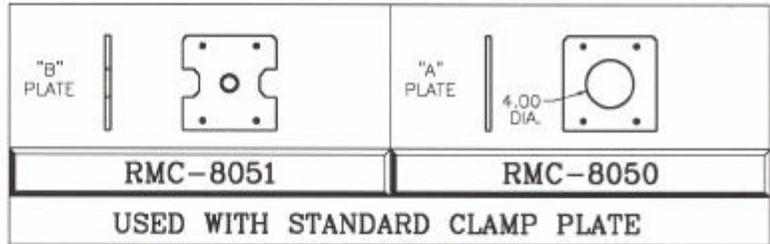
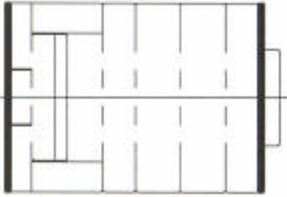
STYLE #	C	CC	H	P	S
RMF-4813	3	5.3125	13.250	1.375	1.312
RMF-4814	4	7.3125	15.250	2.375	2.312
RMF-4815	5	8.3125	16.250	2.375	3.312

8" ROUND MATE®

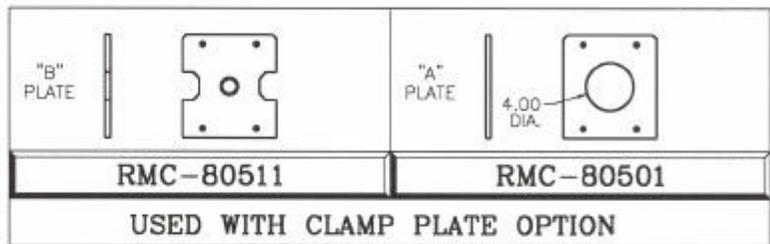
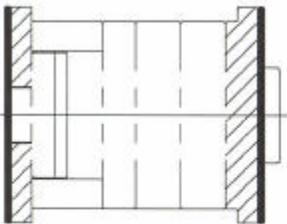
3-Plate Components



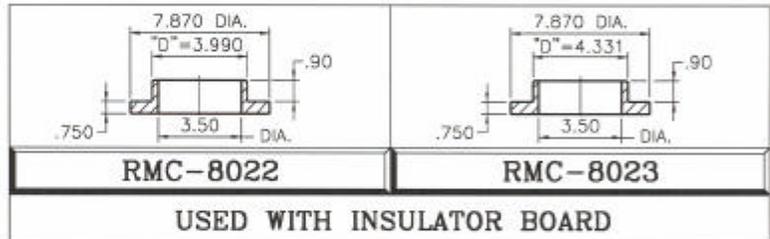
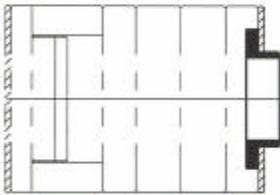
INSULATOR BOARD



OPTIONAL



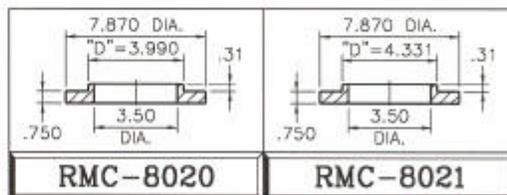
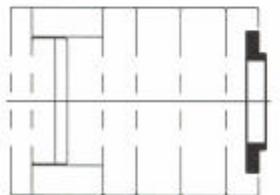
EXTENDED LOCATING RING



MOUNTING SCREWS INCLUDED

MAT'L 4140

LOCATING RING



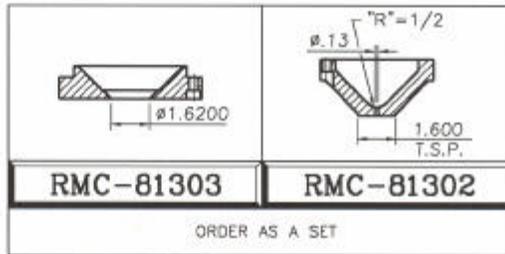
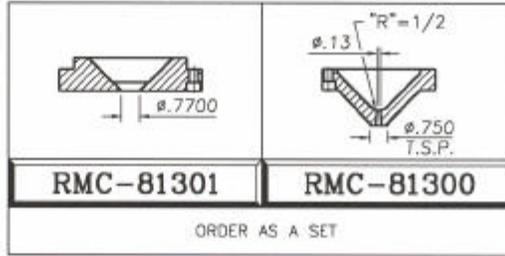
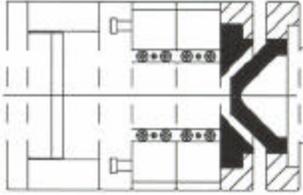
MOUNTING SCREWS INCLUDED

MAT'L 4140

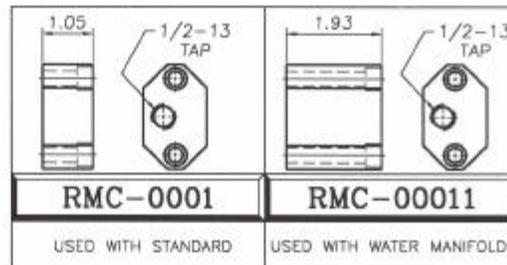
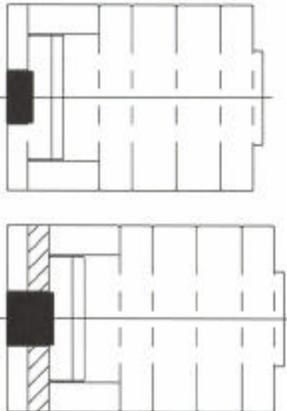
Components continued on following catalog page

8" ROUND MATE® 3-Plate Components

3 PLATE RUNNER STRIPPER DISC AND EXTENDED NOZZLE CONE SET

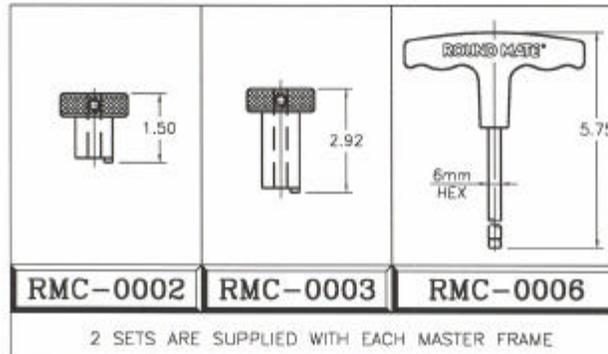


EJECTOR K.O. MOUNTING BLOCK



PACKAGE OF 2 2 K.O. BLOCKS INCLUDED WITH MASTER FRAME MAT'L 4140

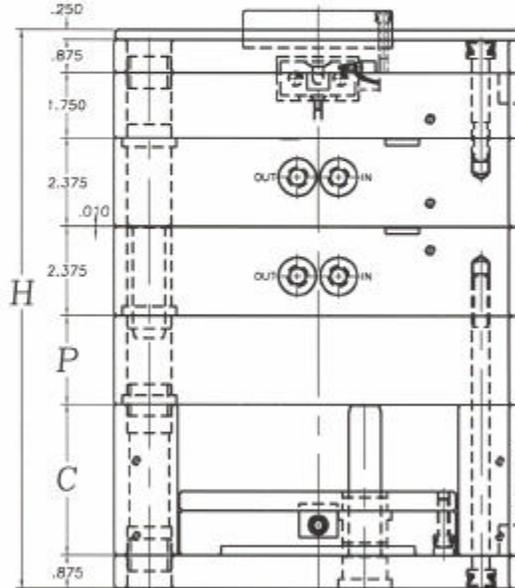
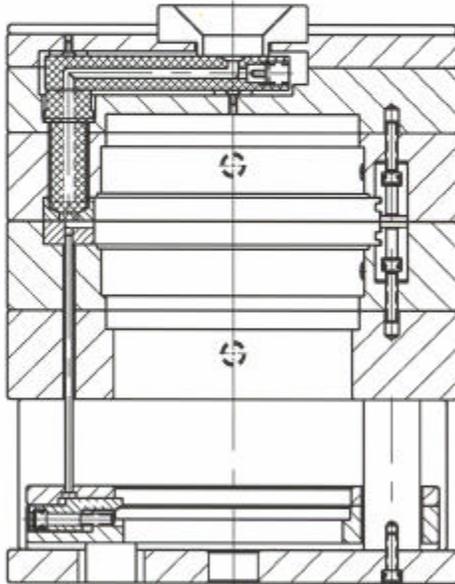
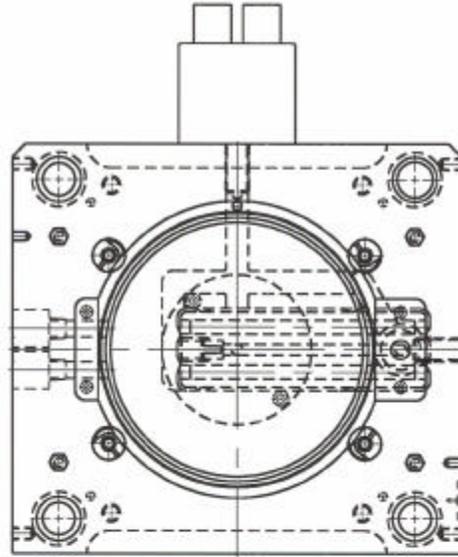
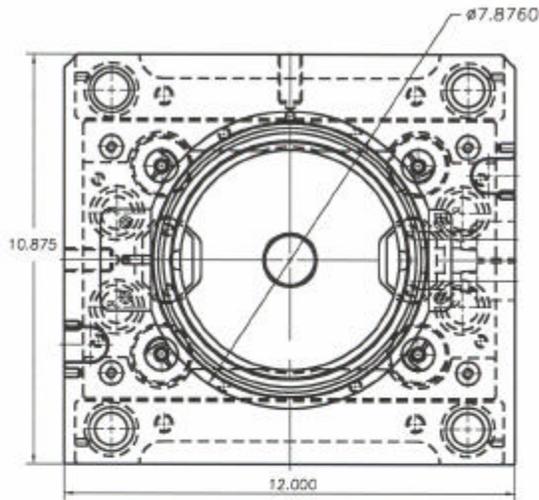
RETAINER/LIFTER - EJECTOR RETAINER WRENCH



Notes:

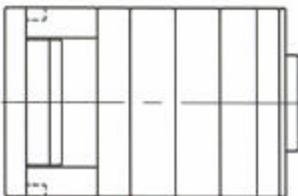
8" ROUND MATE[®]

Parting Line Runner



WHEN ORDERING A SINGLE POSITION MASTER FRAME
PLEASE SPECIFY: LOCATING RING; SPRUE BUSHING DISC

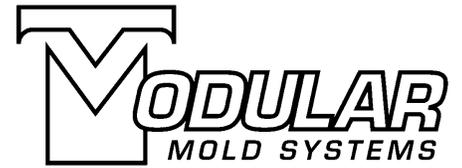
STANDARD MASTER FRAME WITH PARTING LINE RUNNER



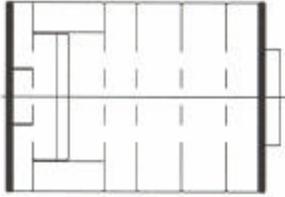
STYLE #	C	CC	H	P	S
RMF-8813	3	5.3125	12.875	1.375	1.312
RMF-8814	4	7.3125	14.875	2.375	2.312
RMF-8815	5	8.3125	15.875	2.375	3.312

8" ROUND MATE®

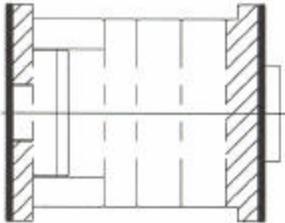
Parting Line Components



INSULATOR BOARD



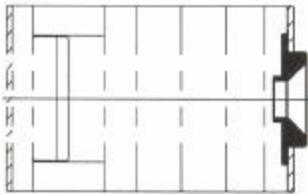
OPTIONAL



"B" PLATE		"A" PLATE	
RMC-8051		RMC-8050	
USED WITH STANDARD CLAMP PLATE			

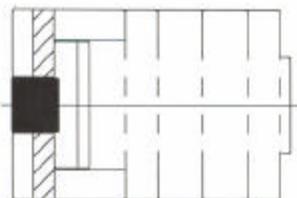
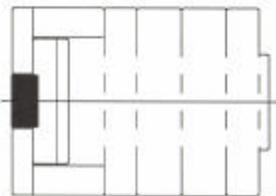
"B" PLATE		"A" PLATE	
RMC-80511		RMC-80501	
USED WITH CLAMP PLATE OPTION			

EXTENDED LOCATING RING



RMC-8614
USED WITH INSULATOR BOARD
MOUNTING SCREWS INCLUDED MAT'L 4140

EJECTOR K.O. MOUNTING BLOCK

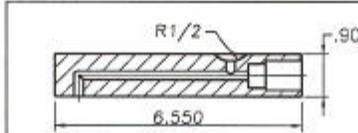
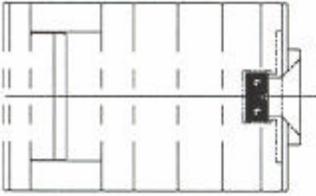


RMC-0001	RMC-00011
USED WITH STANDARD	USED WITH WATER MANIFOLD

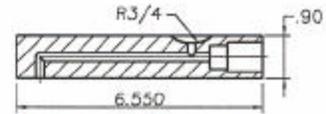
PACKAGE OF 2 2 K.O. BLOCKS INCLUDED WITH MASTER FRAME MAT'L 4140

8" ROUND MATE® Parting Line Components

MANIFOLD

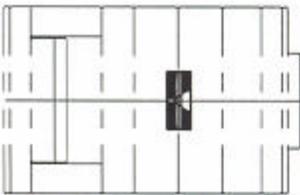


RMC-86161



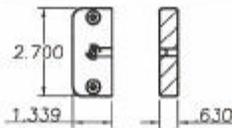
RMC-86163

RUNNER BLOCKS



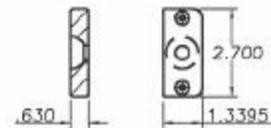
STANDARD

EJECTOR SIDE

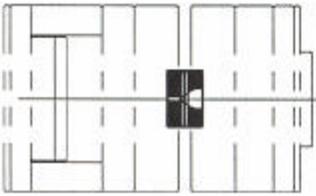


RMC-8611

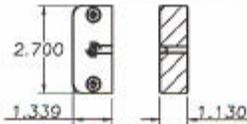
COVER SIDE



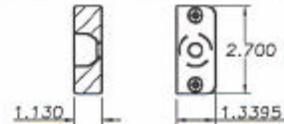
RMC-8610



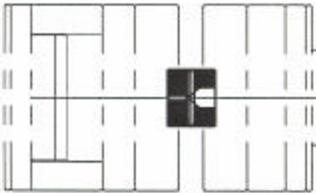
.500
STAND UP



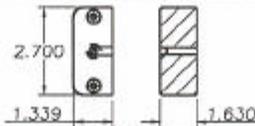
RMC-86111



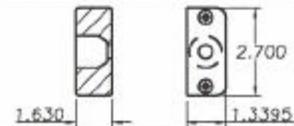
RMC-86101



1.000
STAND UP



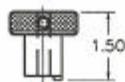
RMC-86112



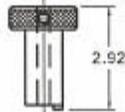
RMC-86102

BLOCKS ARE SUPPLIED OVERSIZED, WILL NEED TO BE MATCH
GROUND TO CUSTOM FIT EXISTING MASTER FRAME.

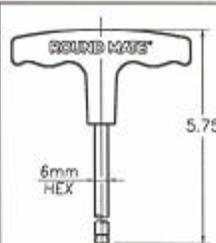
RETAINER/LIFTER - EJECTOR RETAINER WRENCH



RMC-0002



RMC-0003

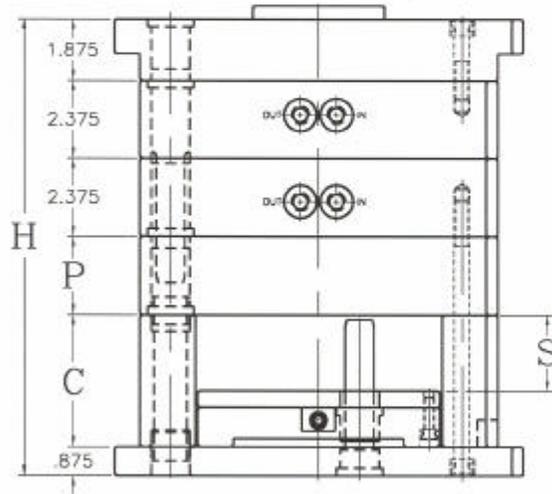
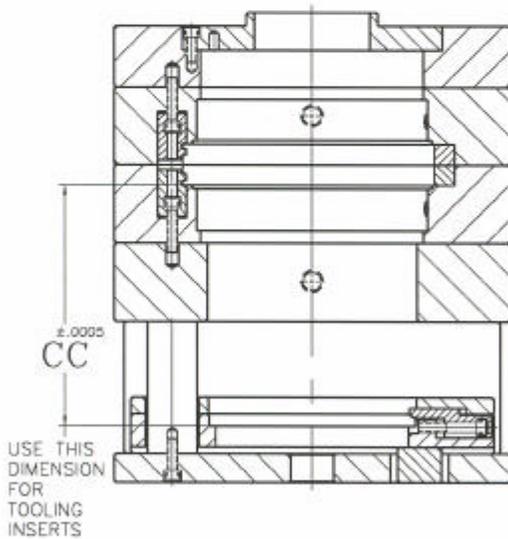
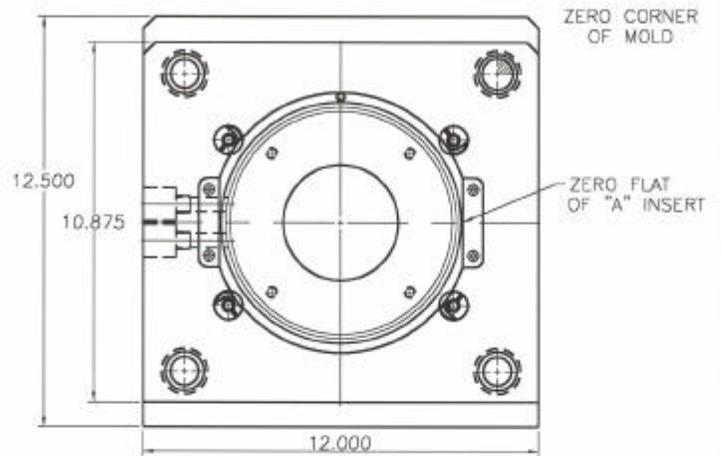
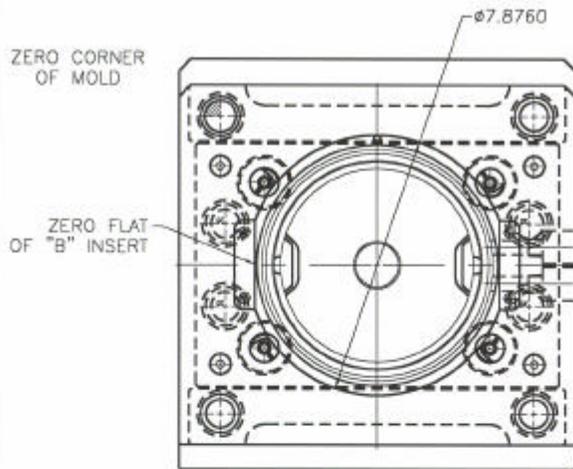
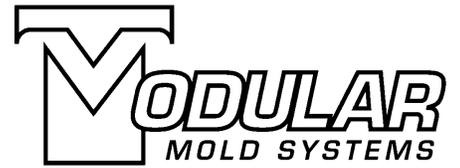


RMC-0006

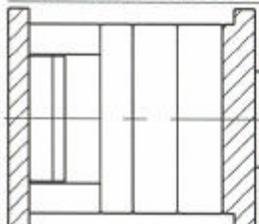
2 SETS OF (RMC-0002 & RMC-0006)
ARE SUPPLIED WITH EACH MASTER FRAME

8" ROUND MATE®

Clamp Plate Option



STANDARD MASTER FRAME WITH CLAMP PLATE OPTION

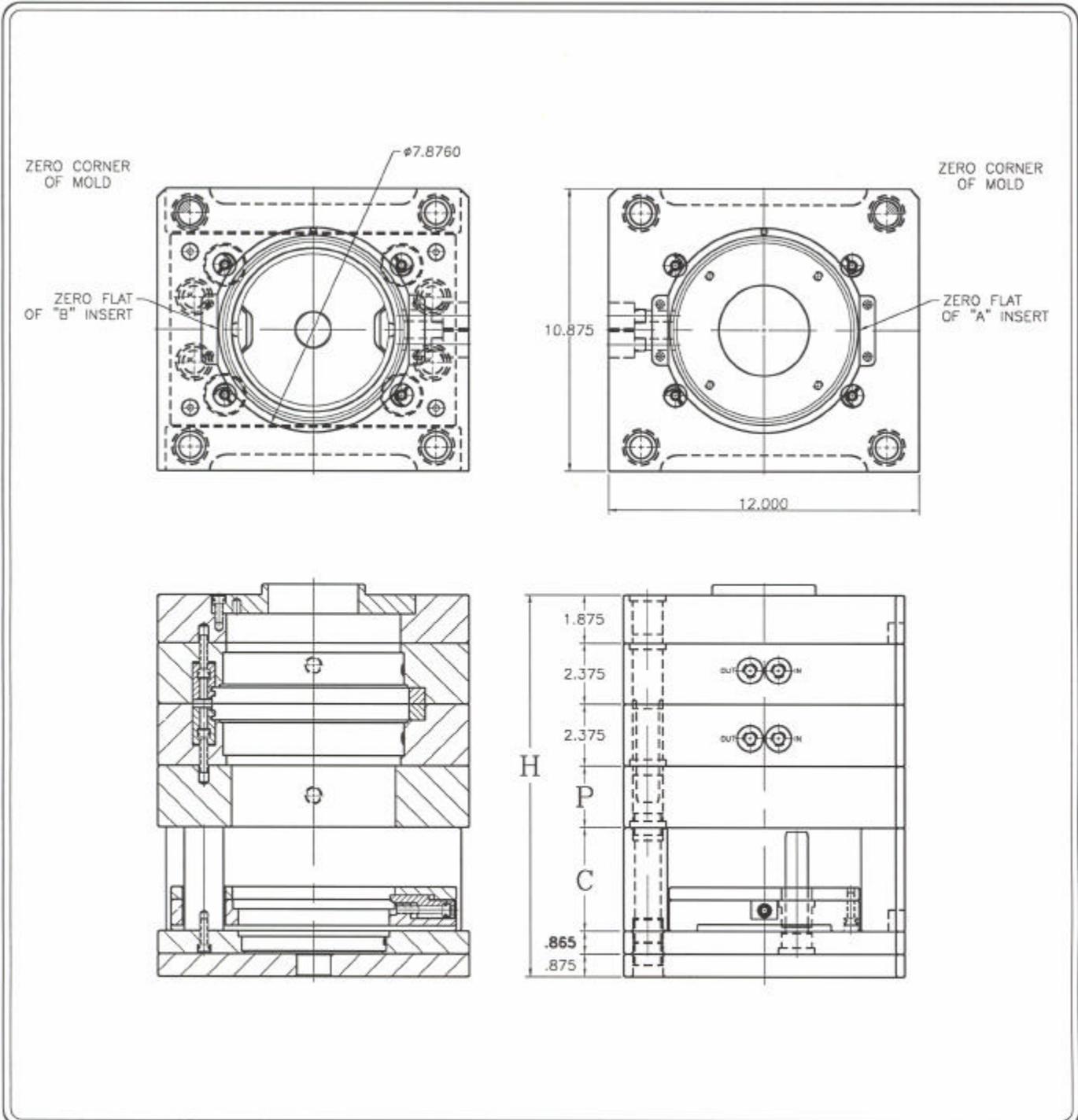


OPTION CODE	NO CHANGE TO "H" (OVERALL BASE HEIGHT)
E	

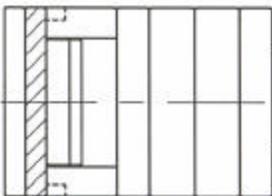
PLATES CAN BE SOLD SEPARATELY
PLEASE CALL FOR DETAILS.

8" ROUND MATE[®]

Water Manifold Option



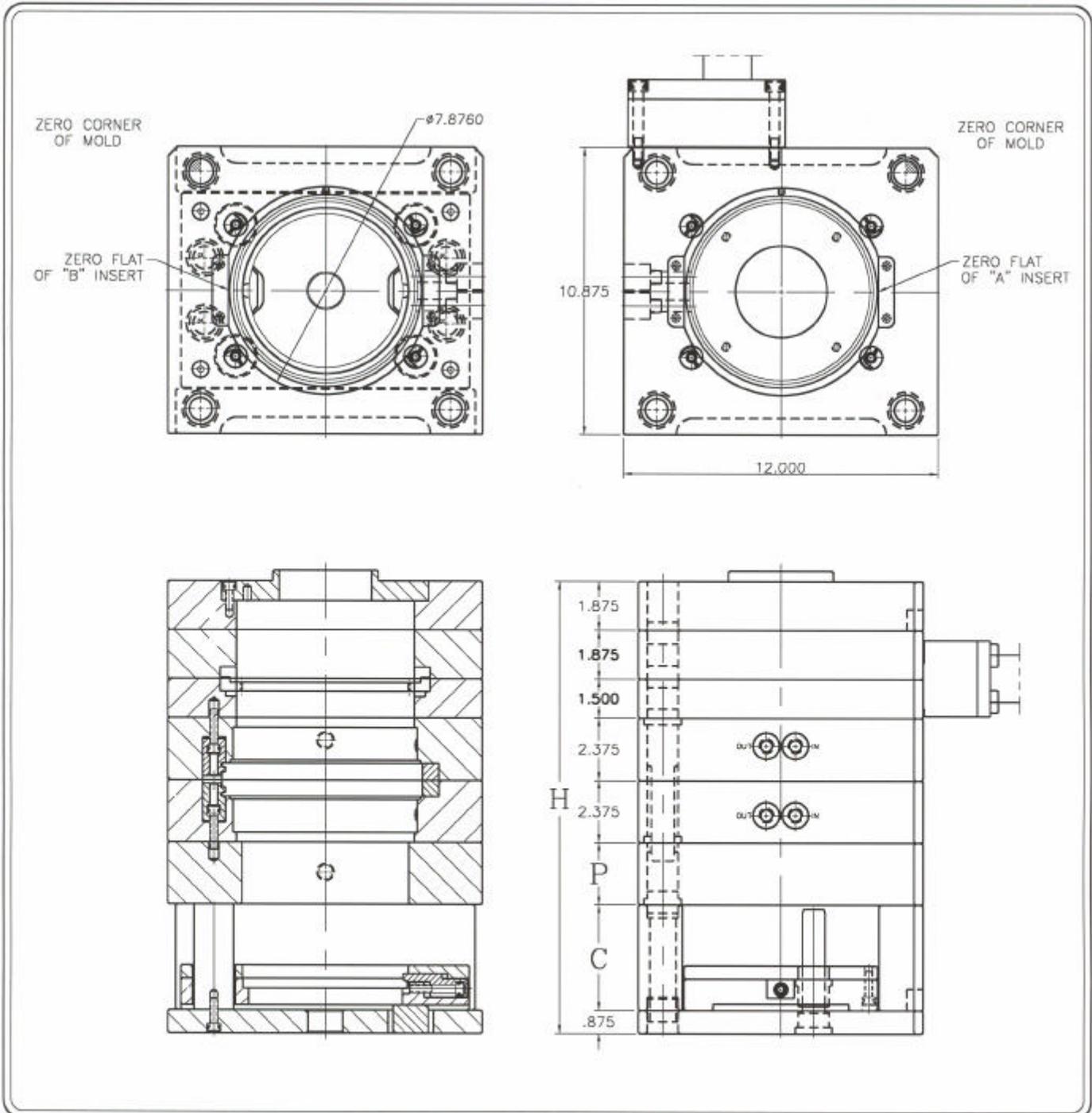
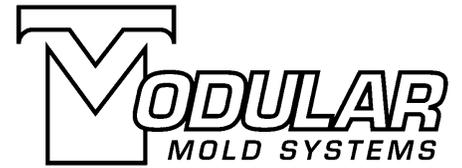
STANDARD MASTER FRAME WITH WATER MANIFOLD OPTION



OPTION CODE	THIS OPTION ADDS .865 TO "H" (OVERALL BASE HEIGHT)
W	

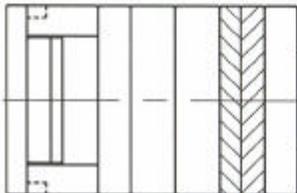
8" ROUND MATE[®]

Cover Unscrewing Option



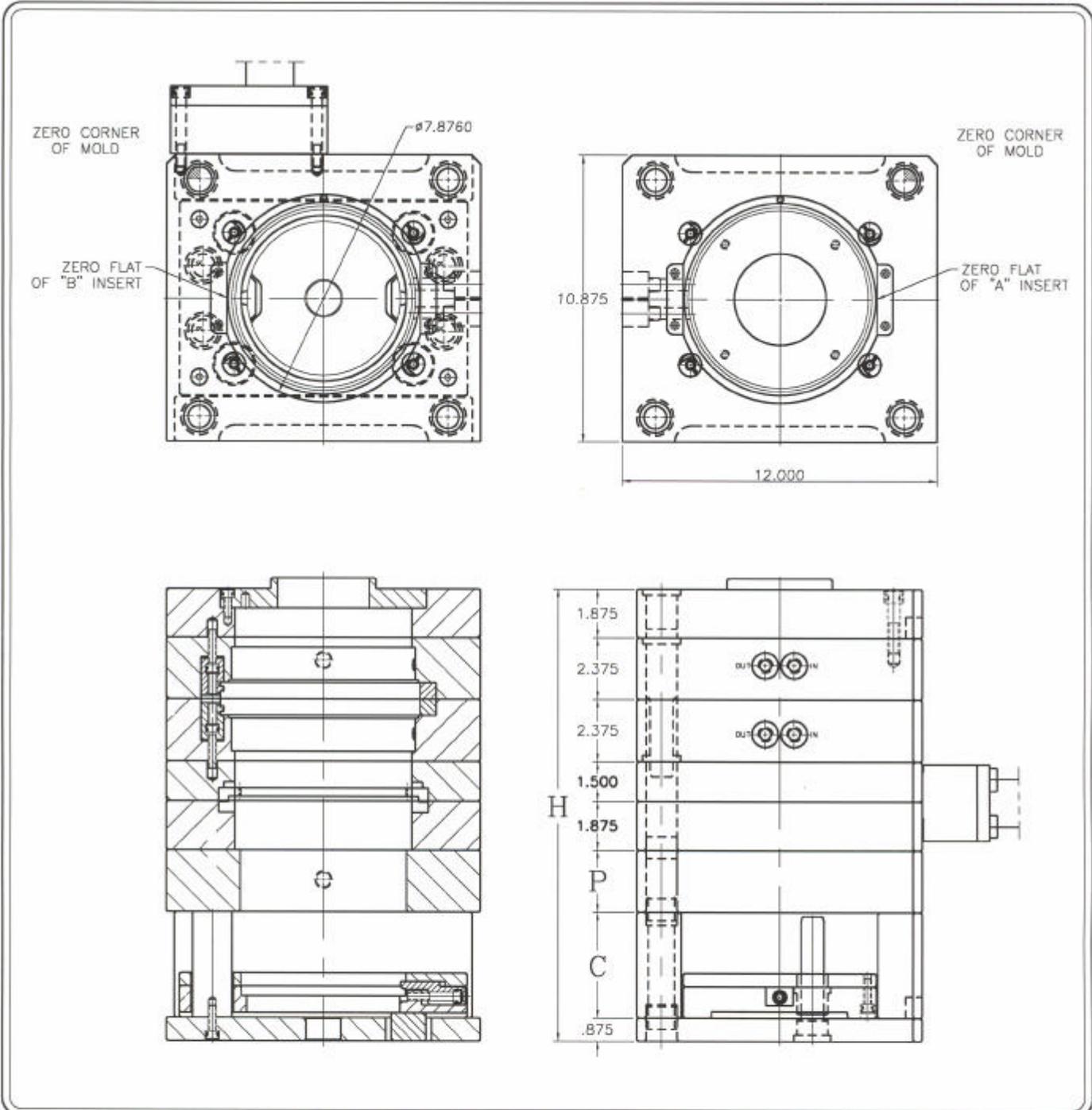
STANDARD MASTER FRAME WITH COVER UNSCREWING OPTION

MOTOR DRIVEN UNSCREWING COVER



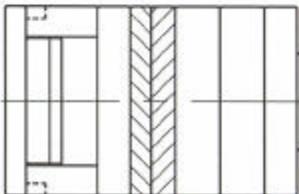
OPTION CODE		THIS OPTION ADDS 3.375 TO "H" (OVERALL BASE HEIGHT)
UA1	HYDRAULIC	
UA2	ELECTRIC	
UA3	PROGRAMMABLE	

8" ROUND MATE® Ejector Unscrewing Option



STANDARD MASTER FRAME WITH EJECTOR UNSCREWING OPTION

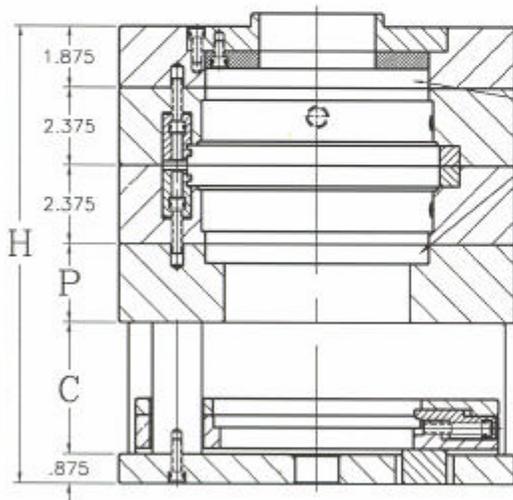
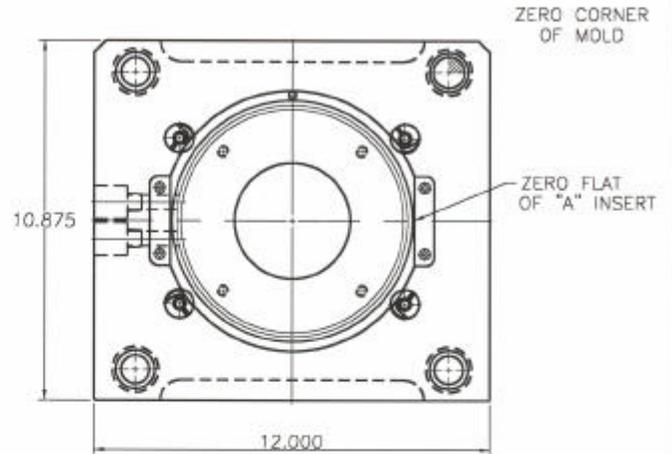
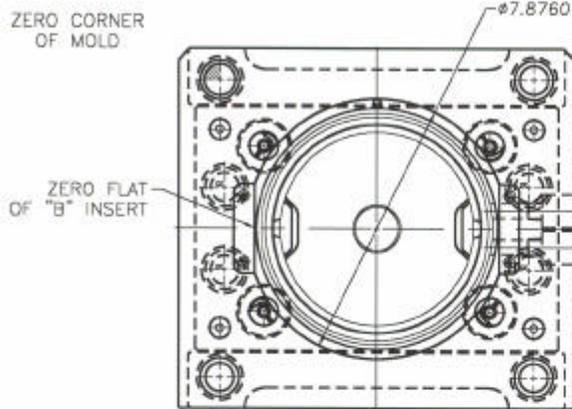
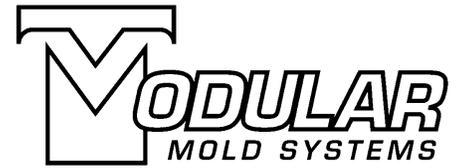
MOTOR DRIVEN UNSCREWING EJECTOR



OPTION CODE		THIS OPTION ADDS 3.375 TO "H" (OVERALL BASE HEIGHT)
UB1	HYDRAULIC	
UB2	ELECTRIC	
UB3	PROGRAMMABLE	

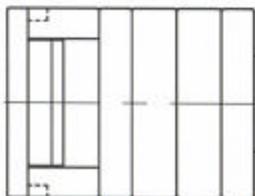
8" ROUND MATE®

"EX" Expandable Option



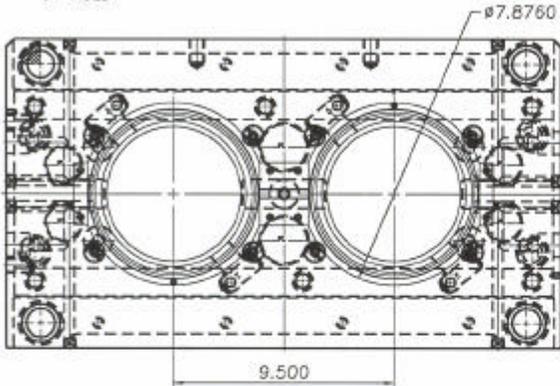
NOTE: THE EX OPTION WAS CREATED TO MAKE THE INSERT SET EXPANDABLE TO THE MULTI POSITION MASTER FRAME. THE MULTI POSITION MASTER FRAME REQUIRES CORE RETAINER PLATES ON THE BACK OF BOTH INSERTS. THIS EX OPTION ALLOWS SINGLE POSITION INSERT SETS TO BE VERTICALLY EXPANDABLE TO THE MULTI POSITION MASTER FRAMES BY UTILIZING THE ADDITIONAL CORE RETAINER PLATES.

STANDARD MASTER FRAME WITH EXPANDABLE OPTION (EX)

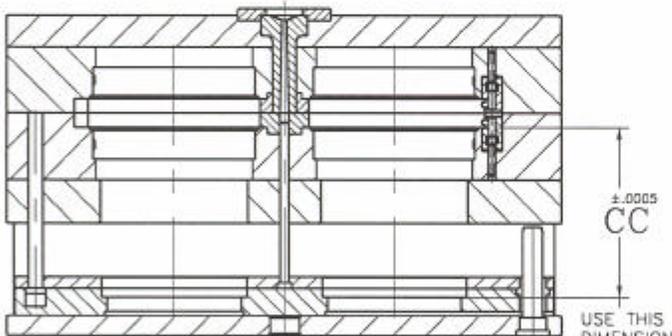
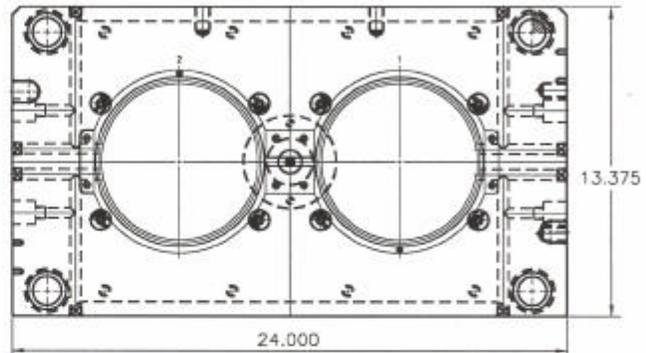


OPTION CODE	NO CHANGE TO "H" (OVERALL BASE HEIGHT)
X	

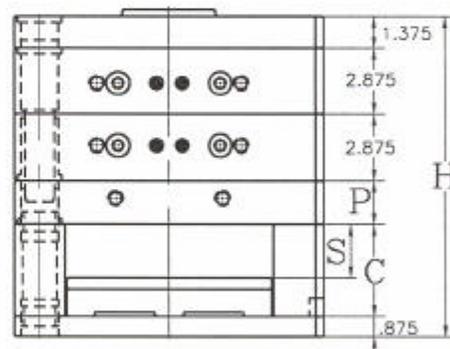
ZERO CORNER
OF MOLD



ZERO CORNER
OF MOLD



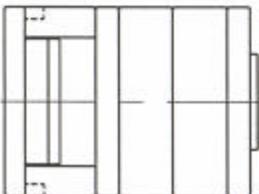
USE THIS DIMENSION
FOR
TOOLING
INSERTS



MULTI-POSITION MASTER FRAMES ARE SUPPLIED WITH SPI STANDARD KNOCKOUT LOCATIONS.
NON-STANDARD KNOCKOUT LOCATIONS WILL BE QUOTED UPON REQUEST.

WHEN ORDERING A MULTI-POSITION MASTER FRAME PLEASE SPECIFY: RUNNER SIZE;
RUNNER BLOCK HEIGHT; SPRUE BUSHING "R" & "O" DIM.; LOCATING RING TYP

STANDARD 2 POSITION MASTER FRAME



STYLE #	C	CC	H	P	S
RMF-0823	3	5.3125	11.875	.875	1.312
RMF-0824	4	7.3125	13.875	1.875	2.312
RMF-0825	5	8.3125	14.875	1.875	3.312