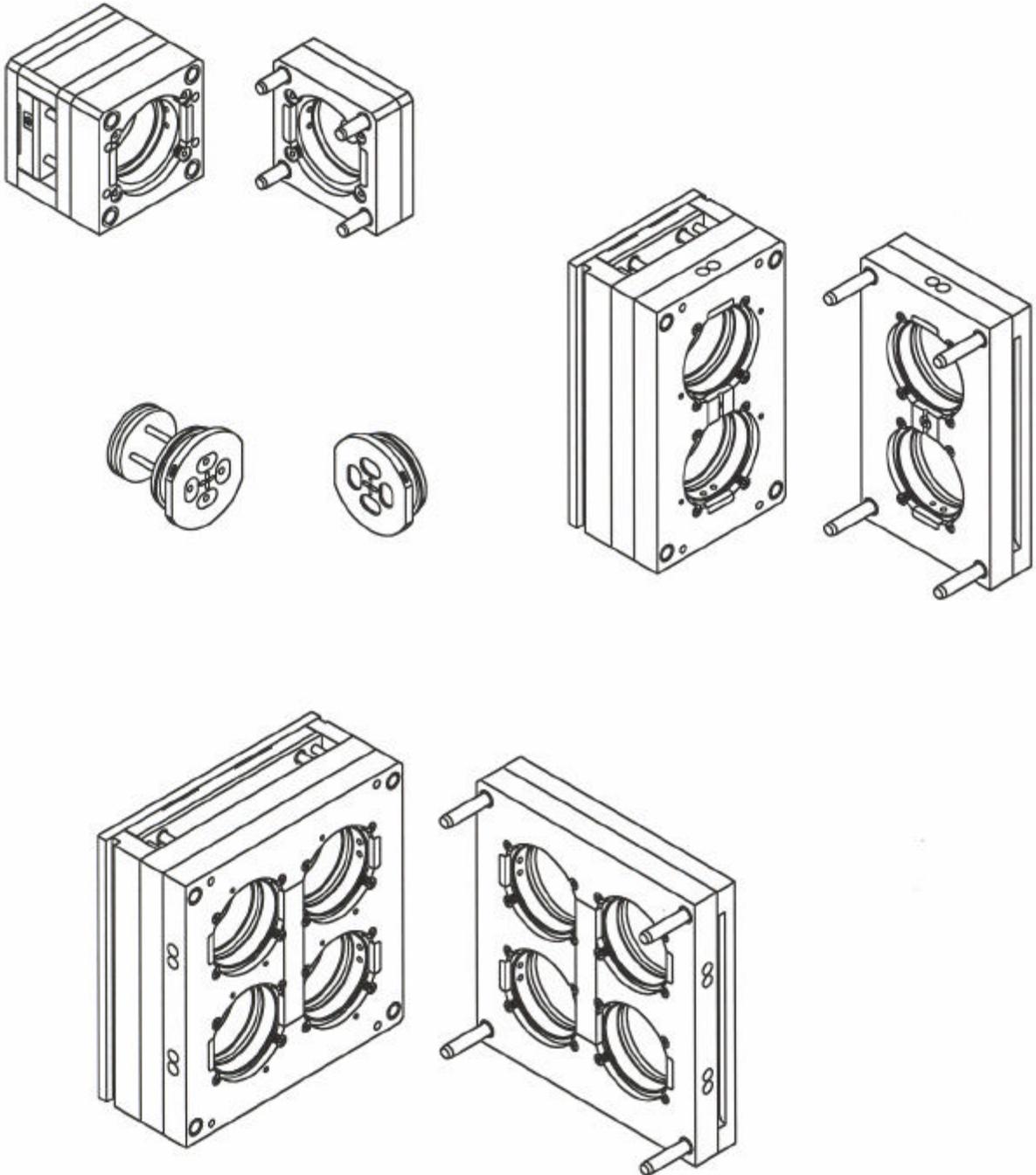
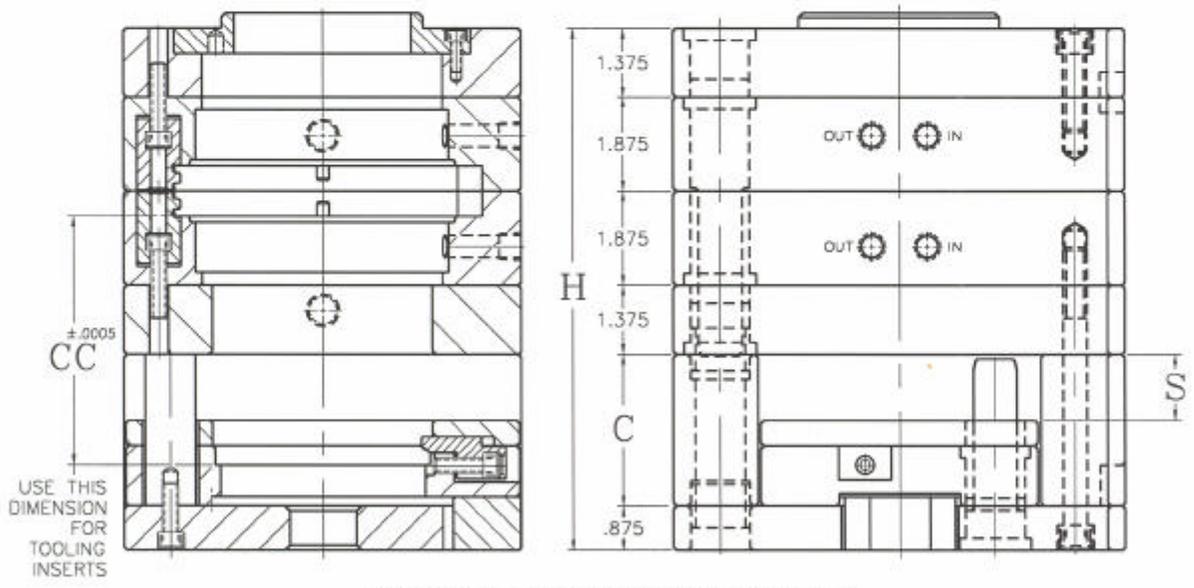
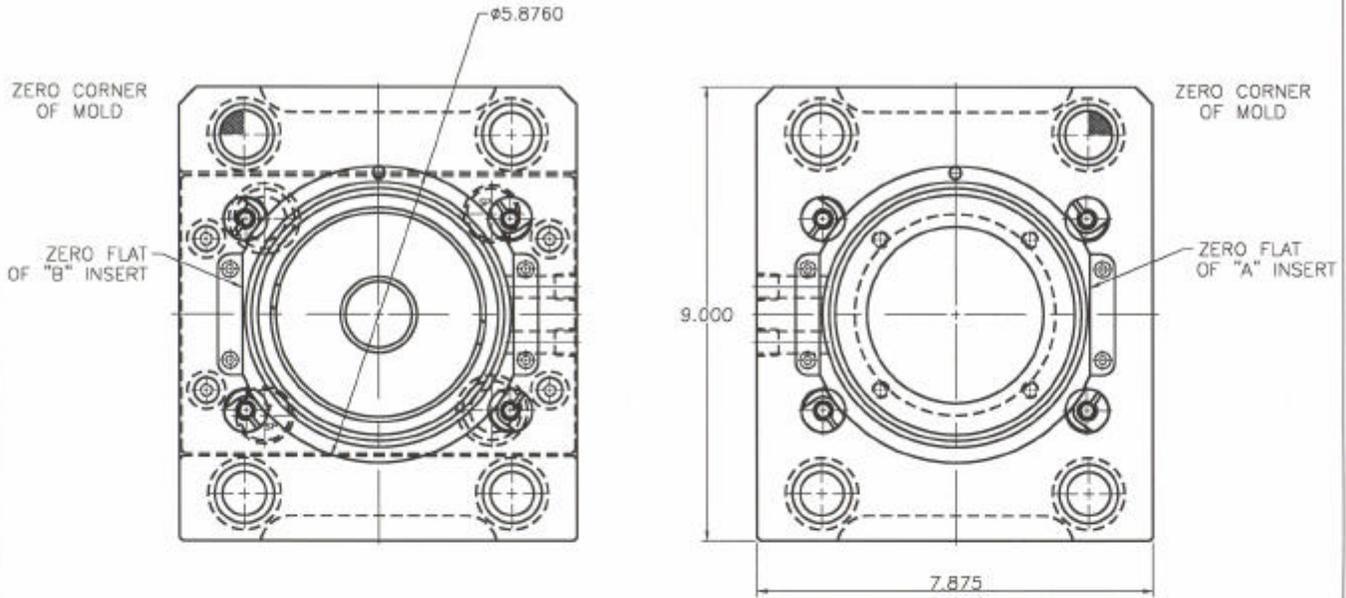


6" Round Mate Original & EX Series



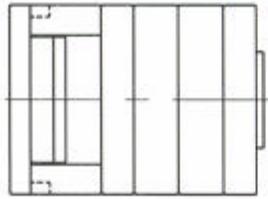
6" ROUND MATE®

Standard Master Frame



WHEN ORDERING A SINGLE POSITION MASTER FRAME
PLEASE SPECIFY: LOCATING RING; SPRUE BUSHING DISC

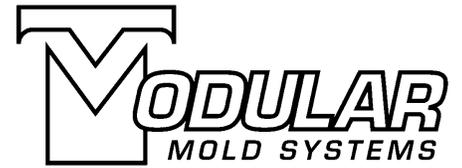
STANDARD MASTER FRAME



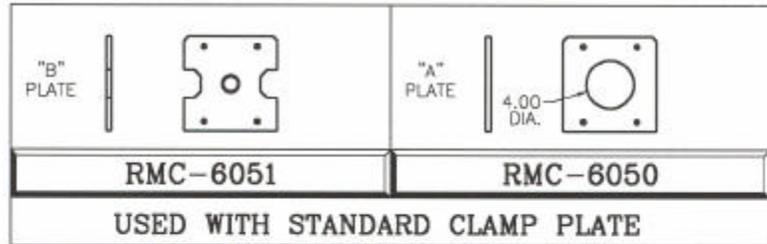
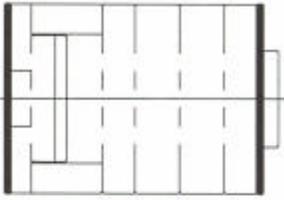
STYLE #	C	CC	H	S
RMF-0613	3	4.9375	10.375	1.312
RMF-0614	4	5.9375	11.375	2.312

6" ROUND MATE®

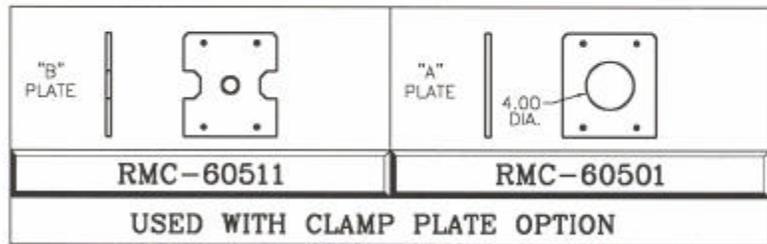
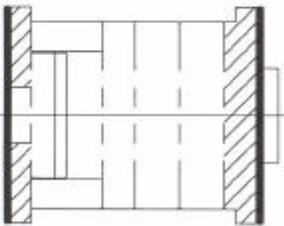
Standard Components



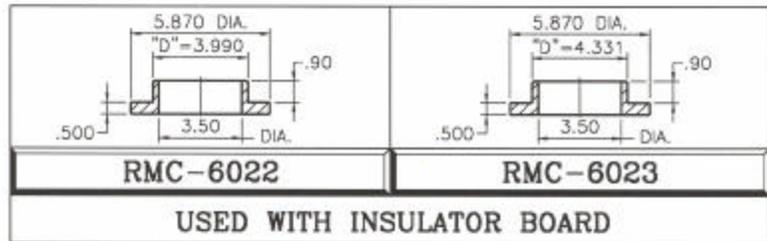
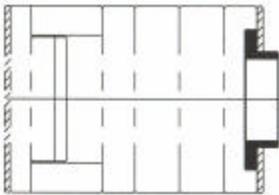
INSULATOR BOARD



OPTIONAL



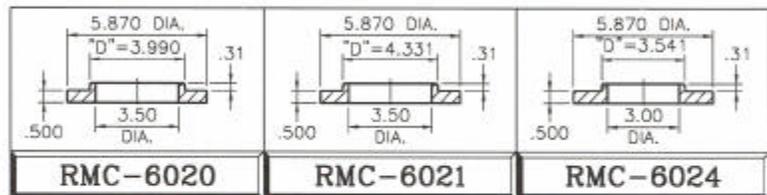
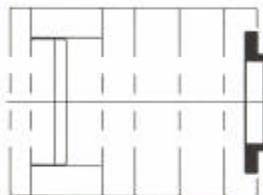
EXTENDED LOCATING RING



MOUNTING SCREWS INCLUDED

MAT'L 4140

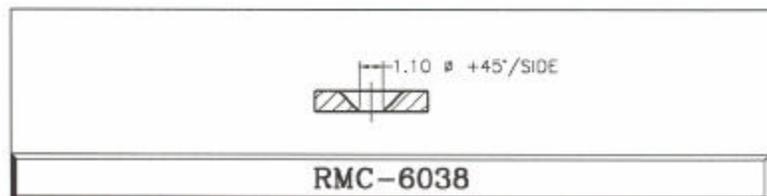
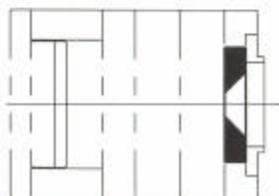
LOCATING RING



MOUNTING SCREWS INCLUDED

MAT'L 4140

EXTENDED NOZZLE DISC



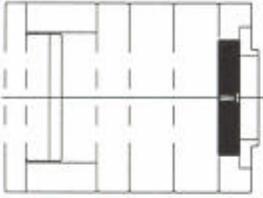
MOUNTING SCREWS INCLUDED

MAT'L 6150 H.T.

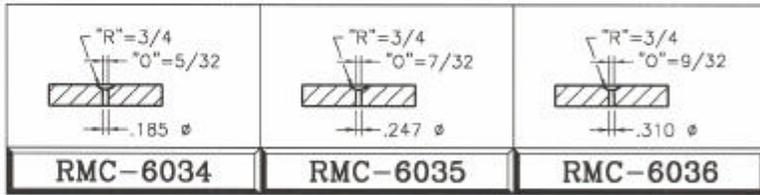
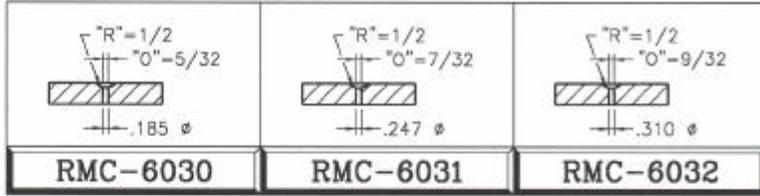
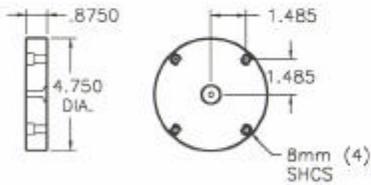
6" ROUND MATE®

Standard Components

SPRUE BUSHING DISC



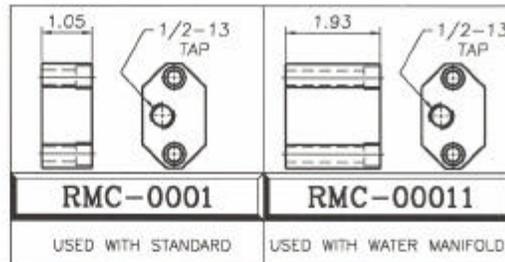
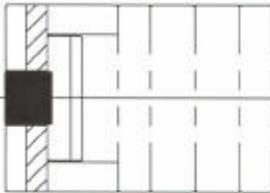
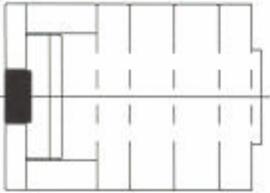
SPRUE BUSHING DISC AND EXTENDED NOZZLE DISC BOLT INTO MASTER FRAME WITH BOLT PATTERN SHOWN



MOUNTING SCREWS INCLUDED

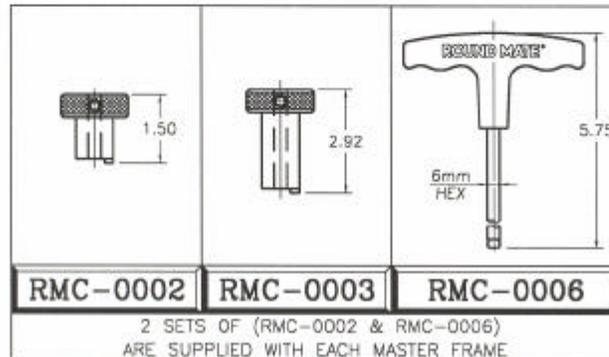
MAT'L 6150 H.T.

EJECTOR K.O. MOUNTING BLOCK



PACKAGE OF 2 2 K.O. BLOCKS INCLUDED WITH MASTER FRAME MAT'L 4140

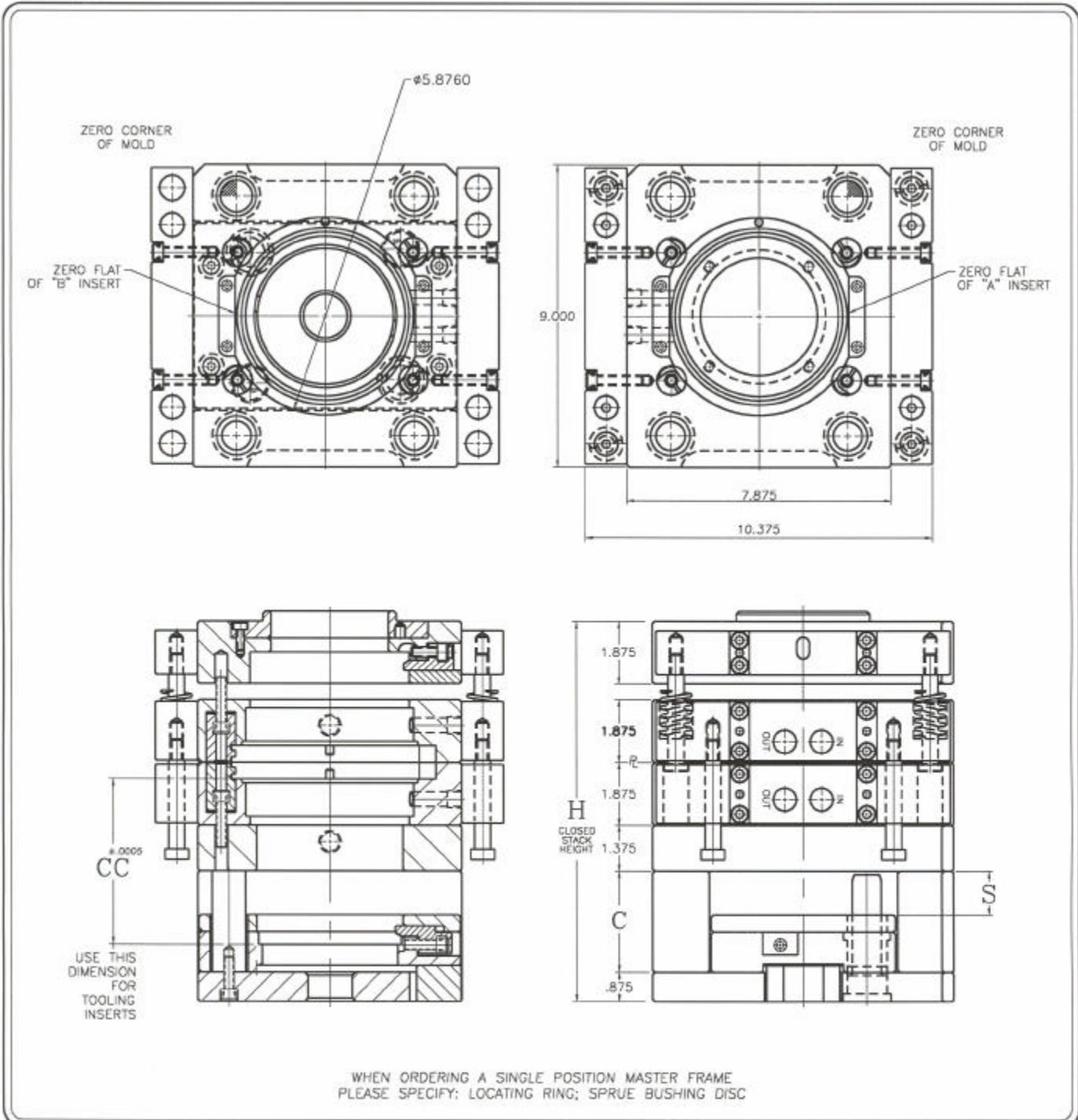
RETAINER/LIFTER - EJECTOR RETAINER WRENCH



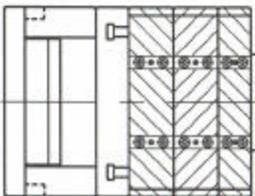
Notes:

6" ROUND MATE[®]

Stripper "A" Master Frame

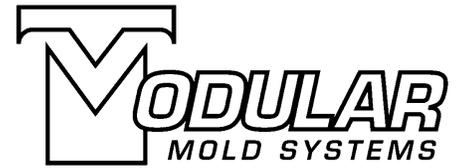


STANDARD MASTER FRAME WITH STRIPPER A

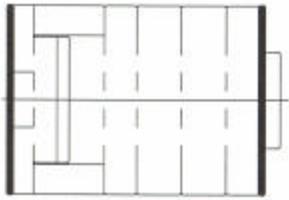


STYLE #	C	CC	H	S
RMF-5613	3	4.9375	10.875	1.312
RMF-5614	4	5.9375	11.875	2.312

6" ROUND MATE® Stripper "A" Components

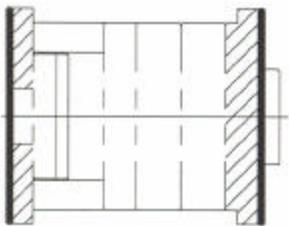


INSULATOR BOARD



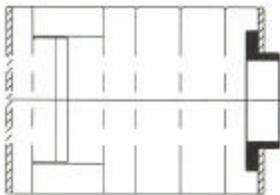
"B" PLATE		"A" PLATE	
RMC-6051		RMC-6050	
USED WITH STANDARD CLAMP PLATE			

OPTIONAL



"B" PLATE		"A" PLATE	
RMC-60511		RMC-60501	
USED WITH CLAMP PLATE OPTION			

EXTENDED LOCATING RING

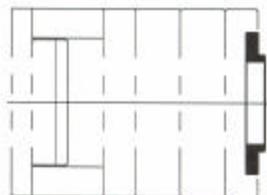


RMC-6022	RMC-6023
USED WITH INSULATOR BOARD	

MOUNTING SCREWS INCLUDED

MAT'L 4140

LOCATING RING



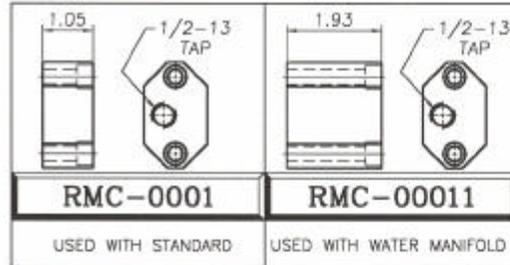
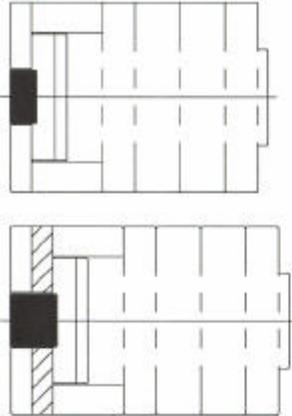
RMC-6020	RMC-6021	RMC-6024

MOUNTING SCREWS INCLUDED

MAT'L 4140

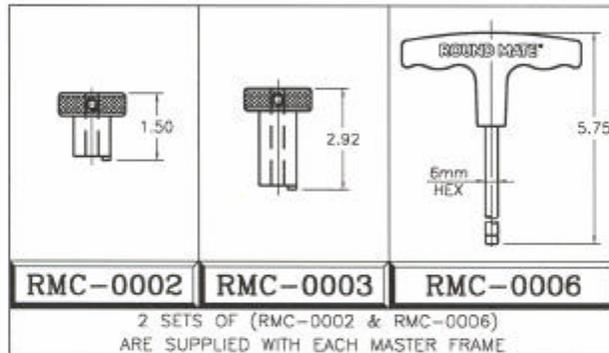
6" ROUND MATE® Stripper "A" Components

EJECTOR K.O. MOUNTING BLOCK



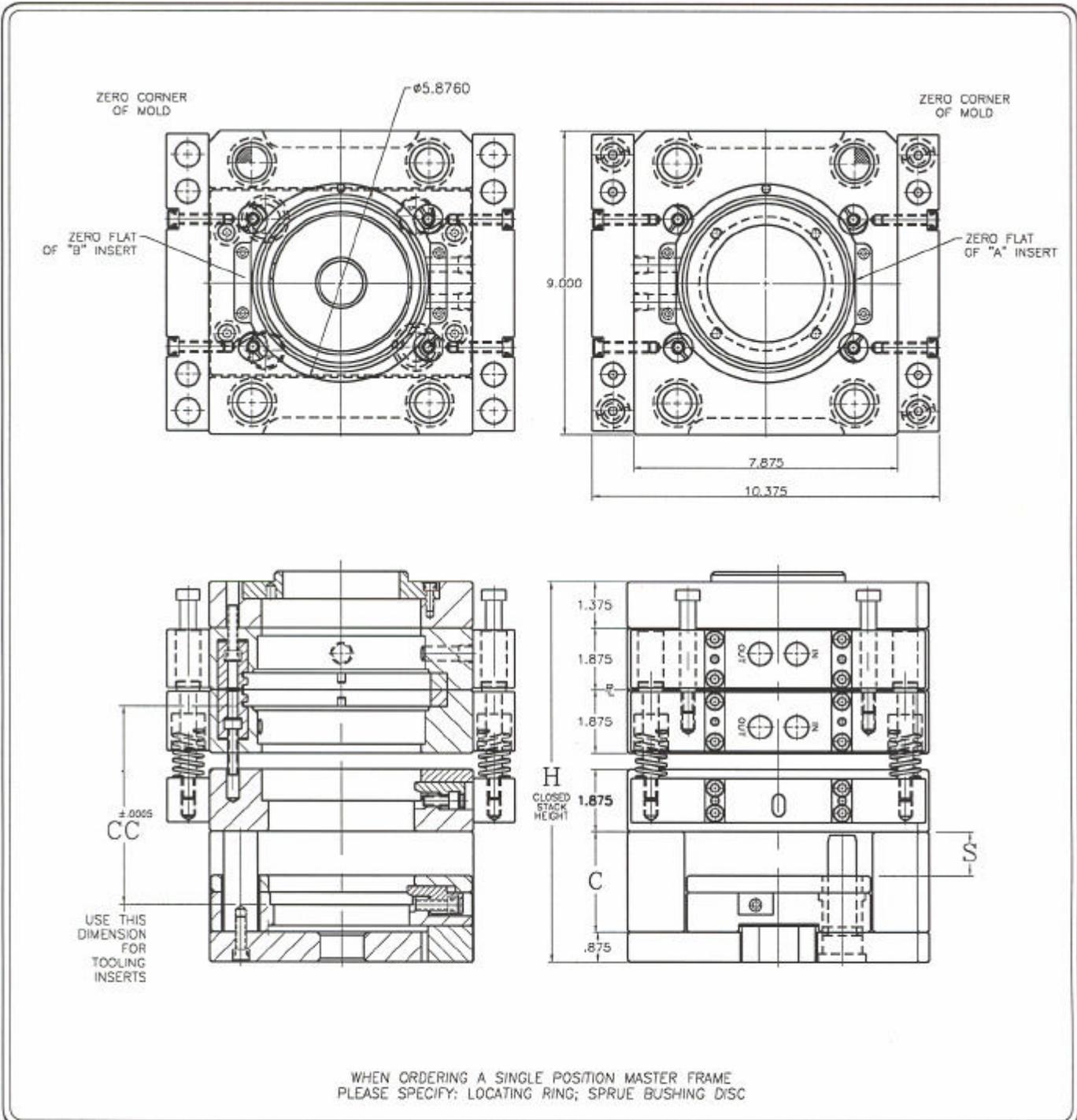
PACKAGE OF 2 2 K.O. BLOCKS INCLUDED WITH MASTER FRAME MAT'L 4140

RETAINER/LIFTER - EJECTOR RETAINER WRENCH

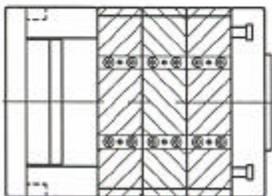


Notes:

6" ROUND MATE® Stripper "B" Master Frame

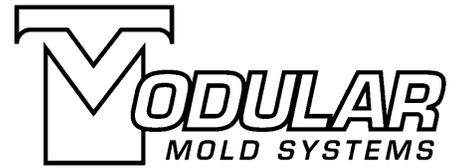


STANDARD MASTER FRAME WITH STRIPPER B

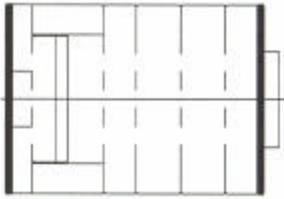


STYLE #	C	CC	H	S
RMF-6613	3	5.4375	10.875	1.312
RMF-6614	4	6.4375	11.875	2.312

6" ROUND MATE® Stripper "B" Components

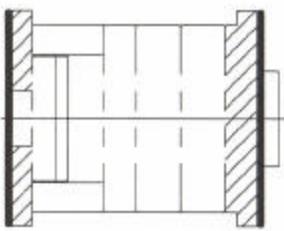


INSULATOR BOARD



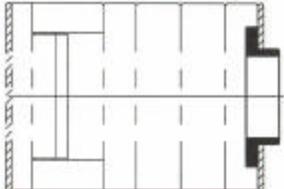
<td></td> <td> <td></td> </td>		<td></td>	
RMC-6051		RMC-6050	
USED WITH STANDARD CLAMP PLATE			

OPTIONAL



<td></td> <td> <td></td> </td>		<td></td>	
RMC-60511		RMC-60501	
USED WITH CLAMP PLATE OPTION			

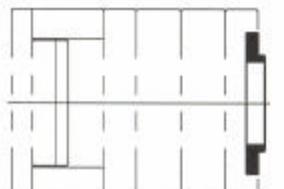
EXTENDED LOCATING RING



RMC-6022	RMC-6023
USED WITH INSULATOR BOARD	

MOUNTING SCREWS INCLUDED MAT'L 4140

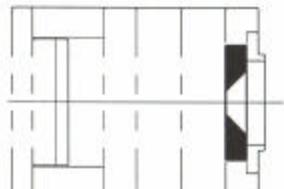
LOCATING RING



RMC-6020	RMC-6021	RMC-6024

MOUNTING SCREWS INCLUDED MAT'L 4140

EXTENDED NOZZLE DISC

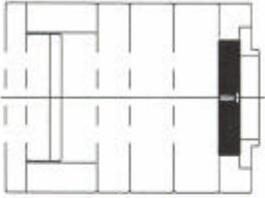


RMC-6038

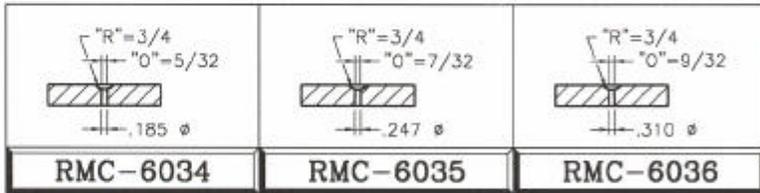
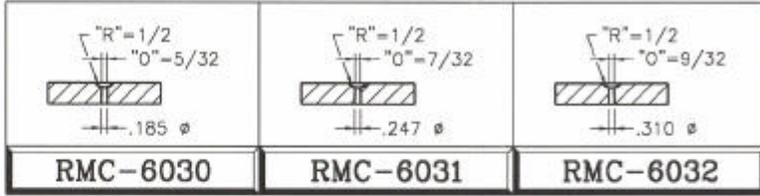
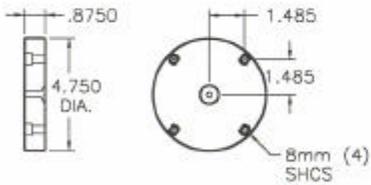
MOUNTING SCREWS INCLUDED MAT'L 6150 H.T.

6" ROUND MATE® Stripper "B" Components

SPRUE BUSHING DISC



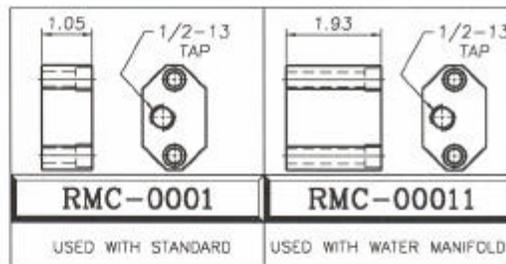
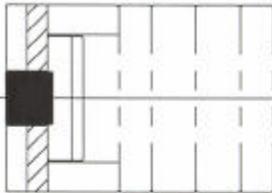
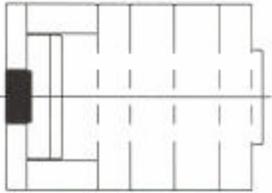
SPRUE BUSHING DISC AND
EXTENDED NOZZLE DISC BOLT
INTO MASTER FRAME WITH
BOLT PATTERN SHOWN



MOUNTING SCREWS INCLUDED

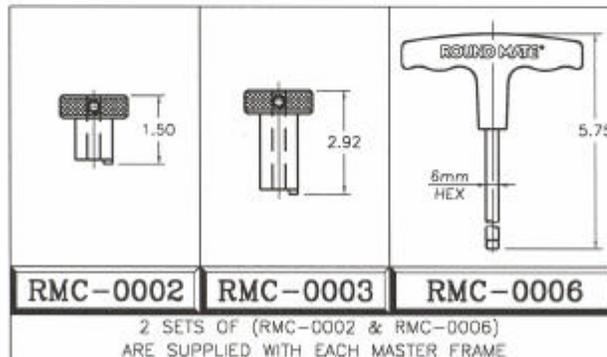
MAT'L 6150 H.T.

EJECTOR K.O. MOUNTING BLOCK



PACKAGE OF 2 2 K.O. BLOCKS INCLUDED WITH MASTER FRAME MAT'L 4140

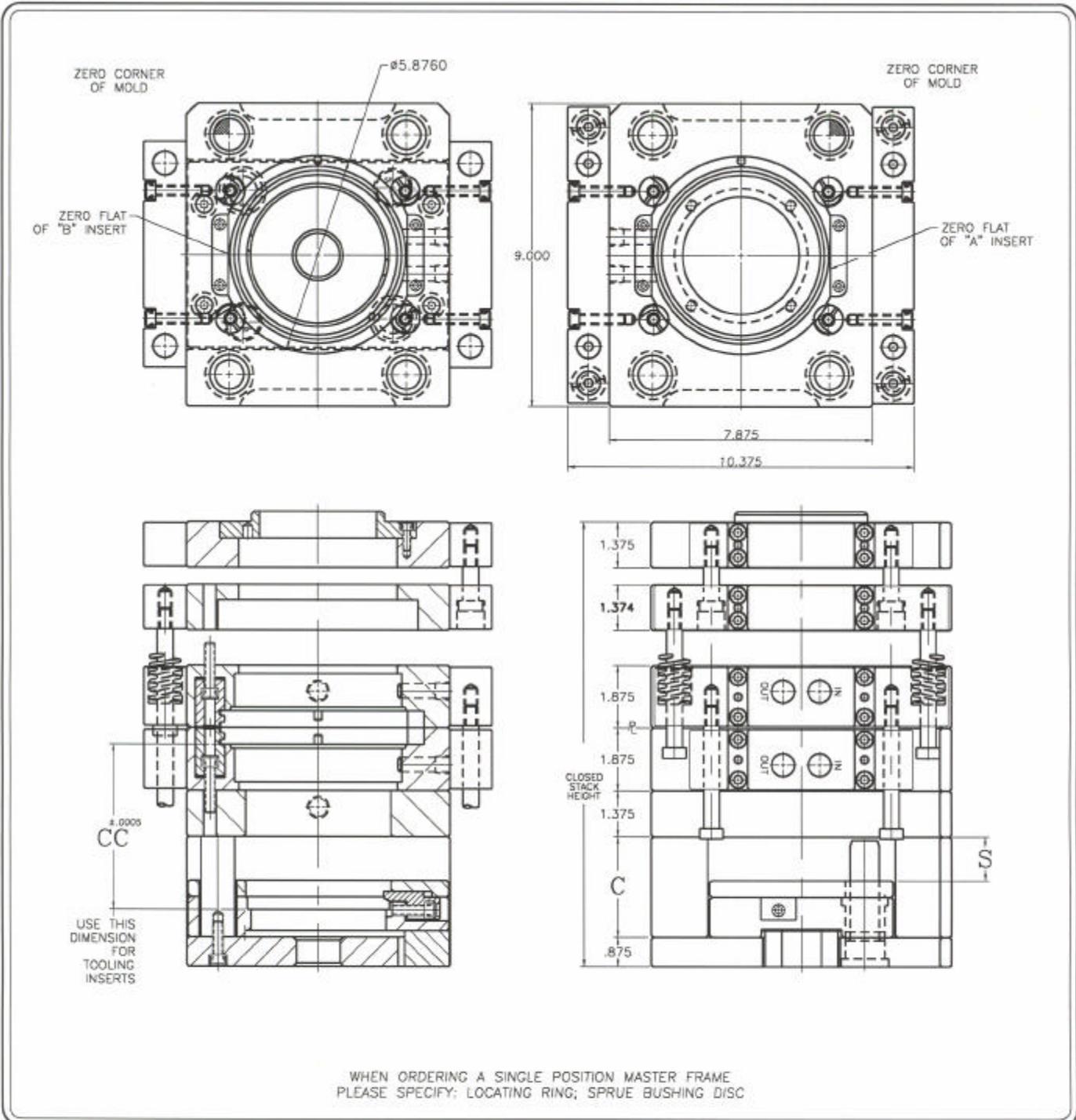
RETAINER/LIFTER - EJECTOR RETAINER WRENCH



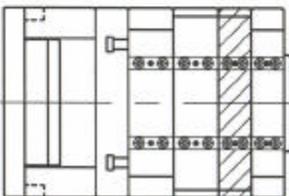
Notes:

6" ROUND MATE[®]

3-Plate Master Frame



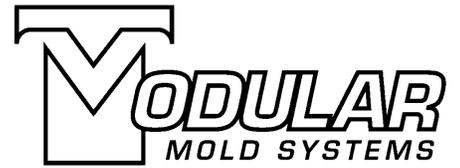
STANDARD MASTER FRAME WITH 3 PLATE WITH SPRUE GATING



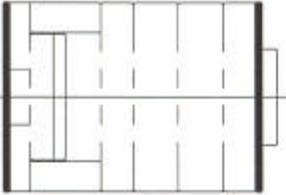
STYLE #	C	CC	H	S
RMF-4613	3	4.9375	11.750	1.312
RMF-4614	4	5.9375	12.750	2.312

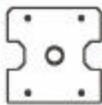
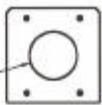
6" ROUND MATE®

3-Plate Components

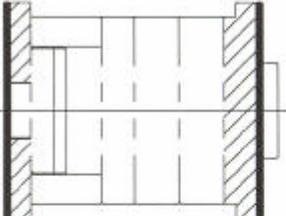


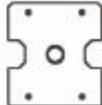
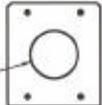
INSULATOR BOARD



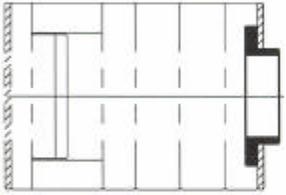
 	 
RMC-6051	RMC-6050
USED WITH STANDARD CLAMP PLATE	

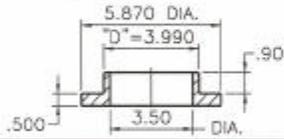
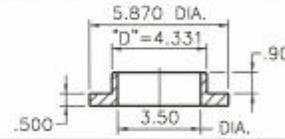
OPTIONAL



 	 
RMC-60511	RMC-60501
USED WITH CLAMP PLATE OPTION	

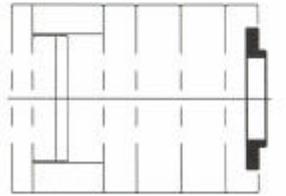
EXTENDED LOCATING RING

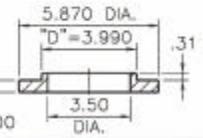
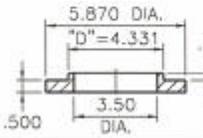
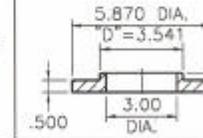


	
RMC-6022	RMC-6023
USED WITH INSULATOR BOARD	

MOUNTING SCREWS INCLUDEDMAT'L 4140

LOCATING RING



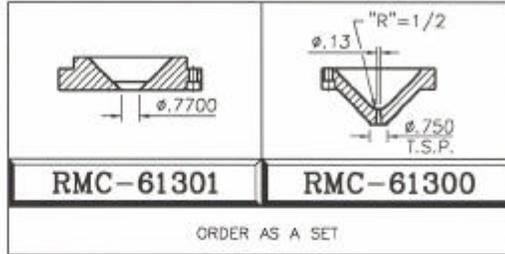
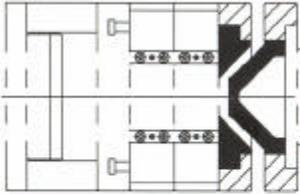
		
RMC-6020	RMC-6021	RMC-6024
USED WITH INSULATOR BOARD		

MOUNTING SCREWS INCLUDEDMAT'L 4140

Components continued on following catalog page

6" ROUND MATE® 3-Plate Components

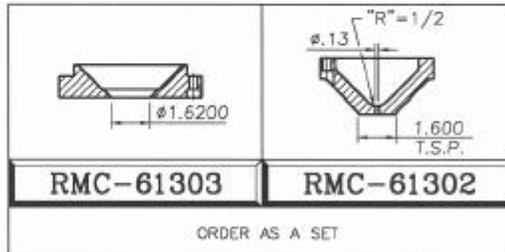
3 PLATE RUNNER STRIPPER DISC AND EXTENDED NOZZLE CONE SET



RMC-61301

RMC-61300

ORDER AS A SET

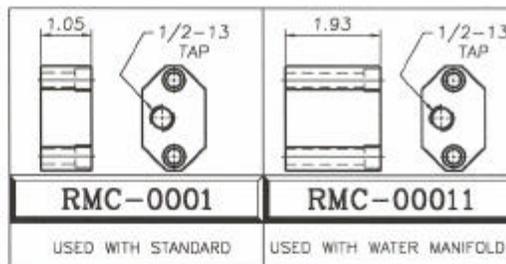
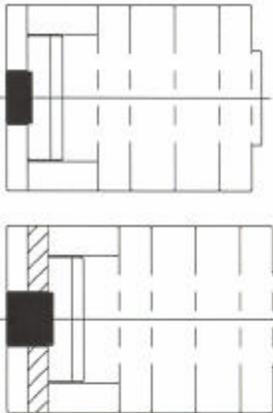


RMC-61303

RMC-61302

ORDER AS A SET

EJECTOR K.O. MOUNTING BLOCK



RMC-0001

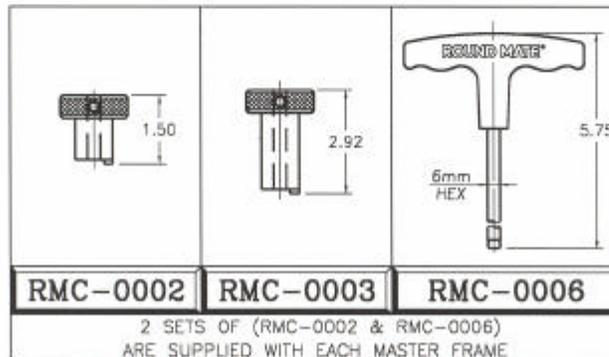
RMC-00011

USED WITH STANDARD

USED WITH WATER MANIFOLD

PACKAGE OF 2 2 K.O. BLOCKS INCLUDED WITH MASTER FRAME MAT'L 4140

RETAINER/LIFTER - EJECTOR RETAINER WRENCH



RMC-0002

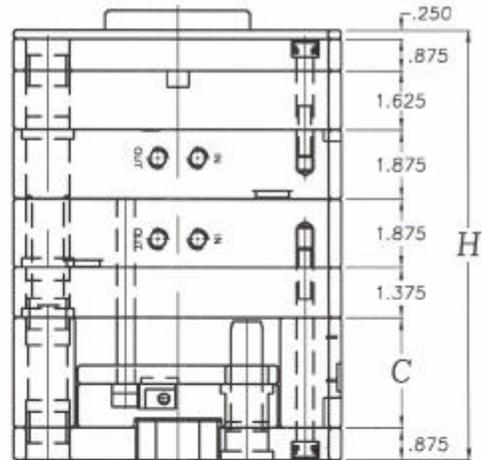
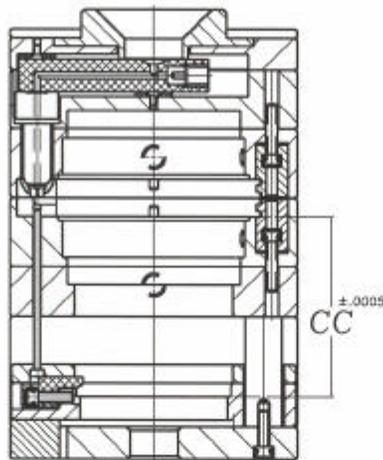
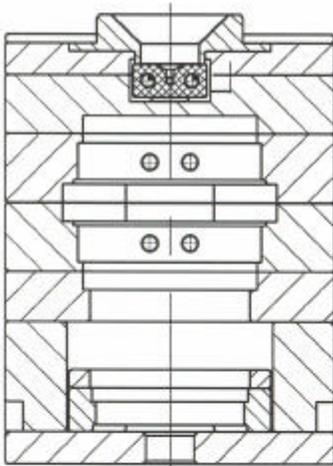
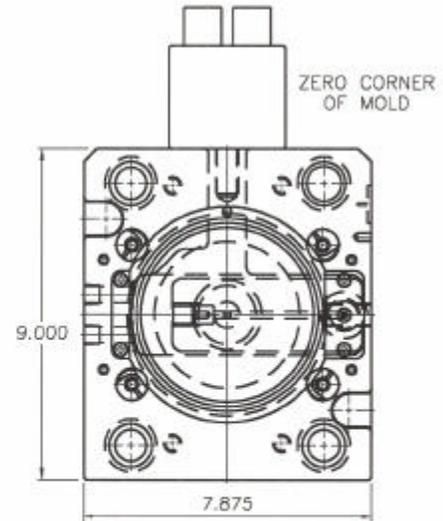
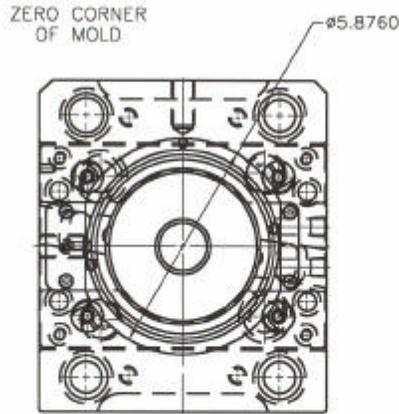
RMC-0003

RMC-0006

2 SETS OF (RMC-0002 & RMC-0006)
ARE SUPPLIED WITH EACH MASTER FRAME

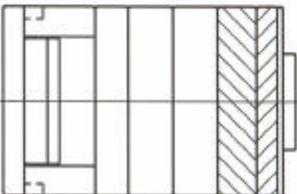
Notes:

6" ROUND MATE® Parting Line Runner



WHEN ORDERING A SINGLE POSITION MASTER FRAME
PLEASE SPECIFY: LOCATING RING; SPRUE BUSHING DISC

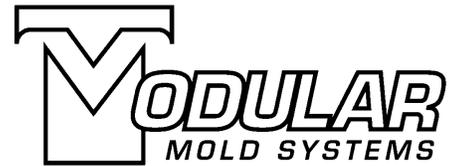
STANDARD MASTER FRAME WITH PARTING LINE RUNNER



STYLE #	C	CC	H	S
RMF-8613	3	4.9375	11.750	1.312
RMF-8614	4	5.9375	12.750	2.312

6" ROUND MATE®

Parting Line Components



INSULATOR BOARD

OPTIONAL

 "B" PLATE	 RMC-6051	 "A" PLATE 4.00 DIA.	 RMC-6050
USED WITH STANDARD CLAMP PLATE			
 "B" PLATE	 RMC-60511	 "A" PLATE 4.00 DIA.	 RMC-60501
USED WITH CLAMP PLATE OPTION			

EXTENDED LOCATING RING

RMC-6614

USED WITH INSULATOR BOARD

MOUNTING SCREWS INCLUDED MAT'L 4140

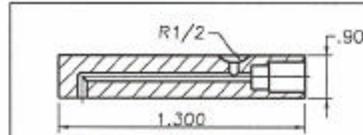
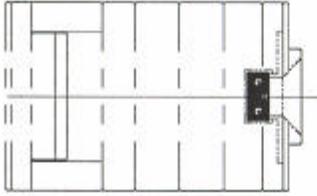
EJECTOR K.O. MOUNTING BLOCK

 1.05 1/2-13 TAP	 RMC-0001	 1.93 1/2-13 TAP	 RMC-00011
USED WITH STANDARD		USED WITH WATER MANIFOLD	

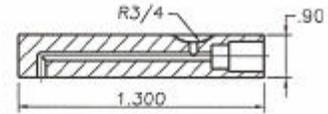
PACKAGE OF 2 2 K.O. BLOCKS INCLUDED WITH MASTER FRAME MAT'L 4140

6" ROUND MATE® Parting Line Components

MANIFOLD

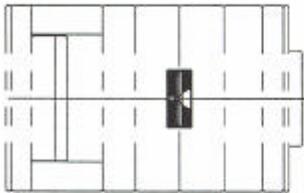


RMC-66161



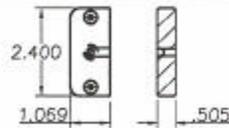
RMC-66163

RUNNER BLOCKS



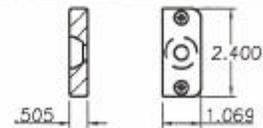
STANDARD

EJECTOR SIDE

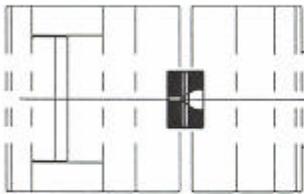


RMC-6611

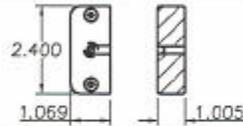
COVER SIDE



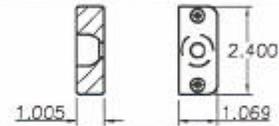
RMC-6610



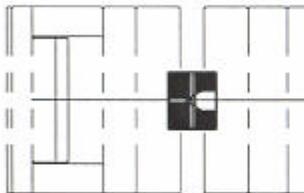
.500
STAND UP



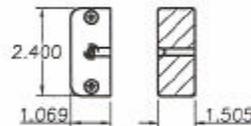
RMC-66111



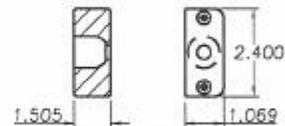
RMC-66101



1.000
STAND UP



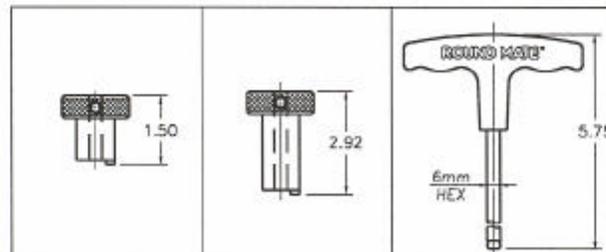
RMC-66112



RMC-66102

BLOCKS ARE SUPPLIED OVERSIZED, WILL NEED TO BE MATCH
GROUND TO CUSTOM FIT EXISTING MASTER FRAME.

RETAINER/LIFTER - EJECTOR RETAINER WRENCH



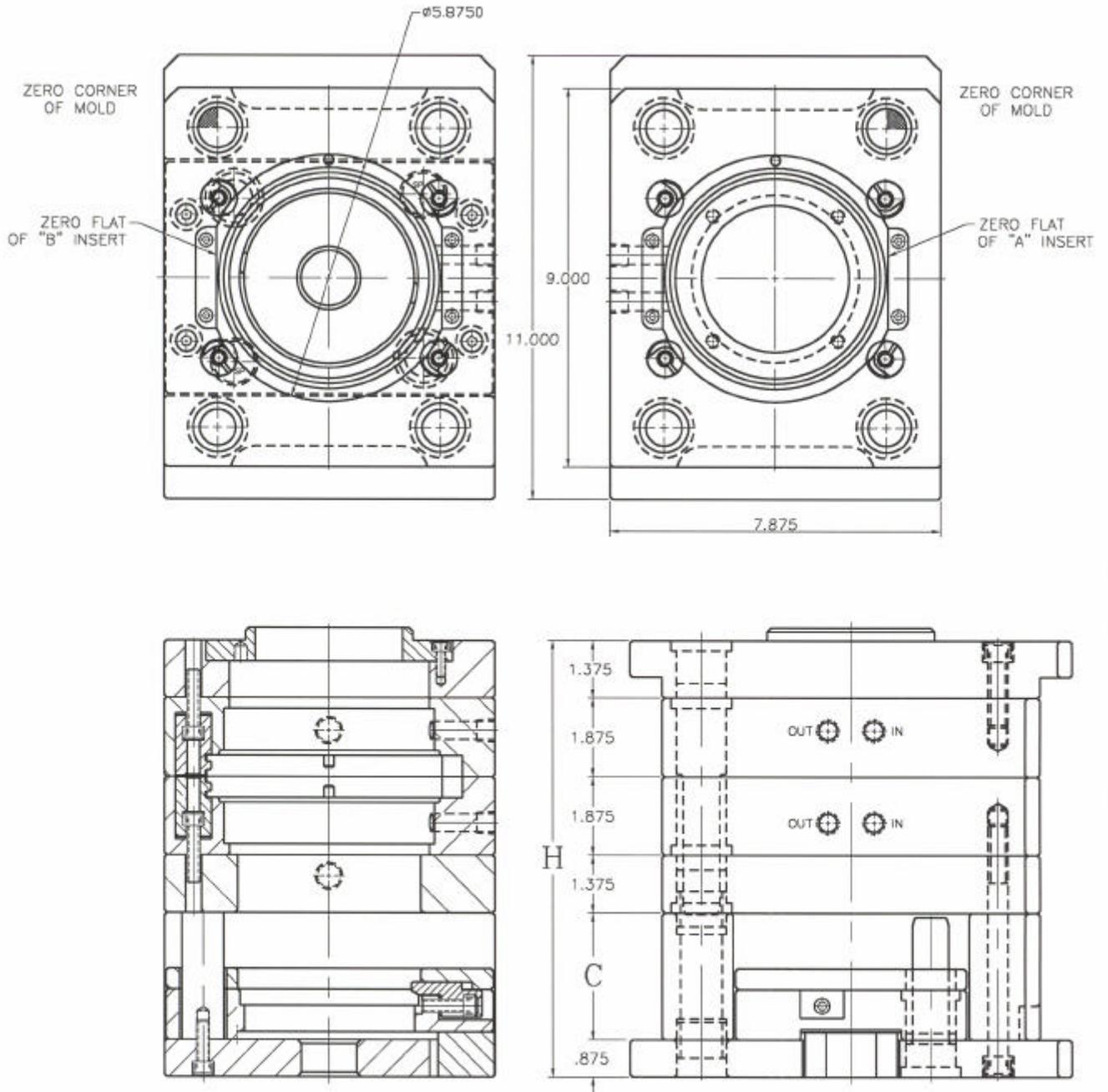
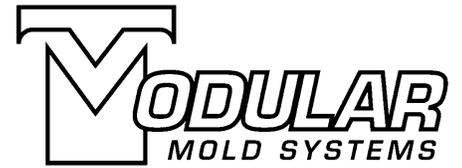
RMC-0002

RMC-0003

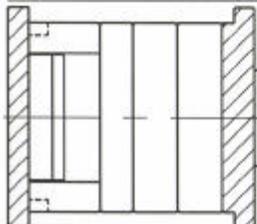
RMC-0006

2 SETS OF (RMC-0002 & RMC-0006)
ARE SUPPLIED WITH EACH MASTER FRAME

6" ROUND MATE® Clamp Plate Option



STANDARD MASTER FRAME WITH CLAMP PLATE OPTION



OPTION CODE

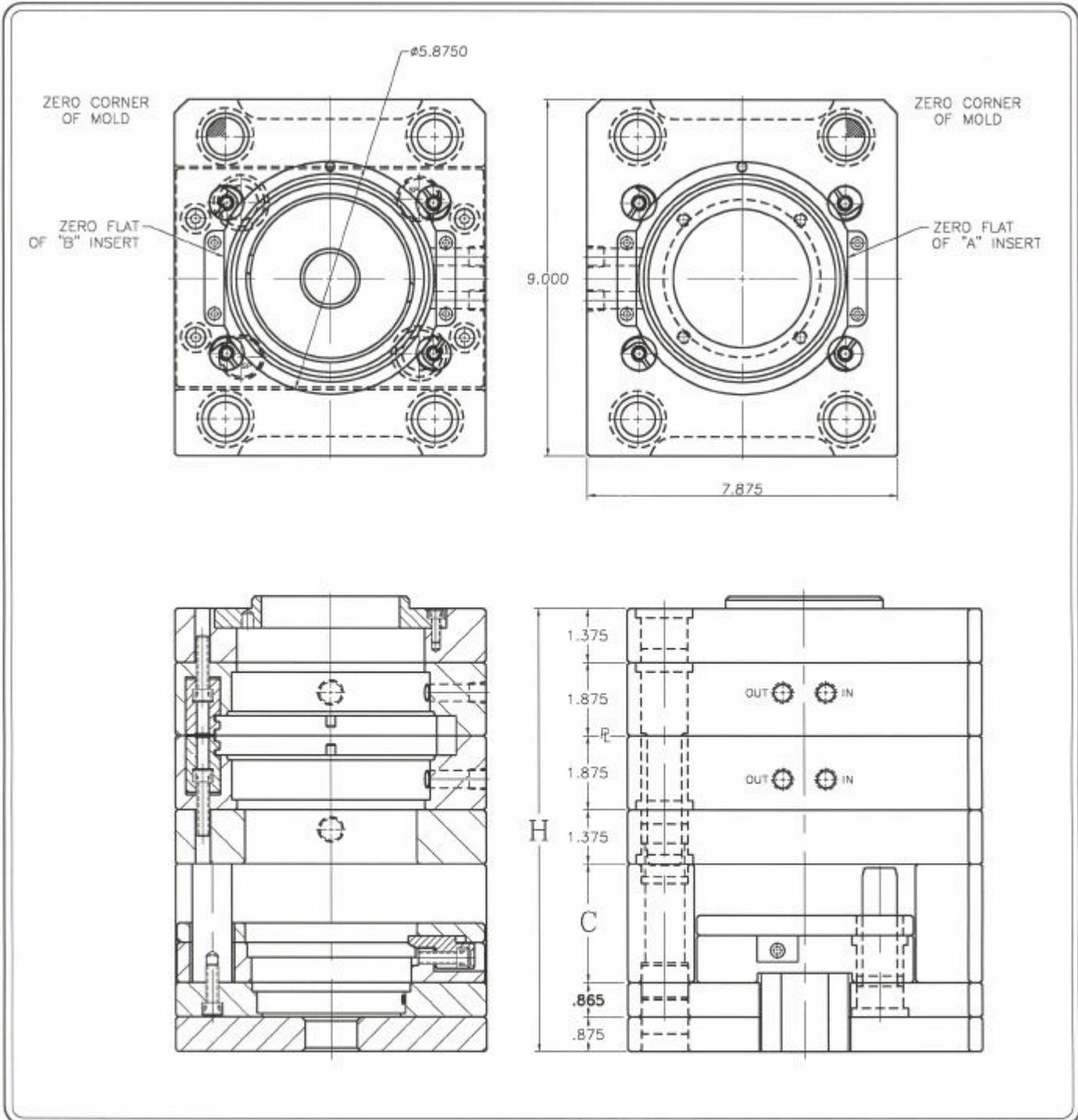
E

NO CHANGE TO "H"
(OVERALL BASE HEIGHT)

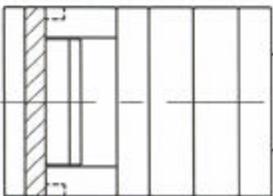
PLATES CAN BE SOLD SEPARATELY
PLEASE CALL FOR DETAILS.

6" ROUND MATE[®]

Water Manifold Option



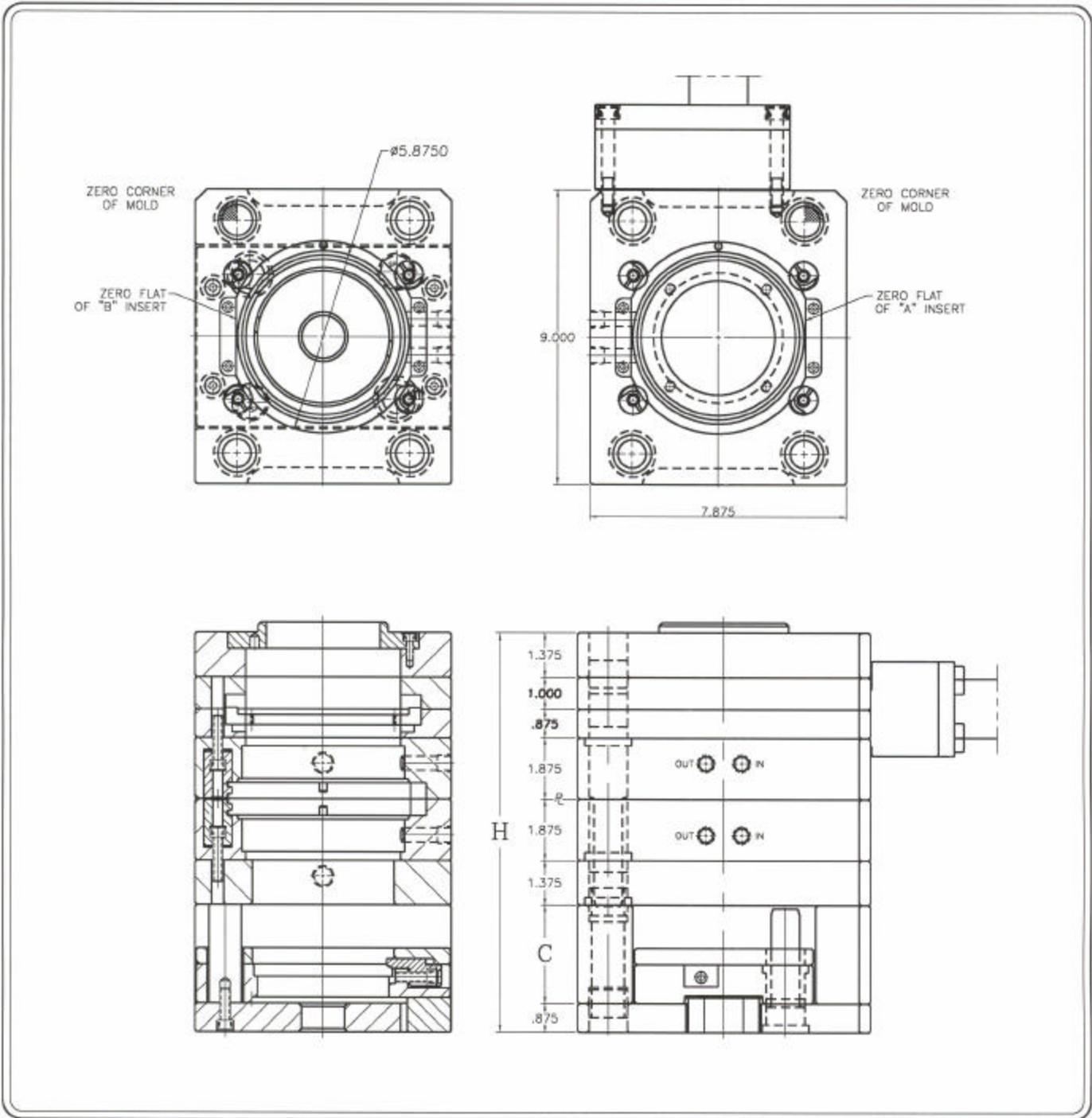
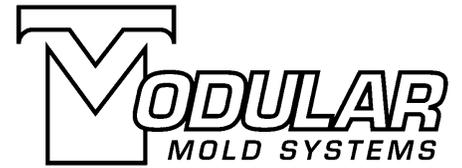
STANDARD MASTER FRAME WITH WATER MANIFOLD OPTION



OPTION CODE	THIS OPTION ADDS
W	.865 TO "H" (OVERALL BASE HEIGHT)

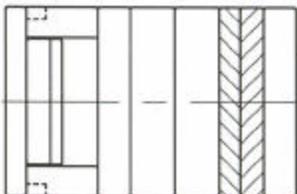
6" ROUND MATE[®]

Cover Unscrewing Option



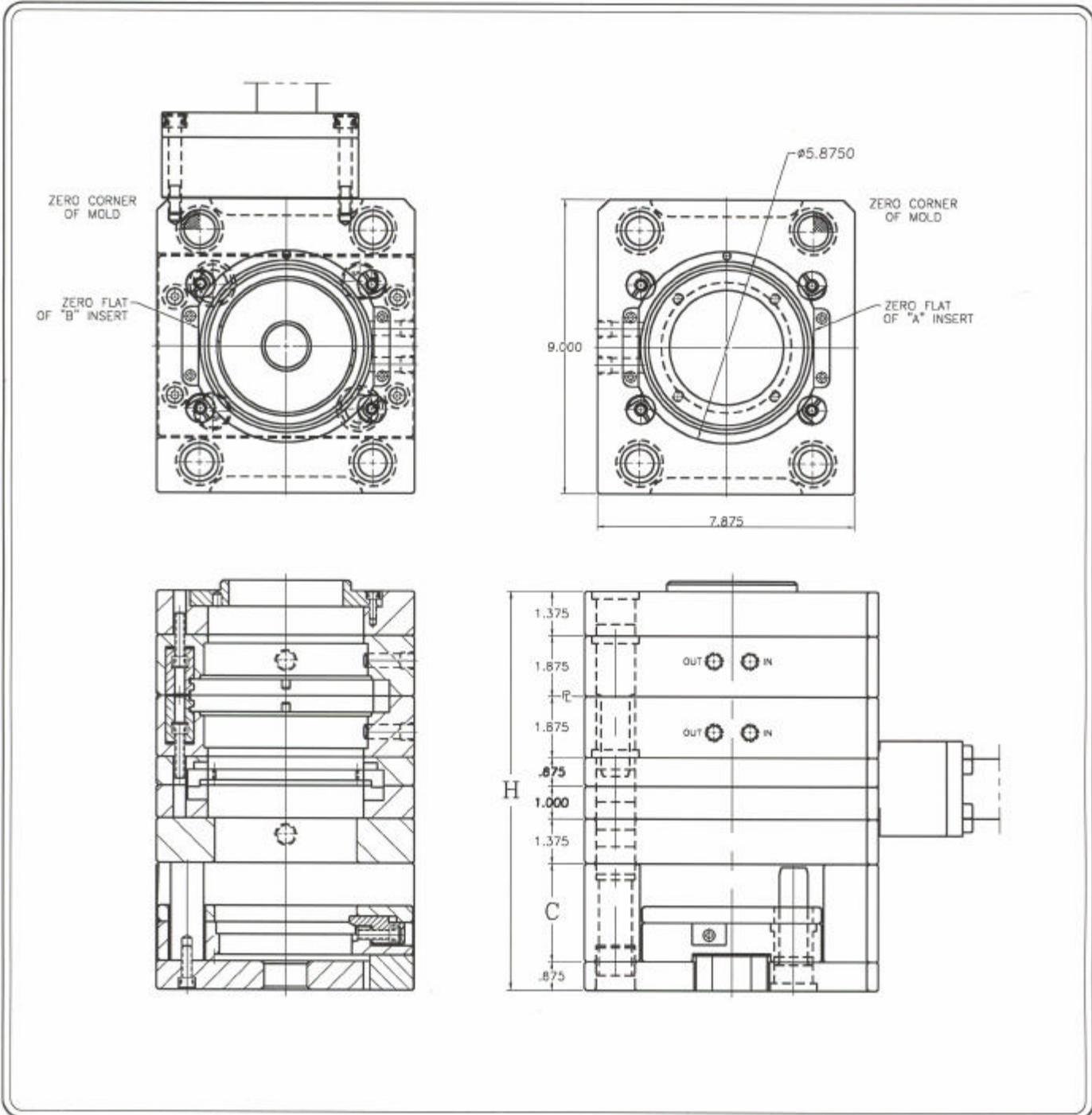
STANDARD MASTER FRAME WITH COVER UNSCREWING OPTION

MOTOR DRIVEN UNSCREWING COVER



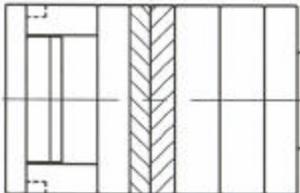
OPTION CODE		THIS OPTION ADDS 1.875 TO "H" (OVERALL BASE HEIGHT)
UA1	HYDRAULIC	
UA2	ELECTRIC	
UA3	PROGRAMMABLE	

6" ROUND MATE® Ejector Unscrewing Option



STANDARD MASTER FRAME WITH EJECTOR UNSCREWING OPTION

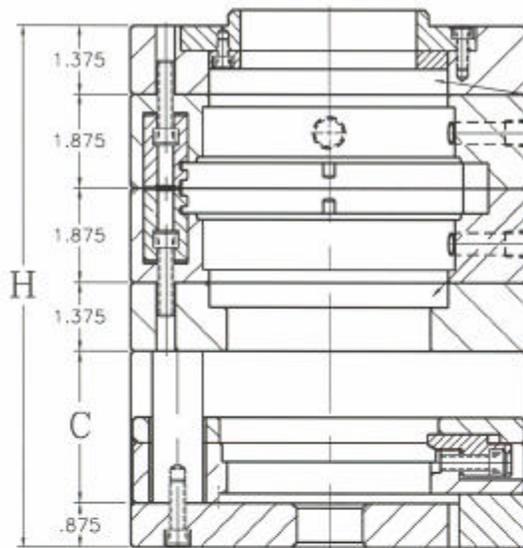
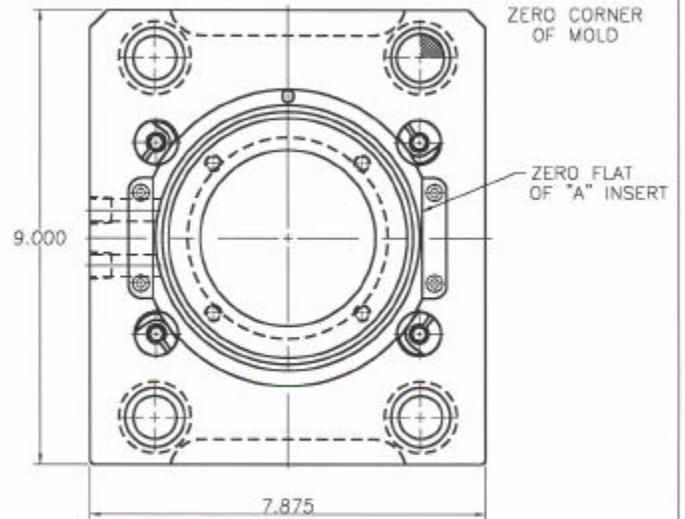
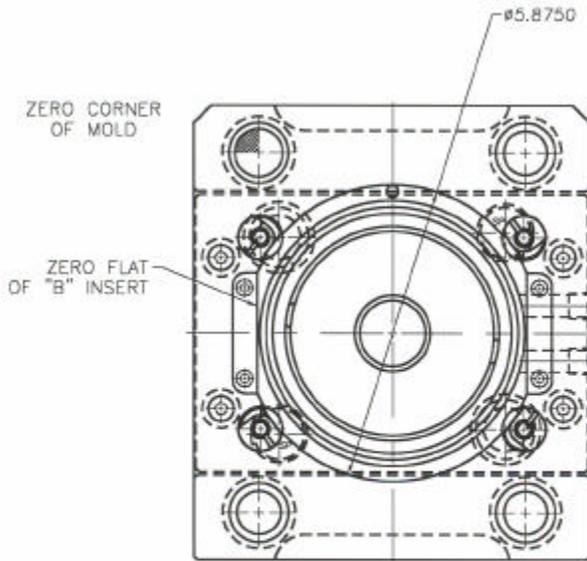
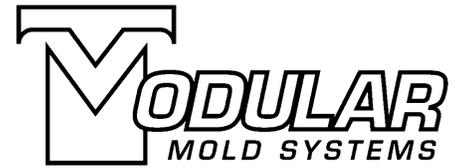
MOTOR DRIVEN UNSCREWING EJECTOR



OPTION CODE		THIS OPTION ADDS 1.875 TO "H" (OVERALL BASE HEIGHT)
UB1	HYDRAULIC	
UB2	ELECTRIC	
UB3	PROGRAMMABLE	

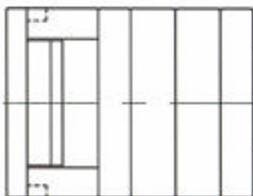
6" ROUND MATE®

"EX" Expandable Option

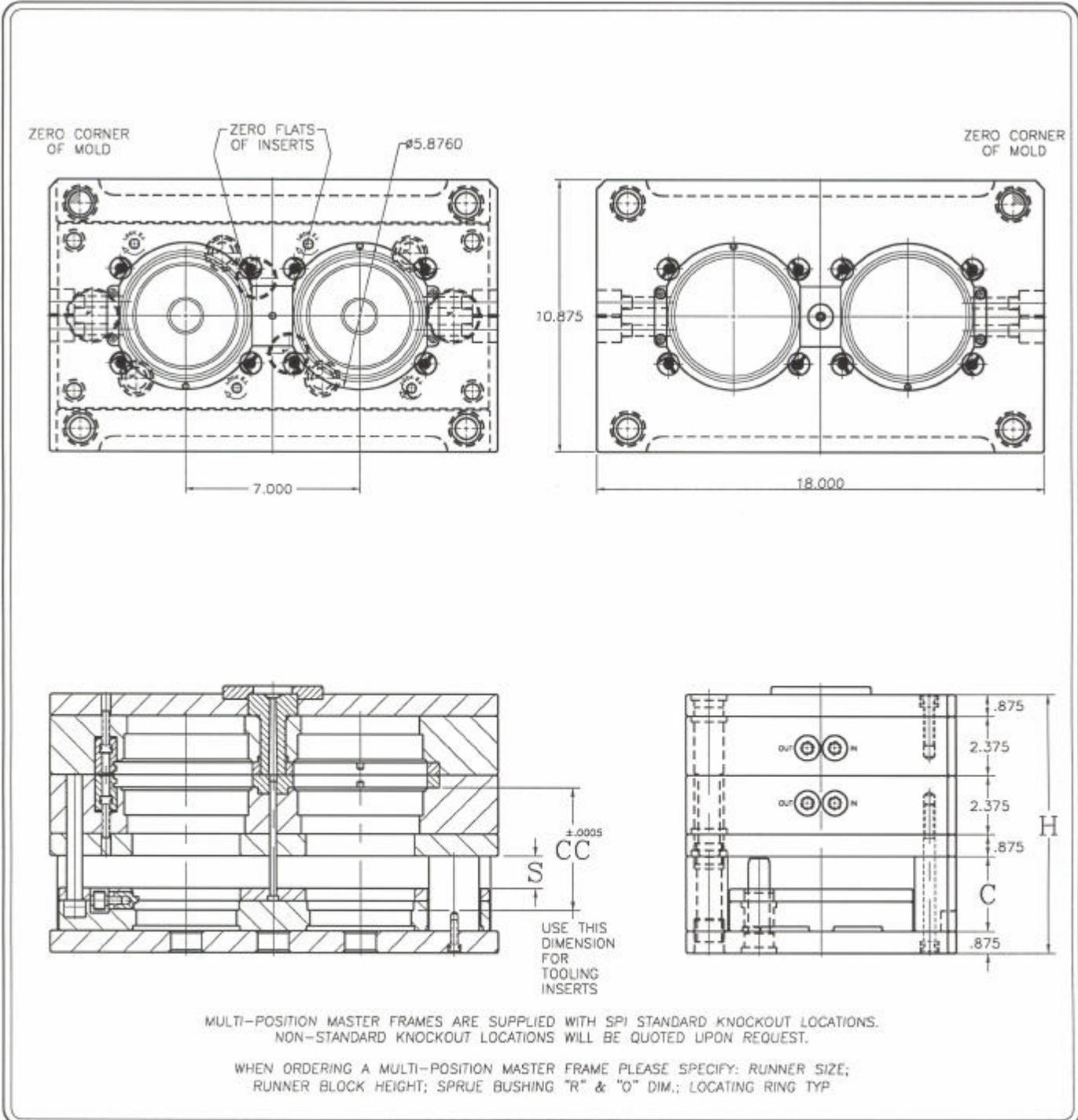


NOTE: THE EX OPTION WAS CREATED TO MAKE THE INSERT SET EXPANDABLE TO THE MULTI POSITION MASTER FRAME. THE MULTI POSITION MASTER FRAME REQUIRES CORE RETAINER PLATES ON THE BACK OF BOTH INSERTS. THIS EX OPTION ALLOWS SINGLE POSITION INSERT SETS TO BE VERTICALLY EXPANDABLE TO THE MULTI POSITION MASTER FRAMES BY UTILIZING THE ADDITIONAL CORE RETAINER PLATES.

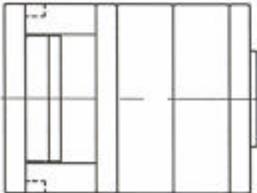
STANDARD MASTER FRAME WITH EXPANDABLE OPTION (EX)



OPTION CODE	NO CHANGE TO "H" (OVERALL BASE HEIGHT)
X	



STANDARD 2 POSITION MASTER FRAME



STYLE #	C	CC	H	S
RMF-0623	3	4.9375	10.375	1.312
RMF-0624	4	5.9375	11.375	2.312
RMF-0625	5	6.9375	12.375	3.312