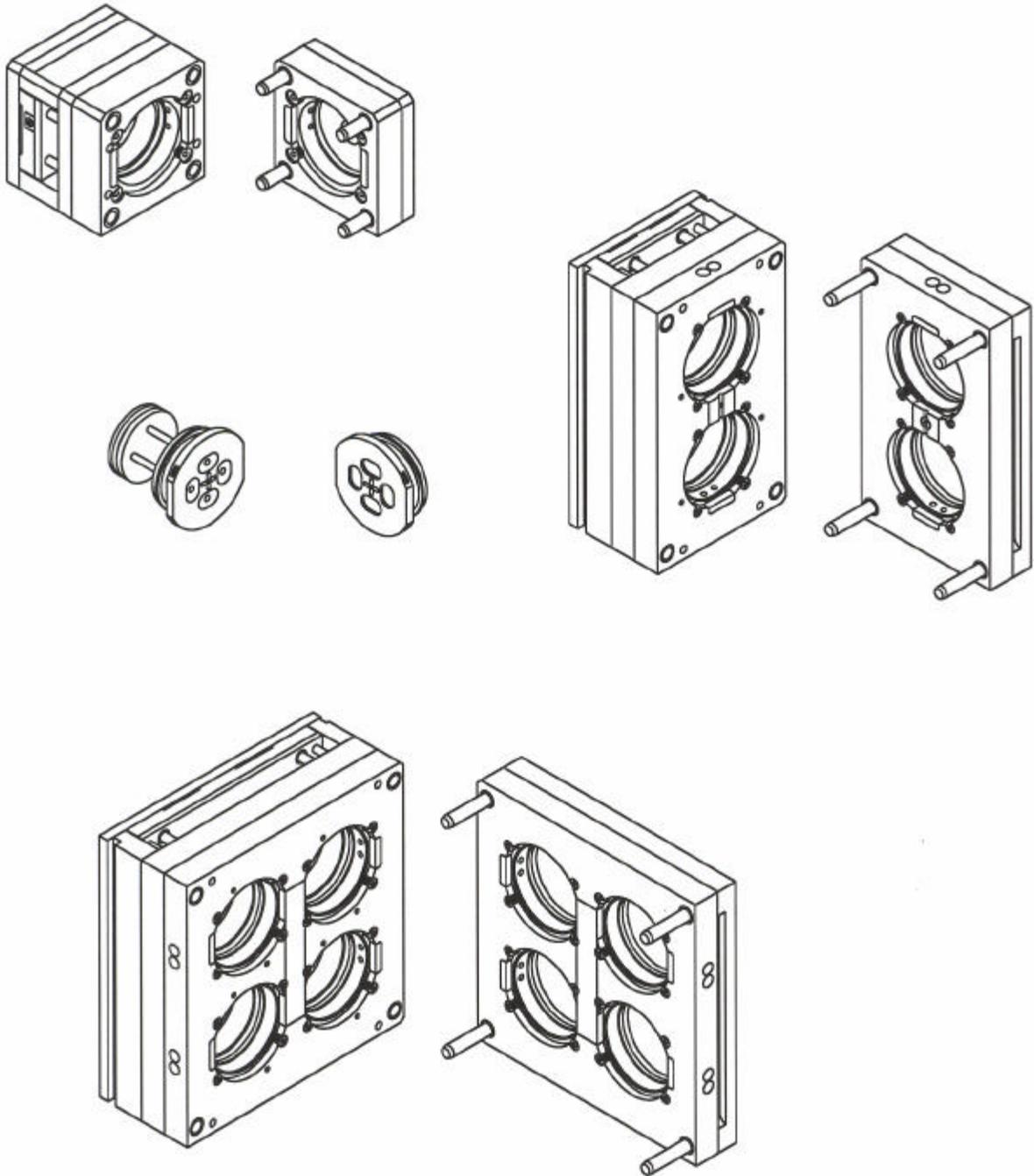
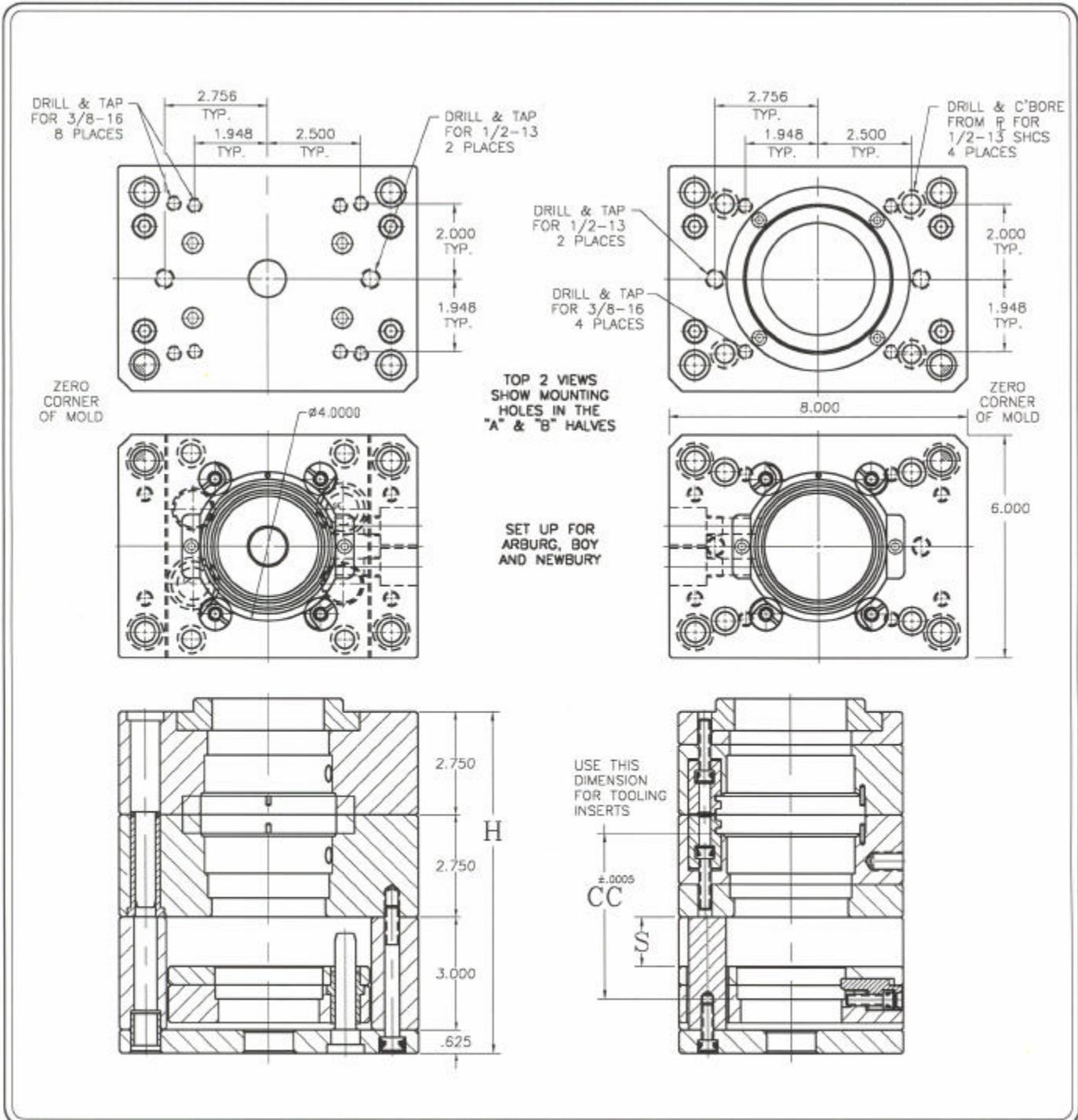


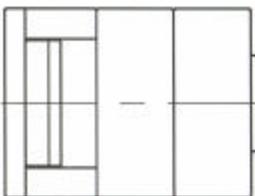
4" Round Mate EX Series



4" ROUND MATE[®] EX Master Frame

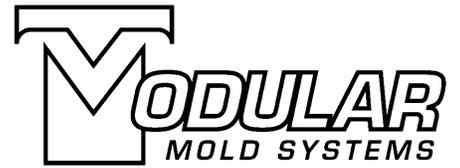


STANDARD MASTER FRAME

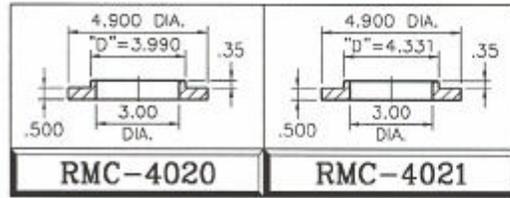
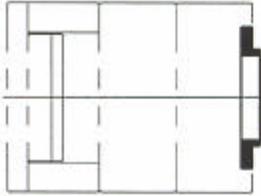


STYLE #	C	CC	H	S
RMF-0413	3.00	4.4375	9.125	1.312

4" ROUND MATE® EX Components



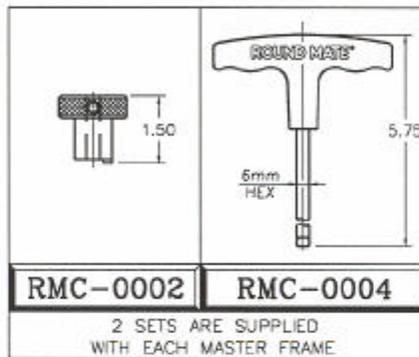
LOCATING RING



MOUNTING SCREWS INCLUDED

MAT'L 4140

RETAINER/LIFTER - EJECTOR RETAINER WRENCH

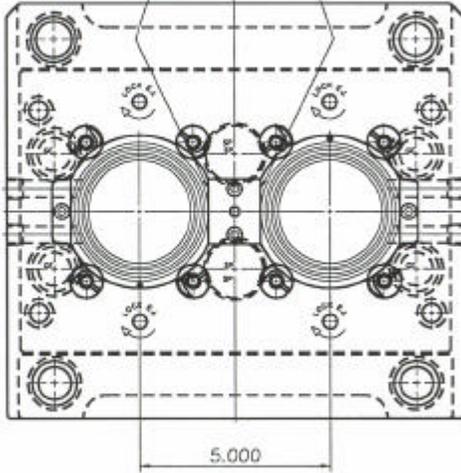


4" ROUND MATE[®]

EX2 Master Frame

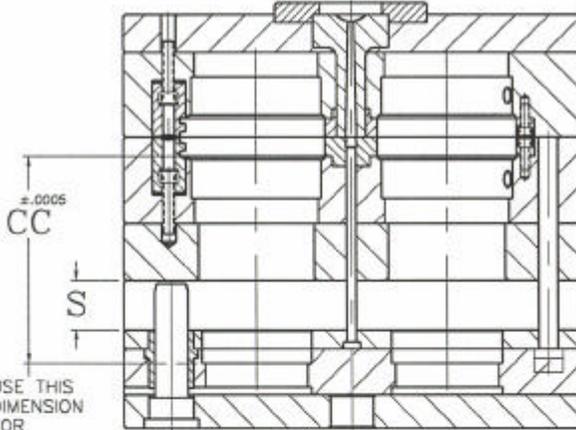
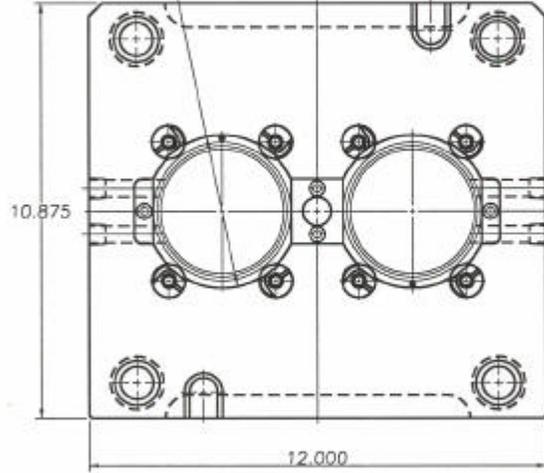
ZERO CORNER
OF MOLD

ZERO FLATS
OF INSERTS



Ø4.0000

ZERO CORNER
OF MOLD

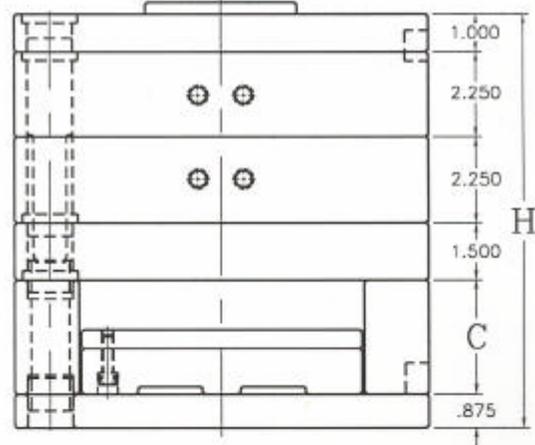


±.0005
CC

S

T

USE THIS
DIMENSION
FOR
TOOLING
INSERTS



1.000

2.250

2.250

1.500

H

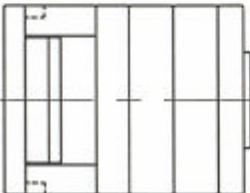
C

.875

MULTI-POSITION MASTER FRAMES ARE SUPPLIED WITH SPI STANDARD KNOCKOUT LOCATIONS.
NON-STANDARD KNOCKOUT LOCATIONS WILL BE QUOTED UPON REQUEST.

WHEN ORDERING A MULTI-POSITION MASTER FRAME PLEASE SPECIFY: RUNNER SIZE;
RUNNER BLOCK HEIGHT; SPRUE BUSHING "R" & "O" DIM.; LOCATING RING TYP

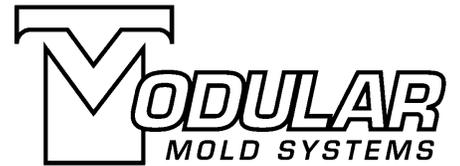
STANDARD TWO POSITION MASTER FRAME



STYLE #	C	CC	H	S
RMF-0423	3	5.4375	10.875	1.312
RMF-0424	4	6.4375	11.875	2.312
RMF-0425	5	7.4375	12.875	3.312

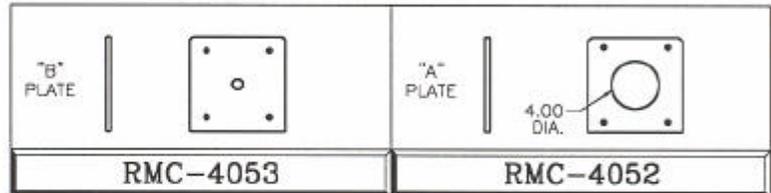
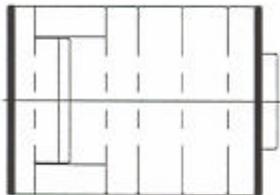
4" ROUND MATE®

EX2 Components

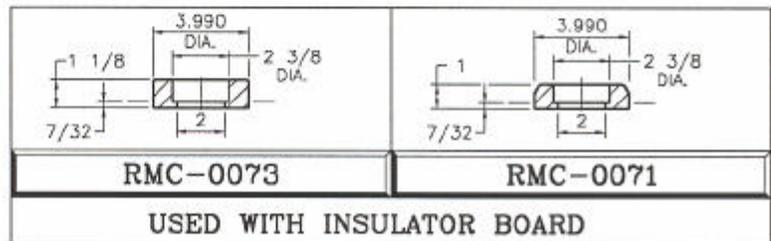
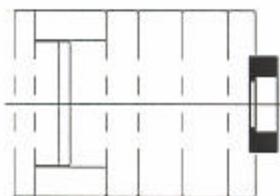


INSULATOR BOARD

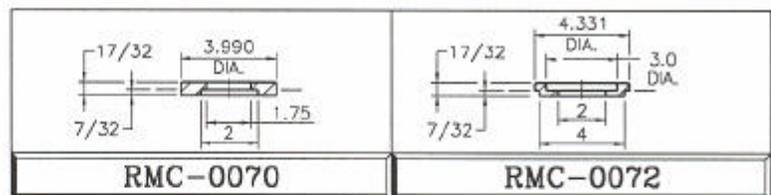
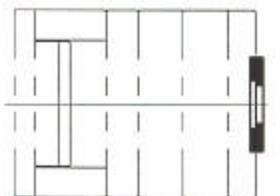
OPTIONAL



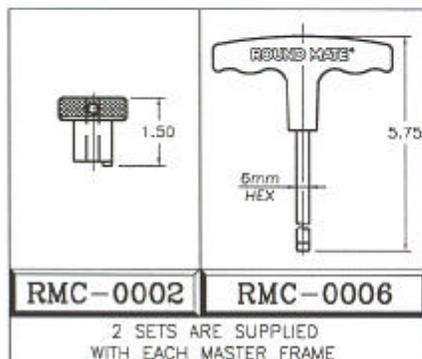
EXTENDED LOCATING RING



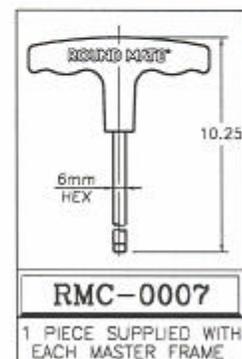
LOCATING RING



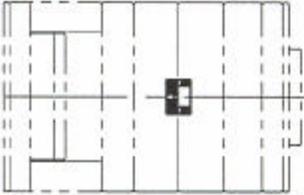
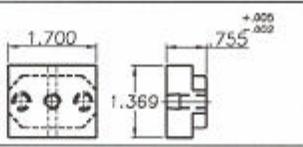
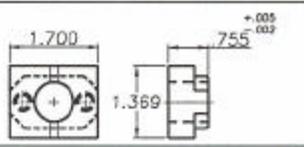
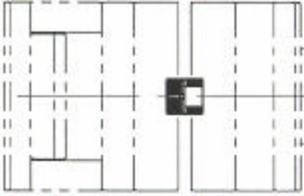
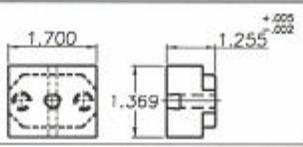
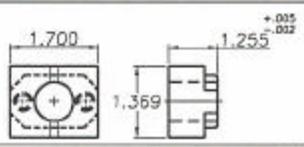
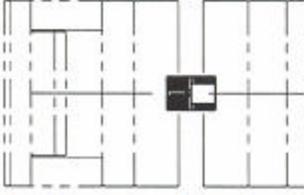
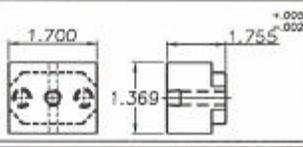
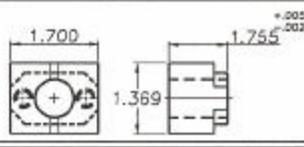
RETAINER/LIFTER



EJECTOR RETAINER WRENCH



4" ROUND MATE® EX2 Components

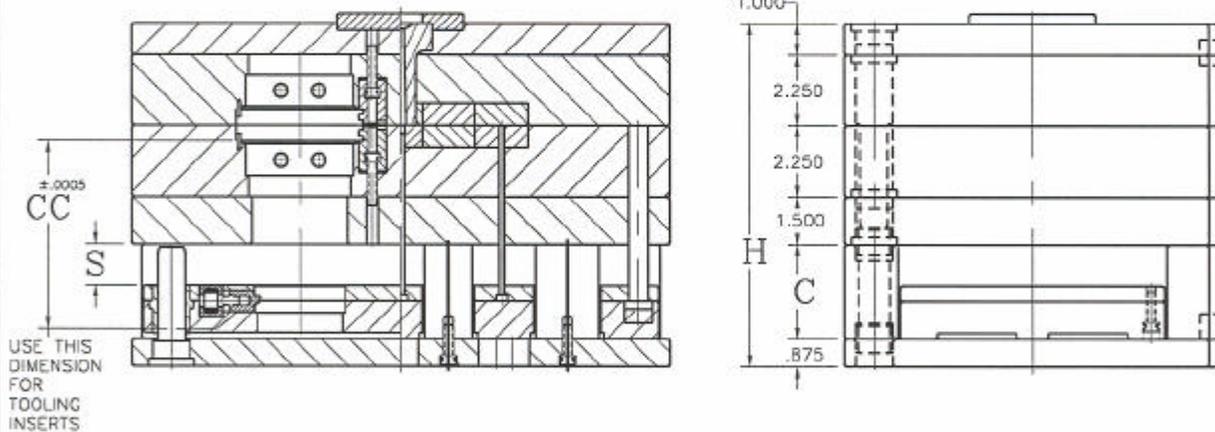
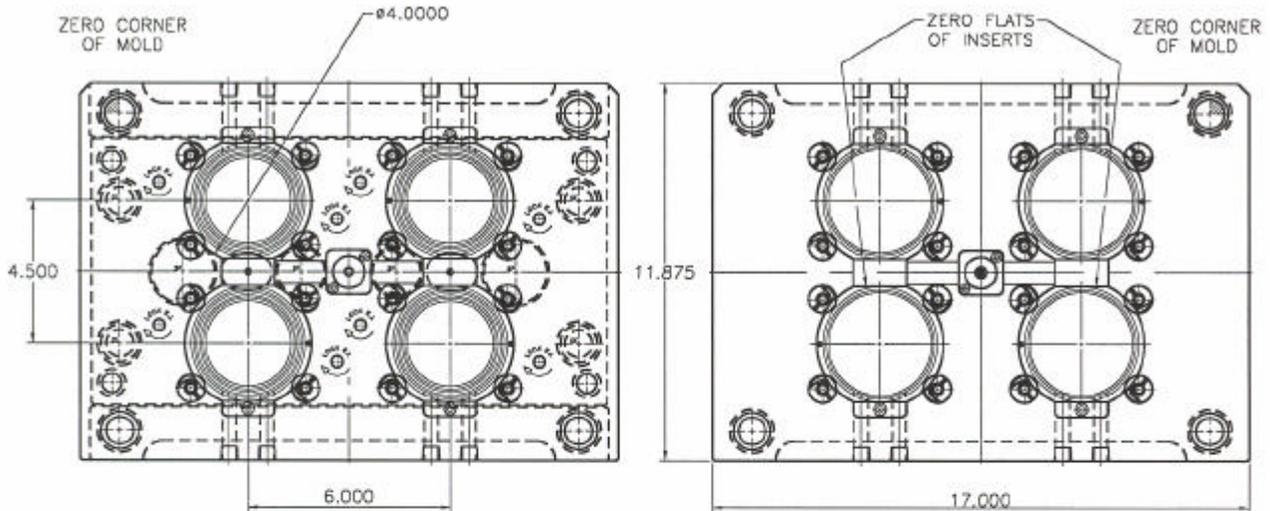
RUNNER BLOCKS		EJECTOR SIDE	COVER SIDE
	STANDARD		
		RMC-4211	RMC-4210
	.500 STAND UP		
		RMC-42111	RMC-42101
	1.000 STAND UP		
		RMC-42112	RMC-42102

REPLACEMENT RUNNER BLOCKS ARE OVERSIZED
AND WILL REQUIRE CUSTOM FITTING

Notes:

4" ROUND MATE[®]

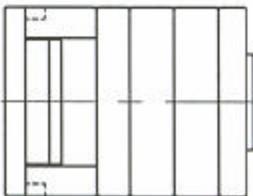
EX4 Master Frame



MULTI-POSITION MASTER FRAMES ARE SUPPLIED WITH SPI STANDARD KNOCKOUT LOCATIONS.
NON-STANDARD KNOCKOUT LOCATIONS WILL BE QUOTED UPON REQUEST.

WHEN ORDERING A MULTI-POSITION MASTER FRAME PLEASE SPECIFY: RUNNER SIZE;
RUNNER BLOCK HEIGHT; SPRUE BUSHING "R" & "O" DIM.; LOCATING RING TYP

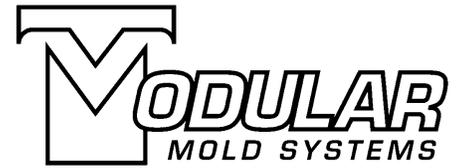
STANDARD 4 POSITION MASTER FRAME



STYLE #	C	CC	H	S
RMF-0443	3	5.4375	10.875	1.312
RMF-0444	4	6.4375	11.875	2.312
RMF-0445	5	7.4375	12.875	3.312

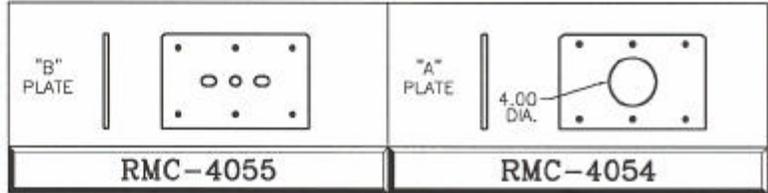
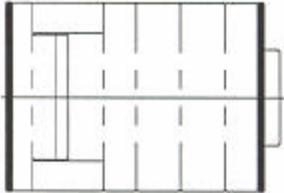
4" ROUND MATE®

EX4 Components

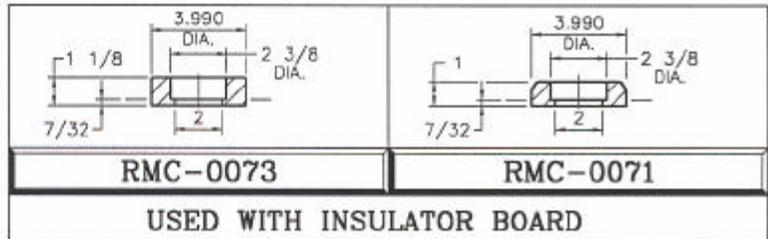
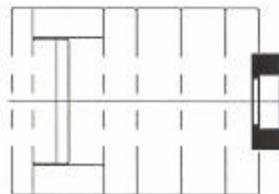


INSULATOR BOARD

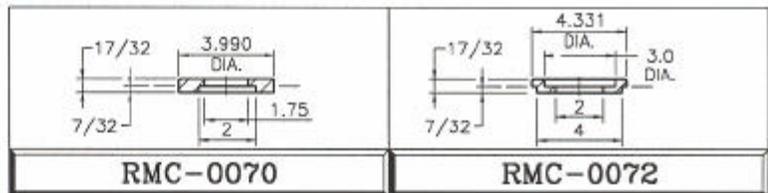
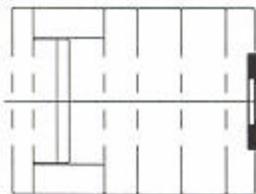
OPTIONAL



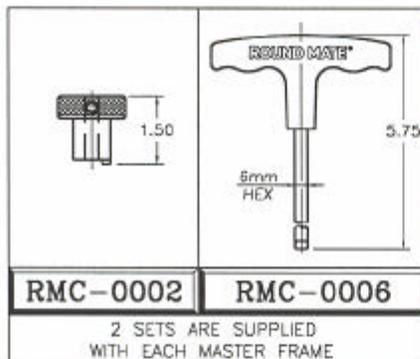
EXTENDED LOCATING RING



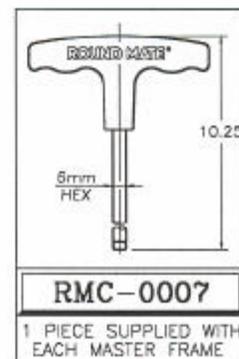
LOCATING RING



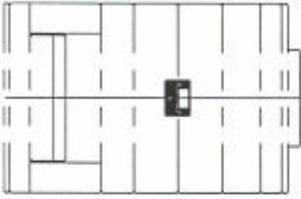
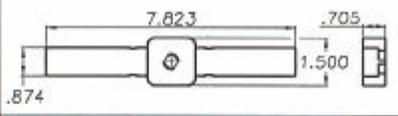
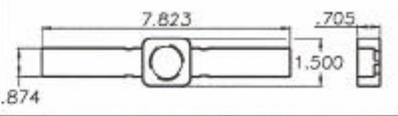
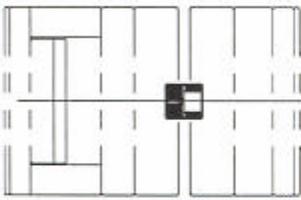
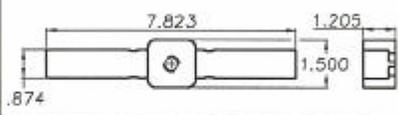
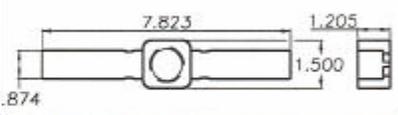
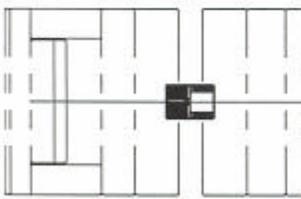
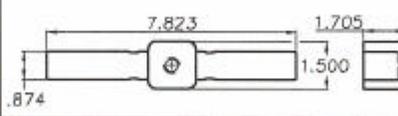
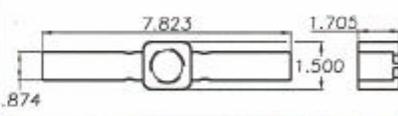
RETAINER/LIFTER



EJECTOR RETAINER WRENCH



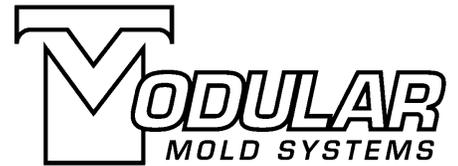
4" ROUND MATE® EX4 Components

RUNNER BLOCKS		EJECTOR SIDE	COVER SIDE
 <p>STANDARD</p>	 <p>RMC-4419</p>	 <p>RMC-4418</p>	
 <p>.500 STAND UP</p>	 <p>RMC-44191</p>	 <p>RMC-44181</p>	
 <p>1.000 STAND UP</p>	 <p>RMC-44192</p>	 <p>RMC-44182</p>	

COVER & EJECTOR SIDES CONTAIN 3 BLOCKS WHICH ARE SOLD AS A SET

REPLACEMENT RUNNER BLOCKS ARE OVERSIZED AND WILL REQUIRE CUSTOM FITTING

4" ROUND MATE® Custom Master Frames



The Following Additional Custom Master Frames are Available

- EX2 and EX4 3-Plate Master Frame
- EX2 and EX4 Stripper "A" Master Frame
- EX2 and EX4 Stripper "B" Master Frame

Please call for Quoting Information

1-800-860-3974

1-419-675-3334

OR

Email: info@modularmoldsystems.com



Notes: