

Standard Inserts

MULTI POSITION MASTER FRAMES CAN NOT USE EXTENDED PARTING LINE ON INSERTS

STANDARD "A" & "B"

STANDARD "A" STAND-UP "B" USED FOR EXTENDED PARTING LINE

STANDARD "A" STAND-UP "B" USED FOR CORE OR INTERLOCKING

WATER DAM AND SAFETY STRAP INCLUDED

STANDARD INSERT

RMI-8*24

* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

WATER DAM AND SAFETY STRAP INCLUDED

.100 STAND-UP

RMI-8*25

* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

AVAILABLE STEEL

* CODE	STEEL
3	P-20 PRE-HARD 32/34 Rc
4	S-7 ANNEALED
5	H-13 ANNEALED
6	420SS ANNEALED
8	420SS PRE-HARD 32/35 Rc

* USE CODE NUMBER ABOVE TO COMPLETE CATALOG NUMBER FOR INSERTS.

WATER DAM AND SAFETY STRAP INCLUDED

.500 STAND-UP

RMI-8*29

* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

GRIND STOCK

H-13, S-7 & 420SS HEAT TREATABLE INSERTS HAVE .005 GRIND STOCK LEFT ON SURFACES SHOWN FOR GRIND AFTER HEAT TREAT

WATER DAM AND SAFETY STRAP INCLUDED

1.000 STAND-UP

RMI-8*34

* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

Blank space for additional information or notes.

WATER DAM AND SAFETY STRAP INCLUDED

1.500 STAND-UP

RMI-8*39

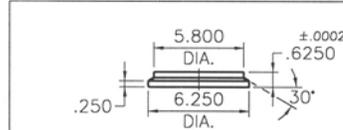
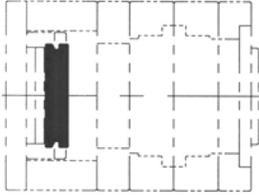
* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

8" ROUND MATE®

Standard Insert Components

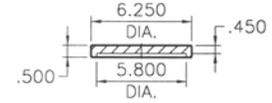


EJECTOR PLATE ASSEMBLY



RMC-8003

EJECTOR PLATE

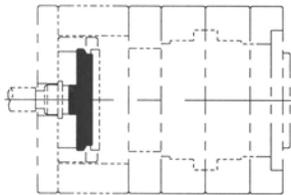


RMC-8002

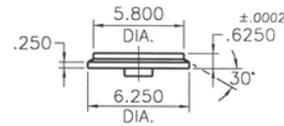
EJECTOR RETAINER PLATE

MAT'L 4140

QUICK CONNECT EJECTOR PLATE



OPTIONAL

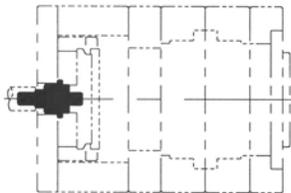


RMC-8006

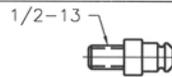
FOR USE WITH **SINGLE POSITION** MASTER FRAME

MAT'L 4140

QUICK EJECTOR CONNECT



OPTIONAL

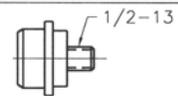


MALE
END

MOUNTS TO MOLDING
MACHINE K.O. ROD

RMC-0015

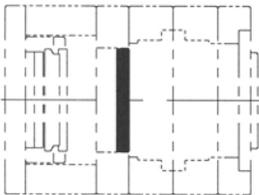
FEMALE
END



MOUNTS TO INSERT SET
EJECTOR PLATE

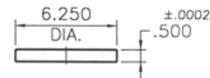
RMC-0016

CORE RETAINER PLATES



OPTIONAL

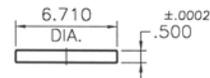
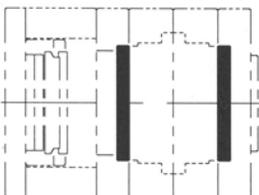
ATTACHES TO "B"
INSERT TO RETAIN
CORE PINS



RMC-8005

FOR USE WITH **SINGLE POSITION** MASTER FRAME

MAT'L 4140

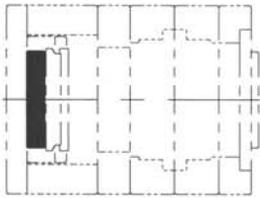


RMC-8001

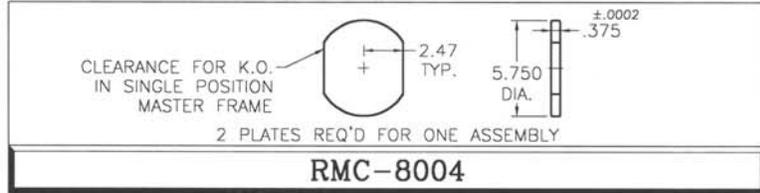
FOR USE WITH **EX** MASTER FRAMES

MAT'L 4140

SLEEVE EJECTION CORE RETAINER PLATES

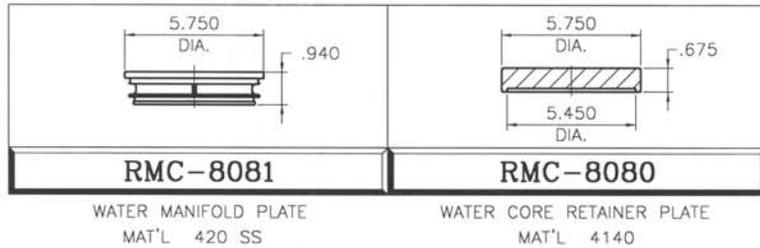
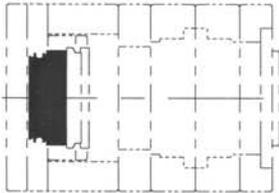


OPTIONAL



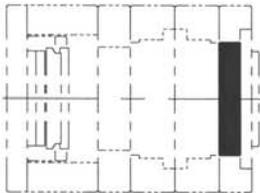
WATER MANIFOLD ASSEMBLY

FOR USE WITH WATER OPTION MASTER FRAME



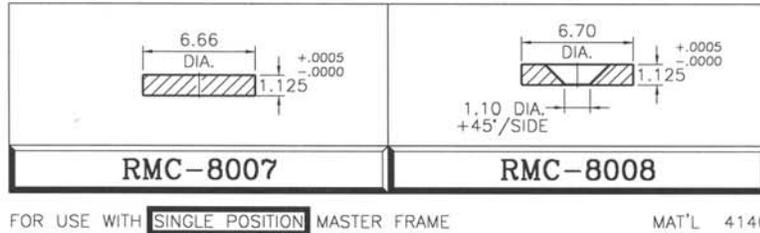
TOP CLAMP PLATE

ATTACHES TO "A" INSERT FOR CUSTOM

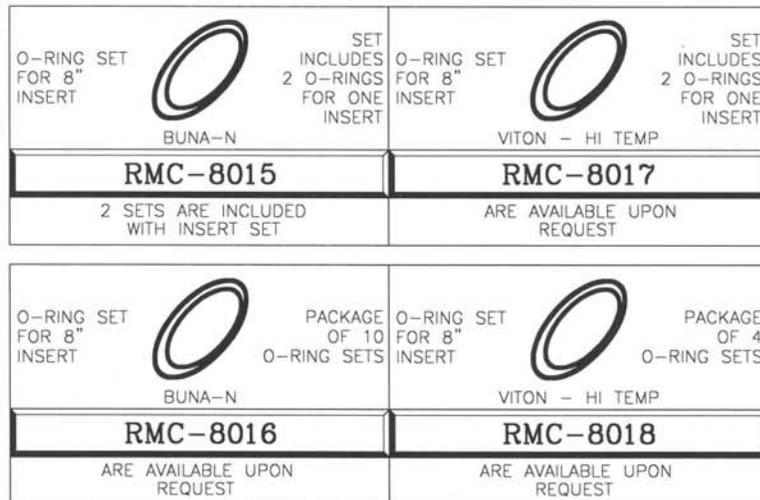
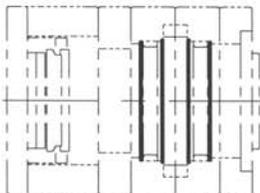


OPTIONAL

REMOVE SPRUE BUSHING DISC/EXT. NOZZLE DISC FROM MASTER FRAME



O-RINGS

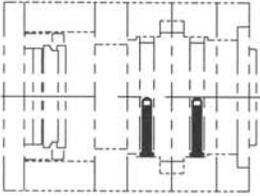
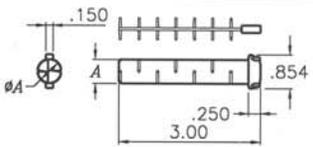


8" ROUND MATE®



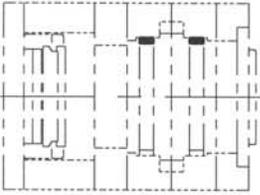
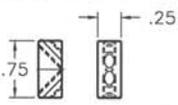
Standard Insert Components

WATER BAFFLE (Packs of 10)
 NYLON PLASTIC, NOT FOR HIGH TEMPERATURE APPLICATIONS

A DIM.	FOR USE WITH 8" ROUND MATE INSERT
.312	RMC-0085
.500	RMC-0086

WATER DAM
 1 SUPPLIED WITH EACH INSERT

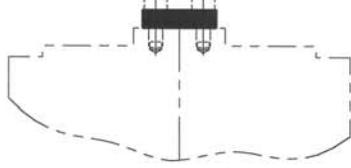
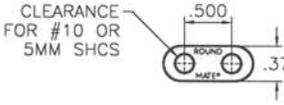
USE IN 8"

RMC-0011

PACKAGE OF 2 WITH WRENCH AND SAFETY STRAP

MAT'L 416SS

SAFETY STRAP
 1 SUPPLIED WITH EACH INSERT

CLEARANCE FOR #10 OR 5MM SHCS

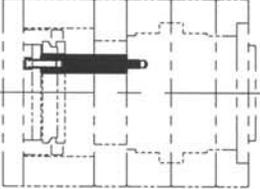
RMC-0017

PACKAGE OF 10

MAT'L NYLON

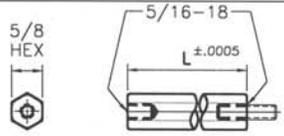
SLEEVE EJECTION SUPPORT PILLAR

OPTIONAL



MOLD MAKER MAY TRIM SUPPORT PILLARS TO LENGTH FOR CUSTOM APPLICATIONS

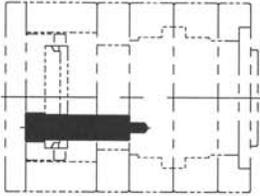
SET SCREW INCLUDED



"L"=3.6270	"L"=5.6270
RMC-0023	RMC-0026
"L"=4.6270	"L"=6.1270
RMC-0024	RMC-0027
"L"=5.1270	"L"=6.6270
RMC-0025	RMC-0028

MAT'L 1144

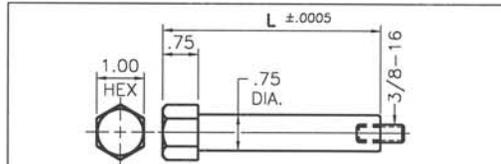
SUPPORT PILLAR



MOLD MAKER MAY TRIM SUPPORT PILLARS TO LENGTH FOR CUSTOM APPLICATIONS

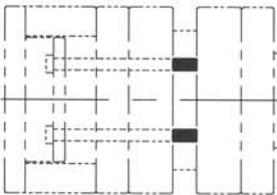
CUSTOM LENGTHS ARE AVAILABLE, CALL FOR QUOTE

SET SCREW INCLUDED

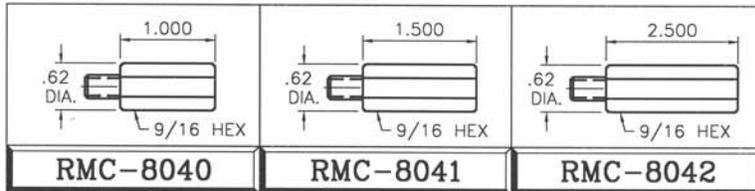


"L"=5.8770	"L"=6.8770
RMC-8061	RMC-8063
"L"=6.3770	"L"=7.3770
RMC-8062	RMC-8064

RETURN PIN EXTENSIONS



OPTIONAL



RMC-8040	RMC-8041	RMC-8042
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MAT'L 4142

FITTED STORAGE BOX

