

Standard Inserts

MULTI POSITION MASTER FRAMES CAN NOT USE EXTENDED PARTING LINE ON INSERTS

STANDARD "A" & "B"

STANDARD "A" STAND-UP "B" USED FOR EXTENDED PARTING LINE

STANDARD "A" STAND-UP "B" USED FOR CORE OR INTERLOCKING

WATER DAM AND SAFETY STRAP INCLUDED

STANDARD INSERT

RMI-6*19

* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

WATER DAM AND SAFETY STRAP INCLUDED

.100 STAND-UP

RMI-6*20

* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

AVAILABLE STEEL

* CODE	STEEL
3	P-20 PRE-HARD 32/34 Rc
4	S-7 ANNEALED
5	H-13 ANNEALED
6	420SS ANNEALED
8	420SS PRE-HARD 32/35 Rc

* USE CODE NUMBER ABOVE TO COMPLETE CATALOG NUMBER FOR INSERTS.

WATER DAM AND SAFETY STRAP INCLUDED

.500 STAND-UP

RMI-6*24

* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

GRIND STOCK

H-13, S-7 & 420SS HEAT TREATABLE INSERTS HAVE .005 GRIND STOCK LEFT ON SURFACES SHOWN FOR GRIND AFTER HEAT TREAT

WATER DAM AND SAFETY STRAP INCLUDED

1.000 STAND-UP

RMI-6*29

* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

WATER DAM AND SAFETY STRAP INCLUDED

1.500 STAND-UP

RMI-6*34

* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

WATER DAM AND SAFETY STRAP INCLUDED

1.500 STAND-UP

RMI-6*34

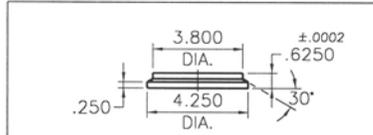
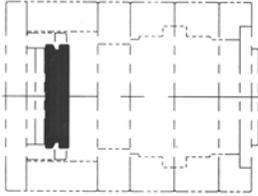
* ADD STEEL CODE TO COMPLETE CATALOG NUMBER

6" ROUND MATE®

Standard Insert Components

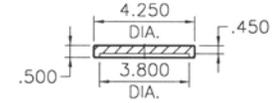


EJECTOR PLATE ASSEMBLY



RMC-6003

EJECTOR PLATE

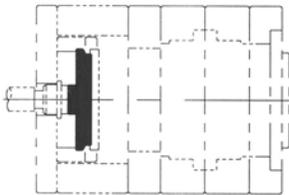


RMC-6002

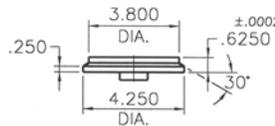
EJECTOR RETAINER PLATE

MAT'L 4140

QUICK CONNECT EJECTOR PLATE



OPTIONAL



RMC-6006

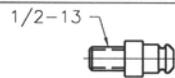
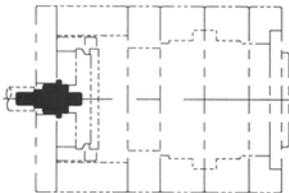
FOR USE WITH **SINGLE POSITION** MASTER FRAME



RMC-60061

MAT'L 4140

QUICK EJECTOR CONNECT

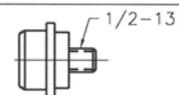


MALE
END

MOUNTS TO MOLDING
MACHINE K.O. ROD

RMC-0015

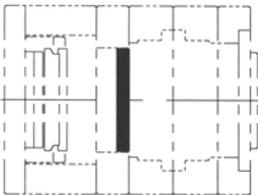
FEMALE
END



MOUNTS TO INSERT SET
EJECTOR PLATE

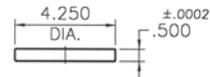
RMC-0016

CORE RETAINER PLATES



OPTIONAL

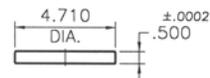
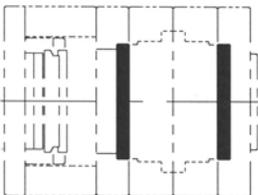
ATTACHES TO "B"
INSERT TO RETAIN
CORE PINS



RMC-6005

FOR USE WITH **SINGLE POSITION** MASTER FRAME

MAT'L 4140

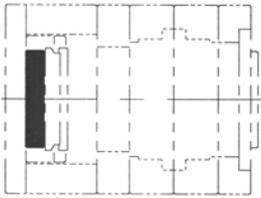


RMC-6001

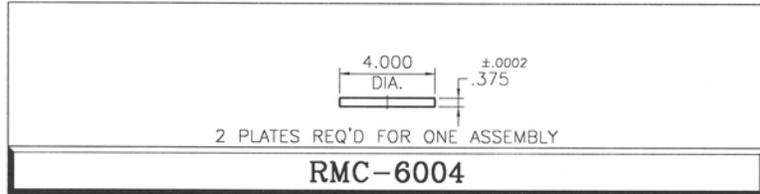
FOR USE WITH **EX** MASTER FRAMES

MAT'L 4140

SLEEVE EJECTION CORE RETAINER PLATES



OPTIONAL

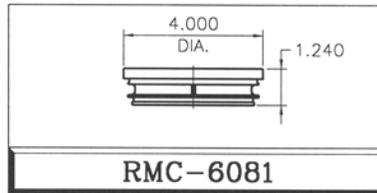
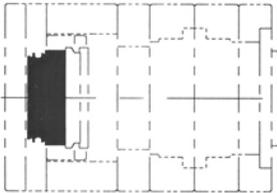


RMC-6004

MAT'L 4140

WATER MANIFOLD ASSEMBLY

FOR USE WITH WATER OPTION MASTER FRAME



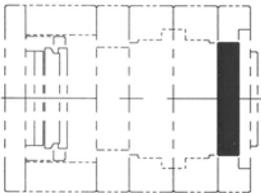
RMC-6081

WATER MANIFOLD PLATE
MAT'L 420 SS

RMC-6004 IS USED WITH
RMC-6081 TO MAKE THE
WATER MANIFOLD ASSEMBLY

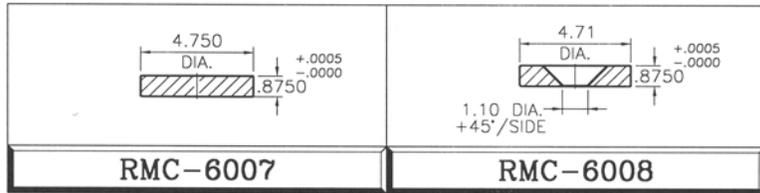
TOP CLAMP PLATE

ATTACHES TO "A"
INSERT FOR CUSTOM



OPTIONAL

REMOVE SPRUE
BUSHING DISC/EXT.
NOZZLE DISC FROM
MASTER FRAME



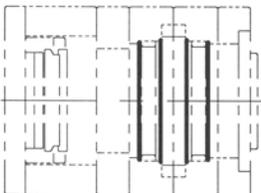
RMC-6007

RMC-6008

FOR USE WITH **SINGLE POSITION** MASTER FRAME

MAT'L 4140

O-RINGS



<p>O-RING SET FOR 6" INSERT</p> <p>BUNA-N</p> <p>RMC-6015</p> <p>2 SETS ARE INCLUDED WITH INSERT SET</p>	<p>SET INCLUDES 2 O-RINGS FOR ONE INSERT</p>	<p>O-RING SET FOR 6" INSERT</p> <p>VITON - HI TEMP</p> <p>RMC-6017</p> <p>ARE AVAILABLE UPON REQUEST</p>	<p>SET INCLUDES 2 O-RINGS FOR ONE INSERT</p>
<p>O-RING SET FOR 6" INSERT</p> <p>BUNA-N</p> <p>RMC-6016</p> <p>ARE AVAILABLE UPON REQUEST</p>	<p>PACKAGE OF 10 O-RING SETS</p>	<p>O-RING SET FOR 6" INSERT</p> <p>VITON - HI TEMP</p> <p>RMC-6018</p> <p>ARE AVAILABLE UPON REQUEST</p>	<p>PACKAGE OF 4 O-RING SETS</p>

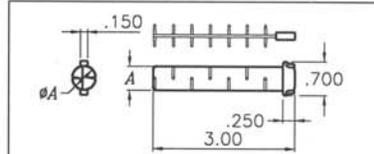
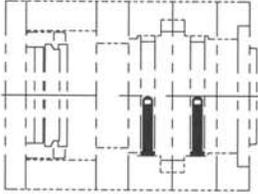
6" ROUND MATE®

Standard Insert Components



WATER BAFFLE (Packs of 10)

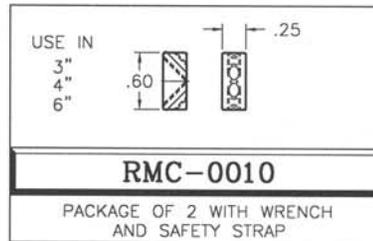
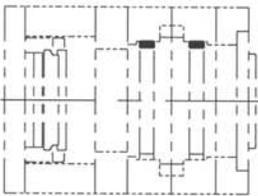
NYLON PLASTIC, NOT FOR HIGH TEMPERATURE APPLICATIONS



A DIM.	FOR USE WITH 3", 4" AND 6" ROUND MATE INSERTS
.312	RMC-0080
.500	RMC-0081

WATER DAM

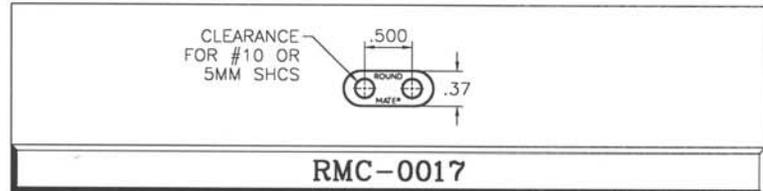
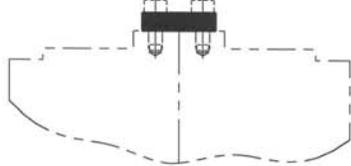
1 SUPPLIED WITH EACH INSERT



RMC-0010
PACKAGE OF 2 WITH WRENCH AND SAFETY STRAP
MAT'L 416SS

SAFETY STRAP

1 SUPPLIED WITH EACH INSERT



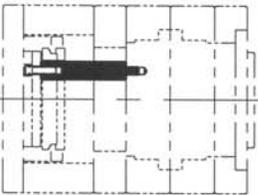
PACKAGE OF 10

MAT'L NYLON

SLEEVE EJECTION SUPPORT PILLAR

OPTIONAL

SET SCREW INCLUDED

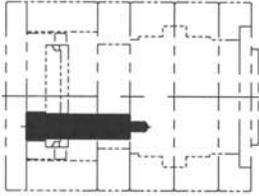


MOLD MAKER MAY TRIM SUPPORT PILLARS TO LENGTH FOR CUSTOM APPLICATIONS

5/8 HEX	5/16-18
$L \pm .0005$	
"L"=3.1270	"L"=4.6270
RMC-0022	RMC-0024
"L"=3.6270	"L"=5.1270
RMC-0023	RMC-0025
	"L"=5.6270
	RMC-0026

MAT'L 1144

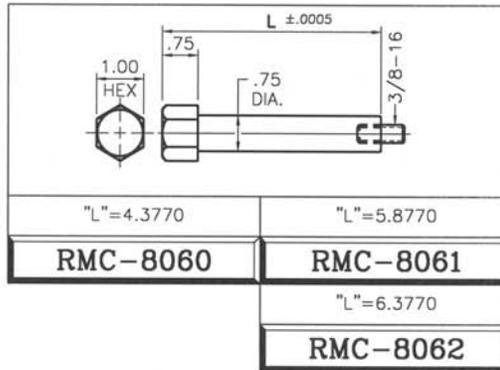
SUPPORT PILLAR



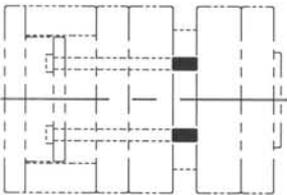
MOLD MAKER MAY TRIM SUPPORT PILLARS TO LENGTH FOR CUSTOM APPLICATIONS

CUSTOM LENGTHS ARE AVAILABLE, CALL FOR QUOTE

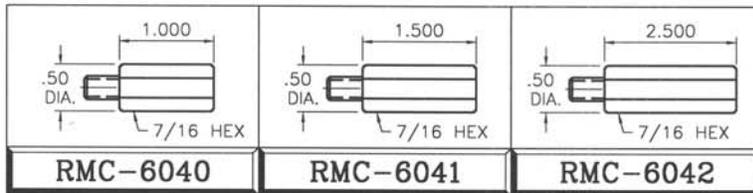
SET SCREW INCLUDED



RETURN PIN EXTENSIONS



OPTIONAL



MAT'L 4142

FITTED STORAGE BOX

