GIB 1 (Part 5)

R .250
.7500
.854
2.563
5.1255
4.271
.281 (3)

AD   AD

SECTION AD-AD

.7480

(3) DRILL AND C'BORE
FOR 1/4 S.H.C.S.

USE CAD GEOMETRY FOR
MISSING DETAIL DIMENSIONS

CHAMFER ALL NON-MOLDING EDGES .015"

⑤ GIB 1
4 REQ'D.
MAT'L: A2
HRD'N: 56/58 Rc

GIB 2 (Part 6)

.7500
R .250
.854
2.563
5.1255
4.271
.281 (3)

AE   AE

SECTION AE-AE

.7480

(3) DRILL AND C'BORE
FOR 1/4 S.H.C.S.

USE CAD GEOMETRY FOR
MISSING DETAIL DIMENSIONS

CHAMFER ALL NON-MOLDING EDGES .015"

⑥ GIB 2
4 REQ'D.
MAT'L: A2
HRD'N: 56/58 Rc

EJECTOR BAR (Part 4)

9.750
4.875
1.625
.812
1.1875
1.1875
3.5625
3.5625
4.5750
4.5750

R .250 (4)

AC   AC

LEAVE EDGE SHARP (4)
Ø 1.1600 (4)
(3) DRILL AND C'BORE
FOR 1/4 S.H.C.S.

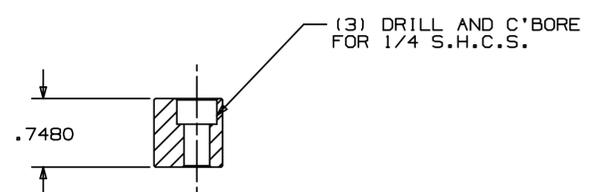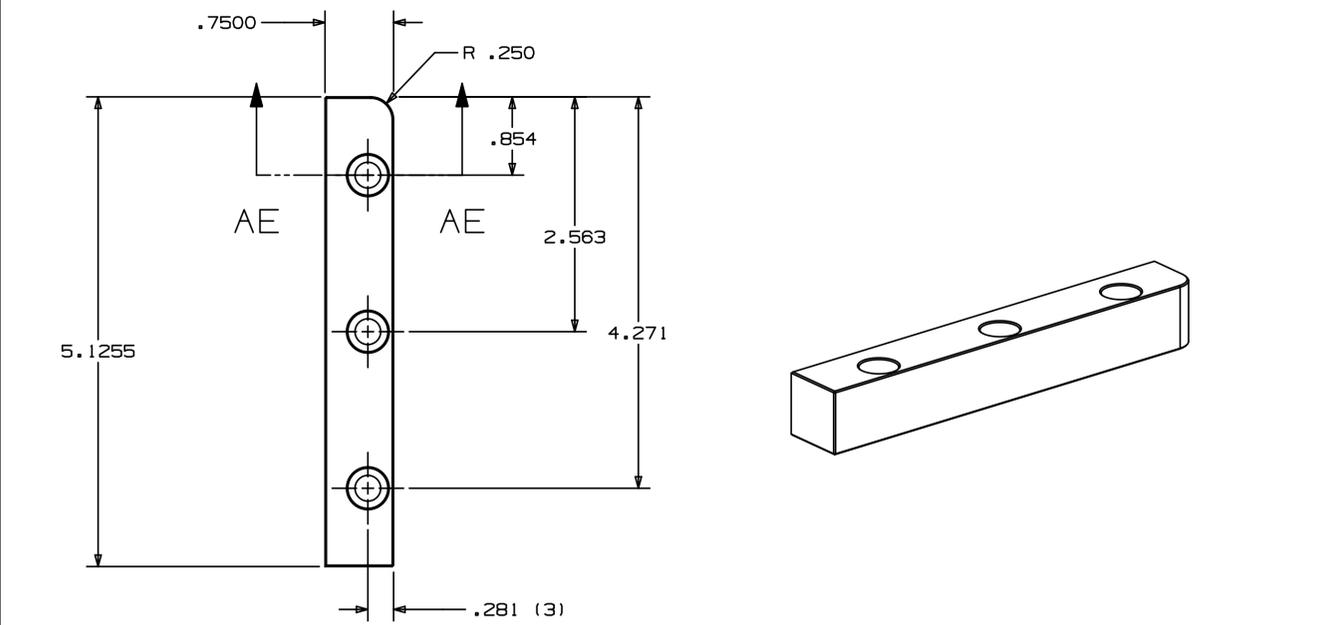.1250 (4)
.193 (4)
.6250
10.0° INC. (4)
Ø .5000 (3)
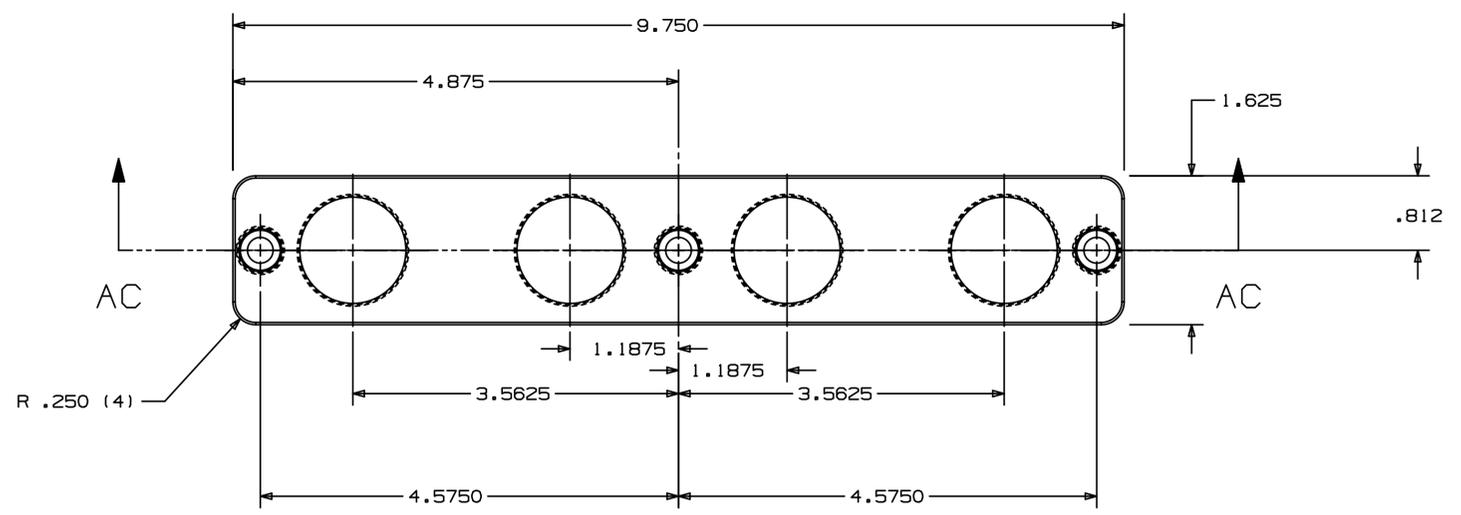
SECTION AC-AC

USE CAD GEOMETRY FOR
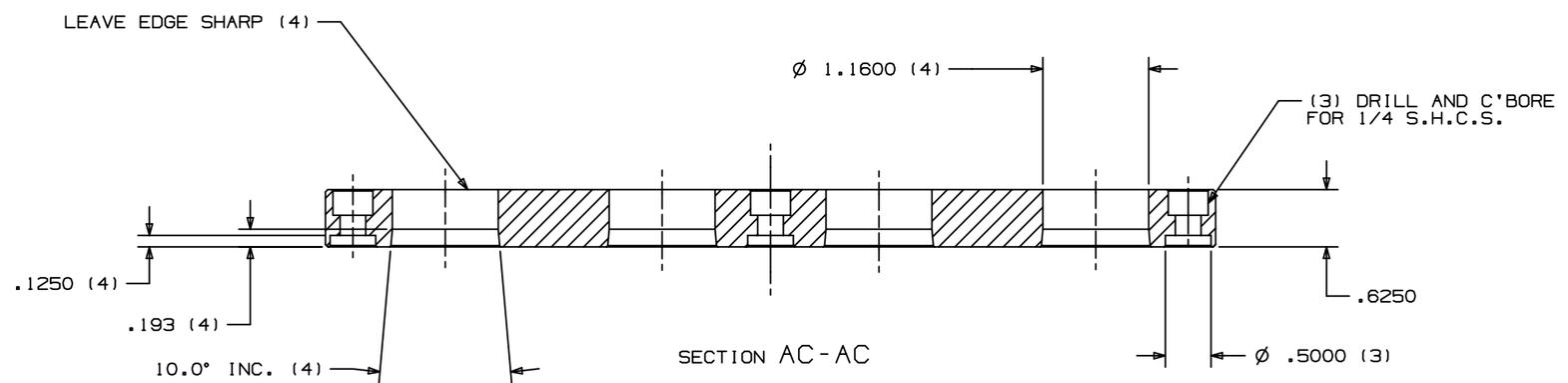MISSING DETAIL DIMENSIONS

CHAMFER ALL NON-MOLDING EDGES .015"

④ EJECTOR BAR
2 REQ'D.
MAT'L: S7
HRD'N: 54/56 Rc

REV G-1

DRAWN	TRJ	APPR.			

DATE 12-21-07
DATE

UFE J/N 61747

CUSTOMER UFE

PART NO. 137304

PART NAME CARTRIDGE NUT

TITLE MOV. BASE COMP.

TOLERANCE UNLESS OTHERWISE SPECIFIED
FRACTIONAL ±1/32
2 PLC.DEC. ±.010
3 PLC.DEC. ±.005
4 PLC.DEC. ±.0004
ANGULAR ±1°0'00"

SCALE 1:1
FILE NAME: 61747-dft.prt
LAYER: ALL
DRAWING: SH15-MOV-BASE-COMP
SHEET 15

LEVEL	ECN	BY	DATE	CHKD	REVISION