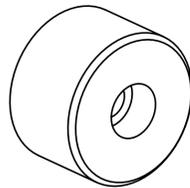
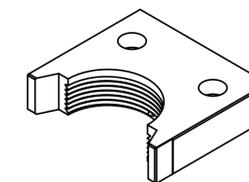
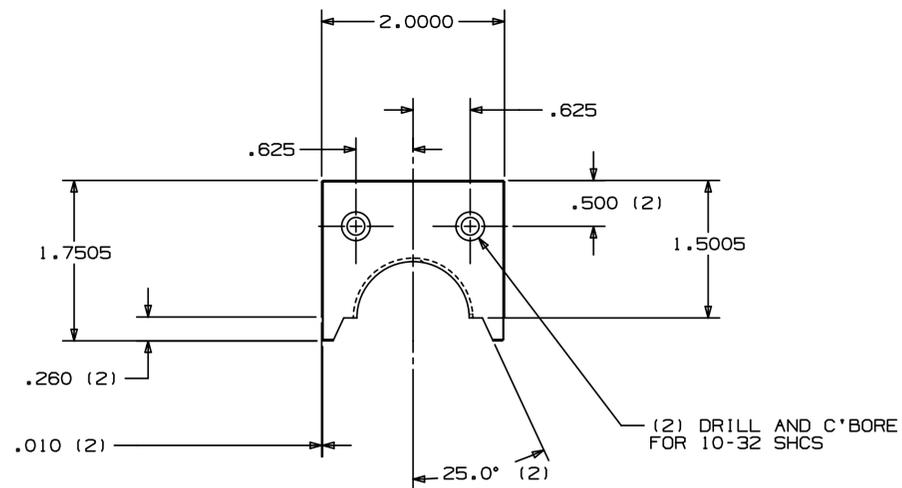


SECTION AT-AT



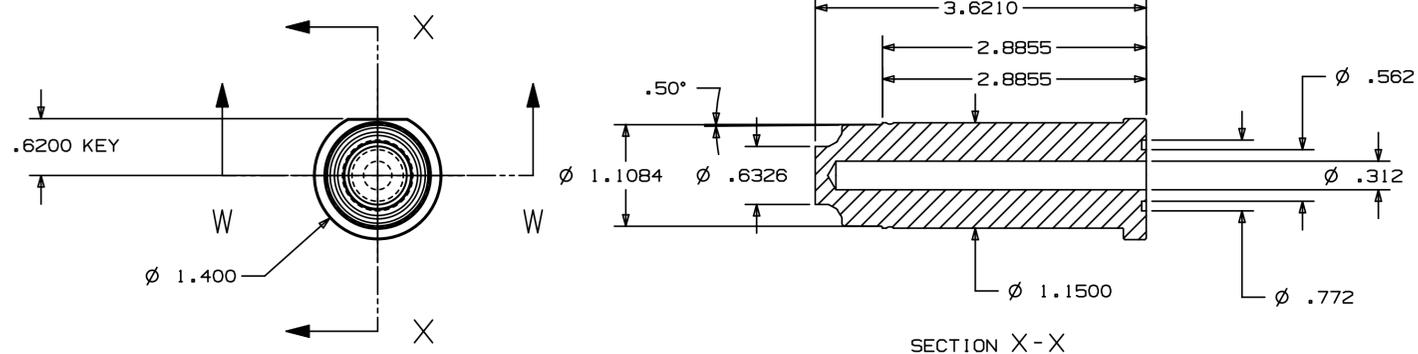
79 STAND UP PILLAR
6 REQ'D.
MAT'L: P20
HRD'N: STOCK Rc



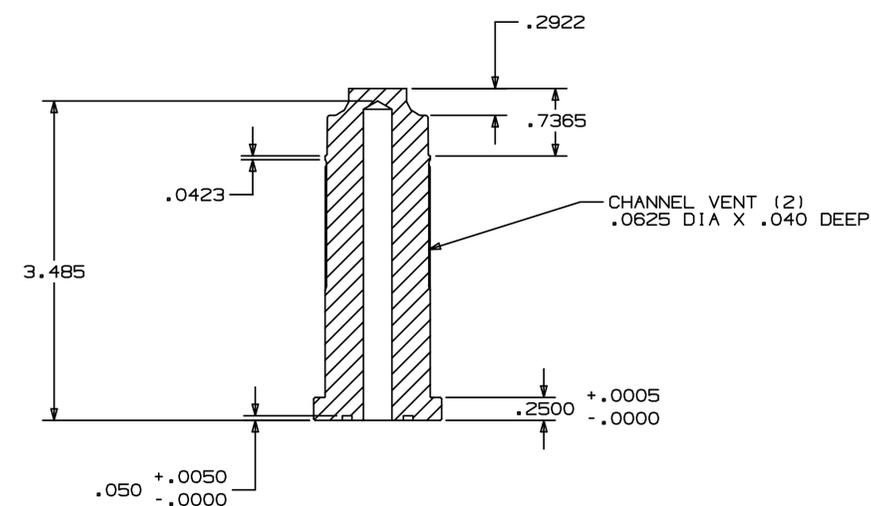
USE CAD GEOMETRY FOR MISSING DETAIL DIMENSIONS

CHAMFER ALL NON-MOLDING EDGES .015"

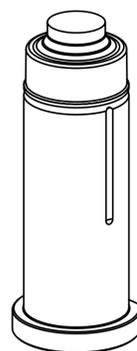
16 THREAD INSERT LEFT
8 REQ'D.
MAT'L: H13
HRD'N: 46/48 Rc



SECTION X-X

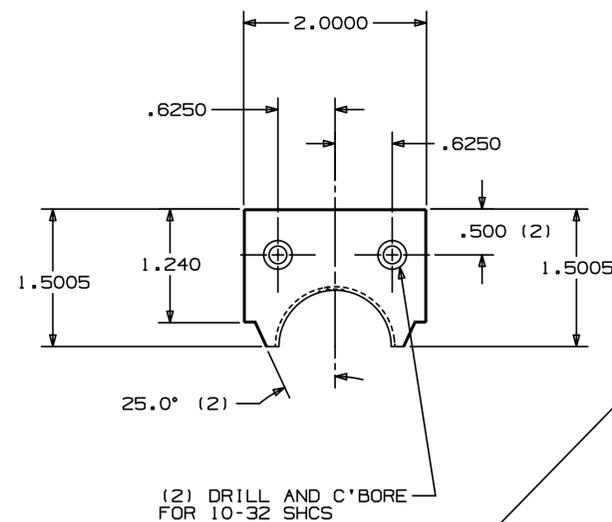


SECTION W-W

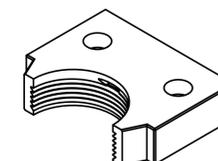


USE CAD GEOMETRY FOR MISSING DETAIL DIMENSIONS
CHAMFER ALL NON-MOLDING EDGES .015"

10 CORE 137304
8 REQ'D.
MAT'L: 440 SS
HRD'N: 56/58 Rc



NOTE:
MACHINE THREAD DETAIL
WITH INSERTS TOGETHER



USE CAD GEOMETRY FOR MISSING DETAIL DIMENSIONS

CHAMFER ALL NON-MOLDING EDGES .015"

17 THREAD INSERT RIGHT
8 REQ'D.
MAT'L: H13
HRD'N: 46/48 Rc

LEVEL	ECN	BY	DATE	CHKD	REVISION
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DRWN	TRJ	APPR.	
DATE	12-21-07	DATE	
TOLERANCE UNLESS OTHERWISE SPECIFIED		FILE NAME: 61747-dft.prt	
FRACTIONAL	±1/32	CUSTOMER	UFE
2 PLC. DEC.	±.010	PART NO.	137304
3 PLC. DEC.	±.008	PART NAME	CARTRIDGE NUT
4 PLC. DEC.	±.0004	SCALE	1 : 1
ANGULAR	±1 0'00"	LAYER	ALL
Unless stamped "File Copy" in red, this is an Uncontrolled Document		REV	G-1
ufo UNITED FOR EXCELLENCE		TITLE	CORE
STILLWATER, MN		SHEET	14
DRAWING: SH14-CORE-511+512			