4.6875
9.3750

N
N

M
M

SECTION M-M

4.188
4.188
3.250
3.250

(3) DRILL AND C'BORE
FOR 1/4 S.H.C.S.
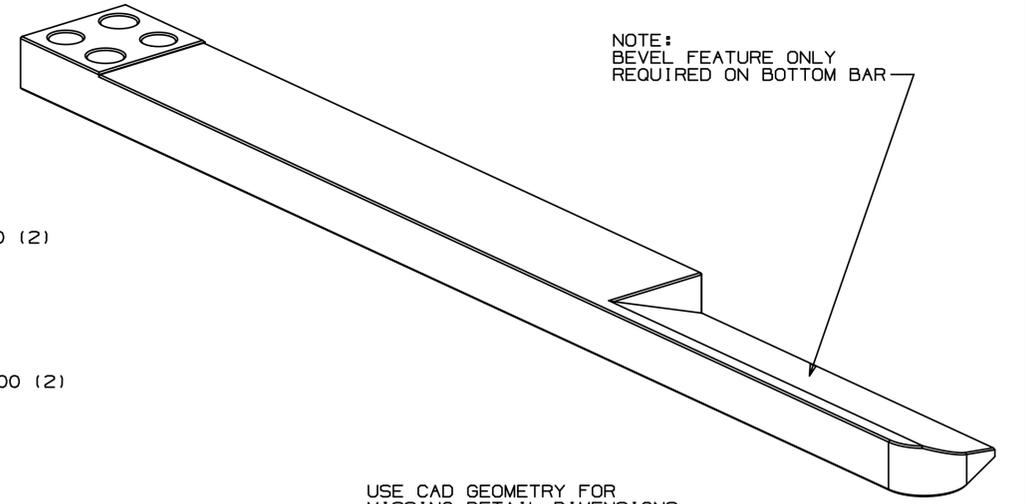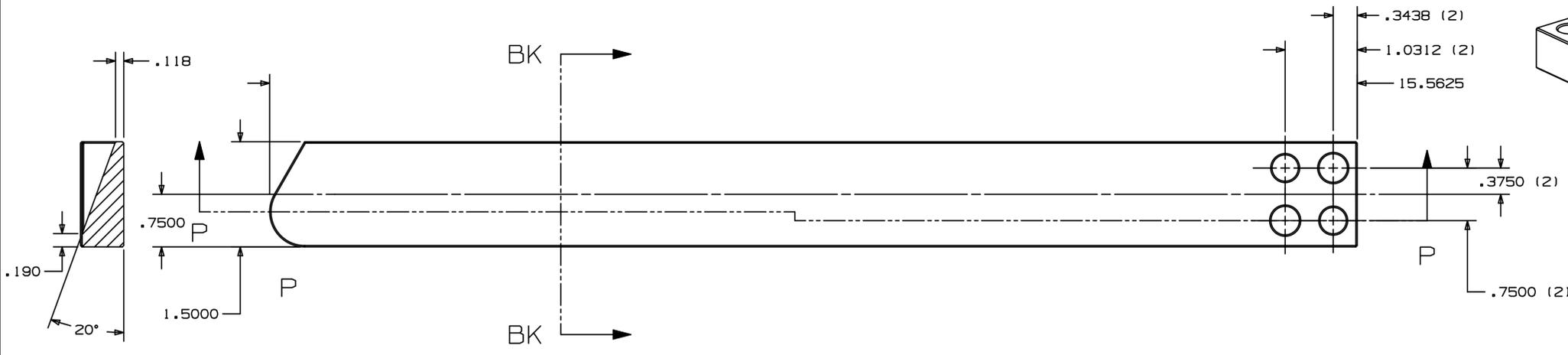
1.000

R .342 (2)

SECTION N-N

.3750 (2)
1.5800
20.0°
20.0°
.7900

USE CAD GEOMETRY FOR
MISSING DETAIL DIMENSIONS

CHAMFER ALL NON-MOLDING EDGES .015"

9 LOCK BLOCK
4 REQ'D.
MAT'L: A2
HRD'N: 56/58 Rc

6.295

Ø .7490

R .374

USE CAD GEOMETRY FOR
MISSING DETAIL DIMENSIONS

CHAMFER ALL NON-MOLDING EDGES .015"

55 CAM PIN
8 REQ'D.
MAT'L: PROGRESSIVE
HRD'N: STOCK Rc

BK
BK
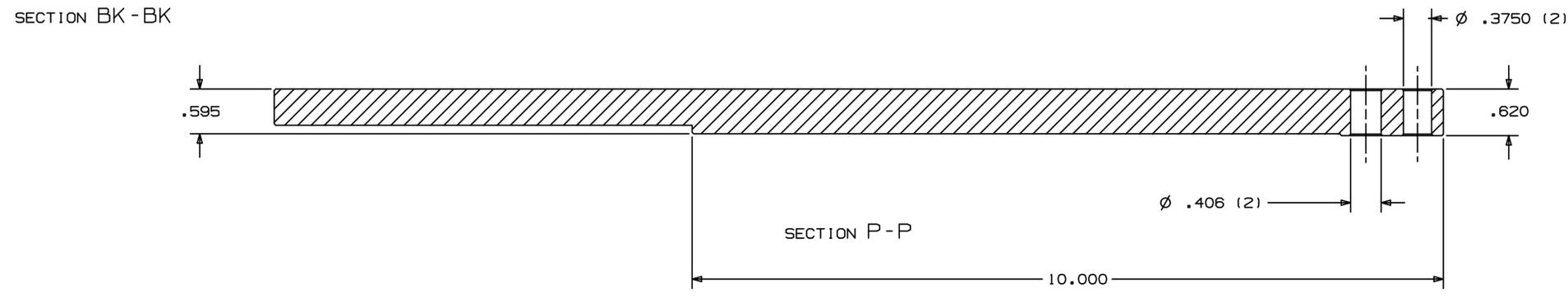
P
P

.118
.7500
.190
1.5000
20°

SECTION BK-BK

.3438 (2)
1.0312 (2)
15.5625
.3750 (2)
.7500 (2)

NOTE:
BEVEL FEATURE ONLY
REQUIRED ON BOTTOM BAR

.595
.620

Ø .3750 (2)

Ø .406 (2)

10.000

SECTION P-P

USE CAD GEOMETRY FOR
MISSING DETAIL DIMENSIONS

CHAMFER ALL NON-MOLDING EDGES .015"

3 EARLY RETURN DRIVER
2 REQ'D.
MAT'L: A2
HRD'N: 56/58 Rc

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