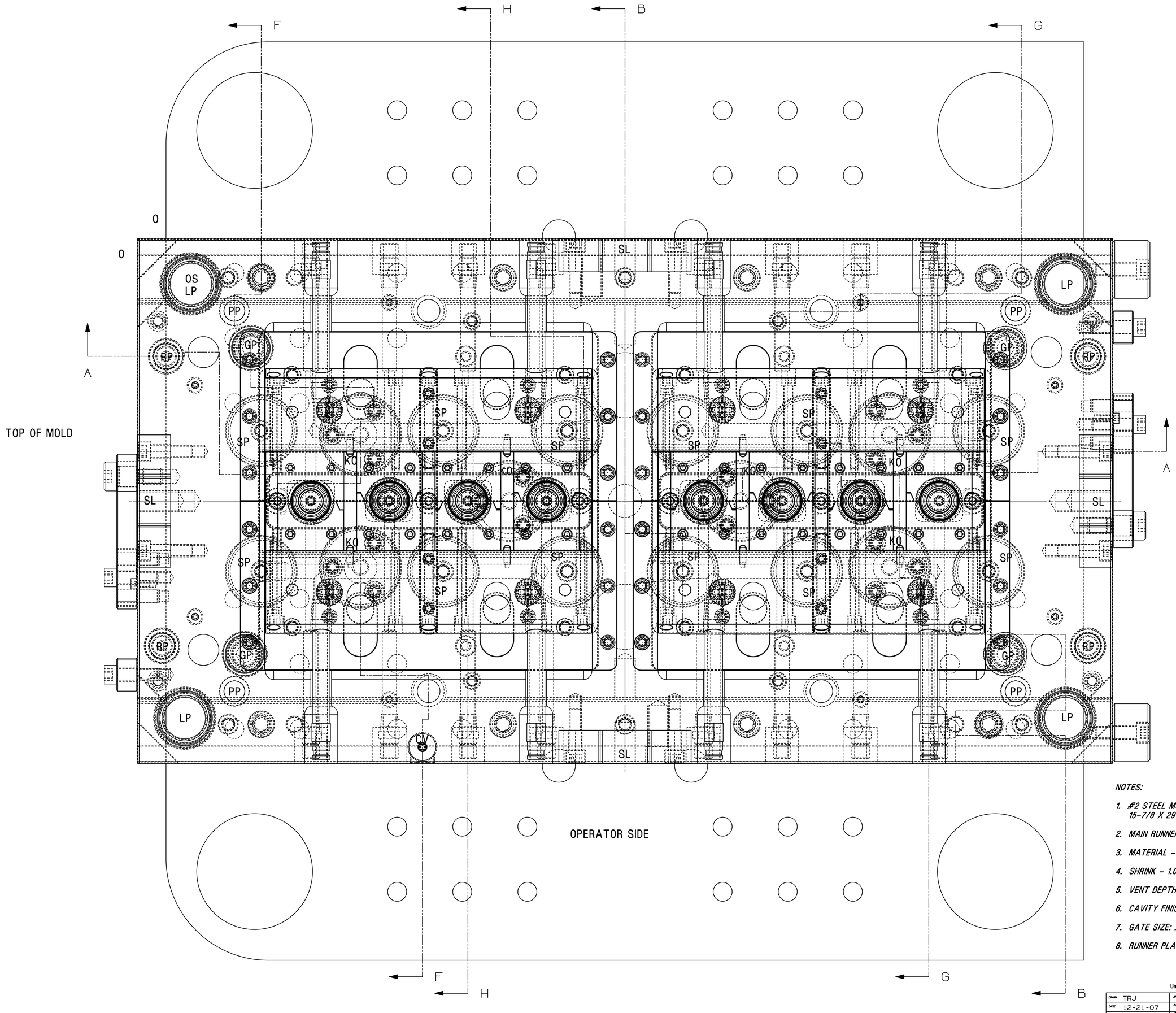


*NOTES:*

1. *#2 STEEL MOLD BASE*
   *15-7/8 X 29-1/2 X 14-7/8*
2. *MAIN RUNNER SIZE 0.156" MOLDFLOW*
3. *MATERIAL - GRIVORY (PPA) GV-5H BLK 9915*
4. *SHRINK - 1.0030*
5. *VENT DEPTH 0.0005"/0.0007"*
6. *CAVITY FINISH: SPI/SPE B3*
7. *GATE SIZE: .0600"*
8. *RUNNER PLATE TO BE H13 HARDENED @ 46/48 RC*

Unless stamped "File Copy" in red, this is an Uncontrolled Document

REV G-1

| | | | |
|---|---|---|---|
| DRWN TRJ | APPR. | UFE Incorporated — UNITED FOR EXCELLENCE — STILLWATER, MN | |
| DATE 12-21-07 | DATE | | |
| TOLERANCE UNLESS OTHERWISE SPECIFIED | UFE J## 61747 | TITLE MOLD LAYOUT | |
| FRACTIONAL ±1/32 | CUSTOMER UFE | | |
| 2 PLC.DEC. ±.010 | PART NO. 137304 | | |
| 3 PLC.DEC. ±.005 | | | |
| 4 PLC.DEC. ±.0004 | PART NAME CARTRIDGE NUT | SCALE 1 : 1 | FILE NAME: 61747-dft.prt |
| ANGULAR ±1 0°00' | | SHEET 1 OF 18 | LAYER: ALL |
| | | | DRAWING: SHI-MLD |

| LEVEL | ECN | BY | DATE | CHKD | REVISION |
|---|---|---|---|---|---|